



ROBOFORCE<sup>®</sup>

# MINOO ROBO

## PRODUCT MANUAL



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2025.3







The future of scientific and technological innovation  
and intelligent manufacturing has arrived

## ROBOT WELDING GUN

### MIG/MAG

- 350S ----- 1-5
- 500S ----- 6-10
- 350D ----- 11-15
- 500D ----- 16-20
- 501W ----- 21-25
- W350 External ----- 26-30
- W500 ----- 31-35
- W500 External ----- 36-40
- W550 ----- 41-45
- W550 External ----- 46-50
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- W600 Fixed welding wire type ----- 56-60
- W600 External ----- 61-65

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# ROBOT 350S

Air-Cooled Robotic Torch



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## PRODUCT ADVANTAGES

- Strong and durable, without fear of collision
- Anti-collision device made of high-strength aviation aluminum alloy to ensure accurate "reset accuracy"
- Convenient installation and simple operation
- Standardized parts reduce maintenance costs
- Available for all hollow welding robots

Torch 350S is equipped with the all-enclosed Anti-collision iHIT mini. With a compact structure, it can adapt to a wider welding range. The interchangeable torch head, high precision resetting, and highly flexible cables ensure welding stability.

## SPECIFICATIONS

Cooling mode: Air-cooled

Rated value: 350A CO<sub>2</sub>/300A, MIXED GAS

Duty cycle: 100%

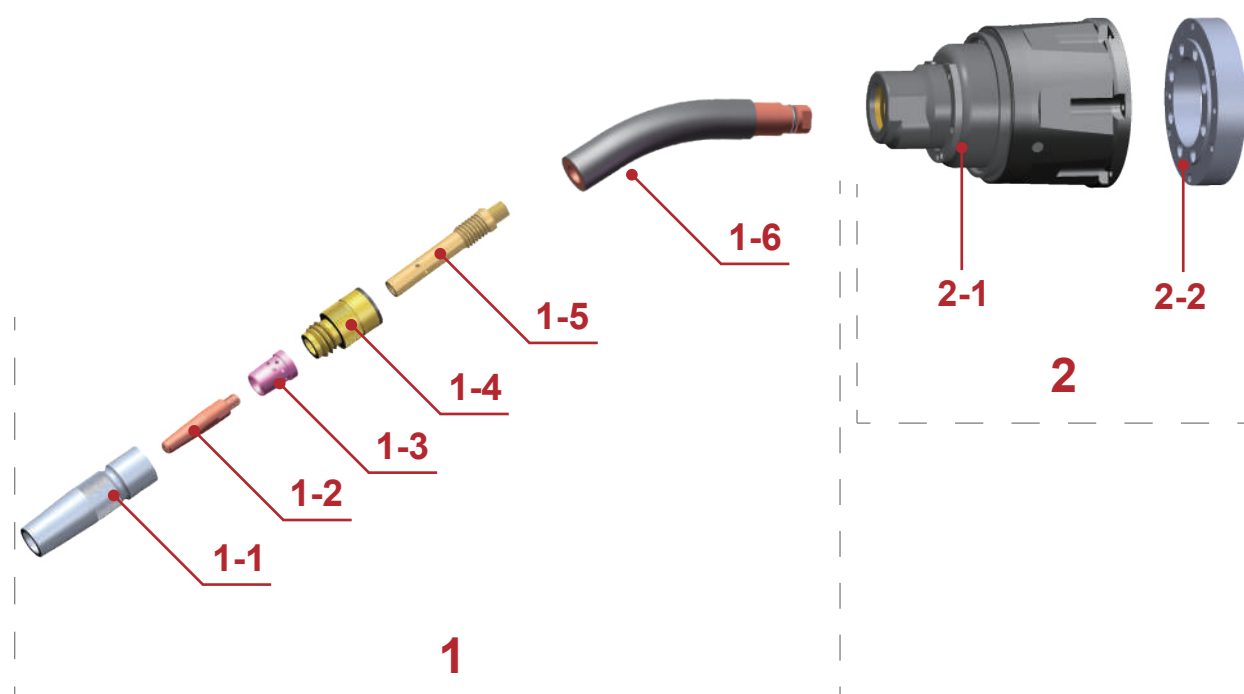
Diameter of welding wires: 0.8-1.2mm

Angle of gun neck: 35°

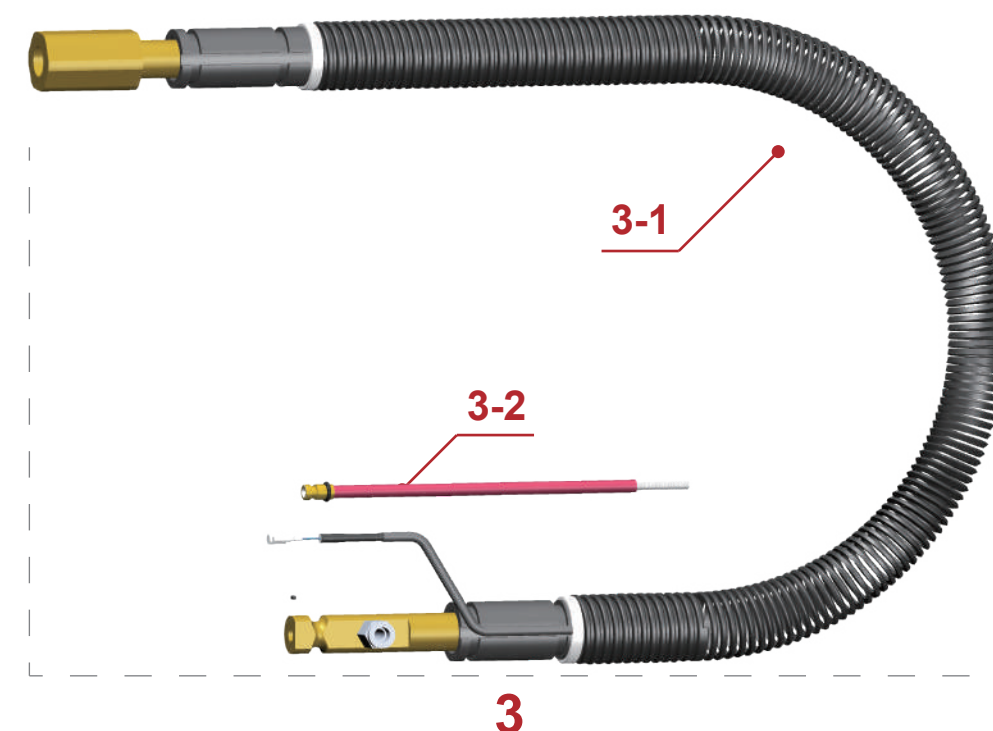
Instant stop: The deviation between X axis and Y axis is around 1.5°

The deviation of the Z axis is around 1mm

# ● **ROBOT 350S** **Air Cooled**

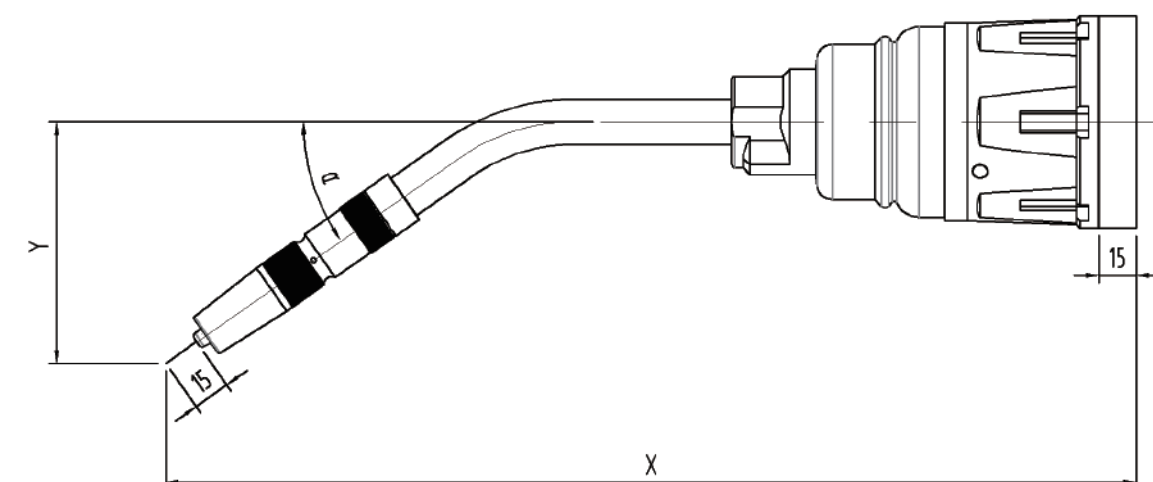


- 1-1 Gas nozzle
- 1-2 Contact tip
- 1-3 Gas diffuser
- 1-4 Insulator
- 1-5 Guide rod
- 1-6 Torch head
- 2-1 Anti collision device
- 2-2 Flange
- 3-1 Cable
- 3-2 Liner



## **TCP**

TORCH	$\alpha$	X(mm)	Y(mm)	Code
<b>350S</b>	35°	388	96.5	AA14-35-202
	45°	368.8	124.5	AA14-45-202
<b>350S(+100mm)</b>	35°	488	96.5	AA14-35-203
	45°	468.8	124.5	AA14-45-203





# • ROBOT 350S ordering information



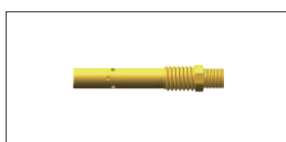
## Complete

Purchase number	Description
BB07-2087-01	Robot welding gun/PAN rear interface

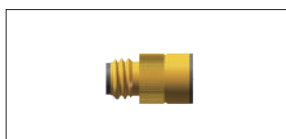
### 1-6 Torch head



### 1-5 Guide rod



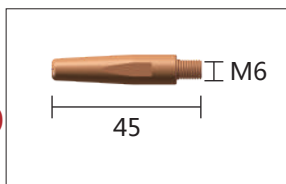
### 1-4 Insulator



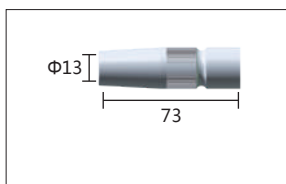
### 1-3 Gas diffuser



### 1-2 Contact tip



### 1-1 Gas nozzle



Purchase number	Description
• AA14-35-202	PAN Torch head/35 °/Standard
AA14-35-203	PAN Torch head/35 °/Long+100mm
AA14-45-202	PAN Torch head/45 °/Standard
AA14-45-203	PAN Torch head/45 °/Long+100mm
• AE11-13-001	PAN guide rod/L=73.5/H62
AE11-13-002	PAN guide rod/L=68.5/H62
AE11-13-003	PAN guide rod/L=73.5/T1
AE11-13-004	PAN guide rod/L=68.5/T1
ICS6605	PAN Insulator
ICF0976-01	Ceramic gas diffuser
XCU0746-78	0.8/M6*45/Cr-Zr-Cu
XCU0746-80	1.0/M6*45/Cr-Zr-Cu
• XCU0746-82	1.2/M6*45/Cr-Zr-Cu
XCU0747-78	0.8/M6*40/Cr-Zr-Cu
XCU0747-80	1.0/M6*40/Cr-Zr-Cu
XCU0747-82	1.2/M6*40/Cr-Zr-Cu
• AB51-21-001	Tapered gas nozzle/Φ13/L=73
AB51-21-002	Tapered gas nozzle/Φ13/L=64
AB51-21-003	Tapered gas nozzle/Φ13/L=70
AB51-21-004	Straight tube nozzle/Φ16/L=73
AB51-21-005	Straight tube nozzle/Φ16/L=64
AB51-21-007	Bottle spray/Φ10/L=73

## 2-1 Anti collision device



Purchase number	Description
BA02-30-801	iHIT mini hollow anti-collision device
<b>Technical Parameter</b>	
Size: Maximum outer diameter83mm,height90mm	
Weight: approximately 1100 g	
Trigger pressure: approximately 5KG in the X and Y axis directions, and approximately 45KG in the Z axis direction	
Maximum offset: approximately 10 ° in the X and Y planes; Approximately 5mm in the Z plane	
Instant stop: The deviation between X axis and Y axis is around1.5° The deviation of the Z axis is around 1mm	
Repeatability: less than 0.3mm (at 300mm from the robot flange)	
Safety switch: 12V DC 2A	

## 2-2 Flange



Purchase number	Description
AF06-85-001	Customized conversion flange
Note: Flange interface can be customized as required.	

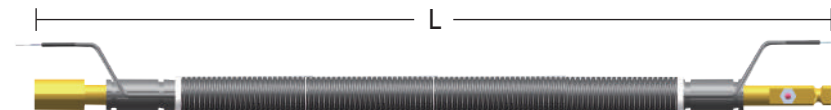
## 3-1 Cable



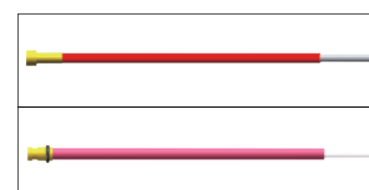
EUR

PAN

USA

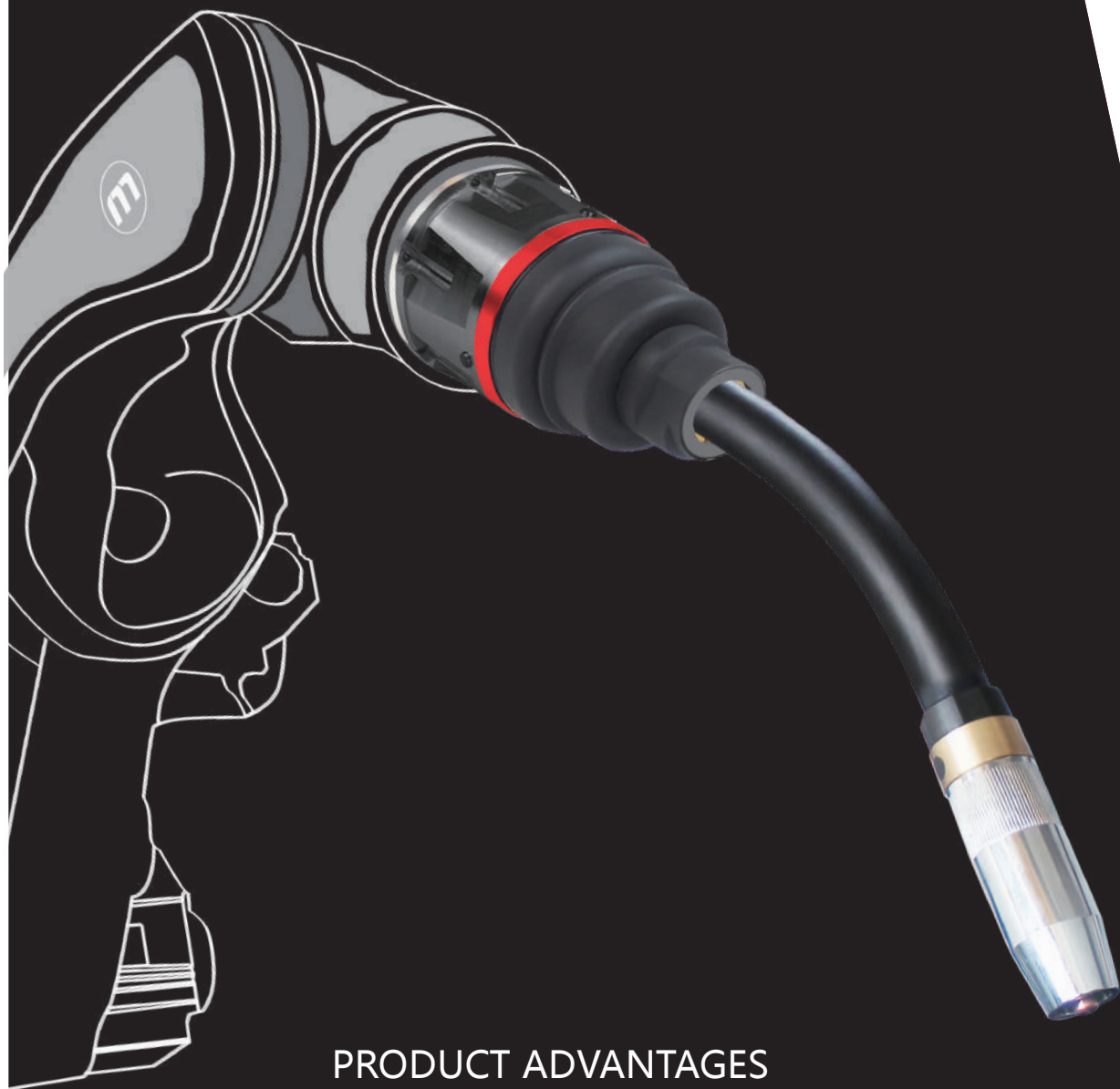
Purchase number	Description
CA05-2087-01	Air cooled cable group/PAN rear interface
	
Note: The length of cable sets can be customized as required.	

## 3-2 Liner



Purchase number	Description
EUR IIC0560-05	linerΦ1.0-Φ1.2/1.8 M/RED/ROBOT/EUR
PAN • IIC0112	Steel linerΦ1.0-Φ1.2/1.8 M/RED/ROBOT/PAN





## PRODUCT ADVANTAGES

- strong and durable, without fear of collision
- Anti-collision device made of high-strength aviation aluminum alloy to ensure accurate "reset accuracy"
- Convenient installation and simple operation
- Standardized parts reduce maintenance costs
- Available for all hollow welding robots

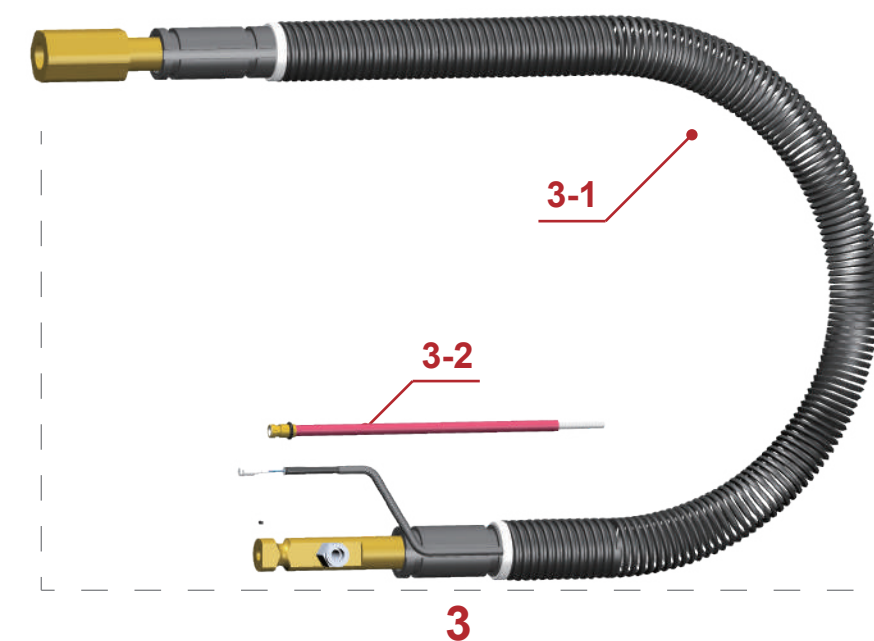
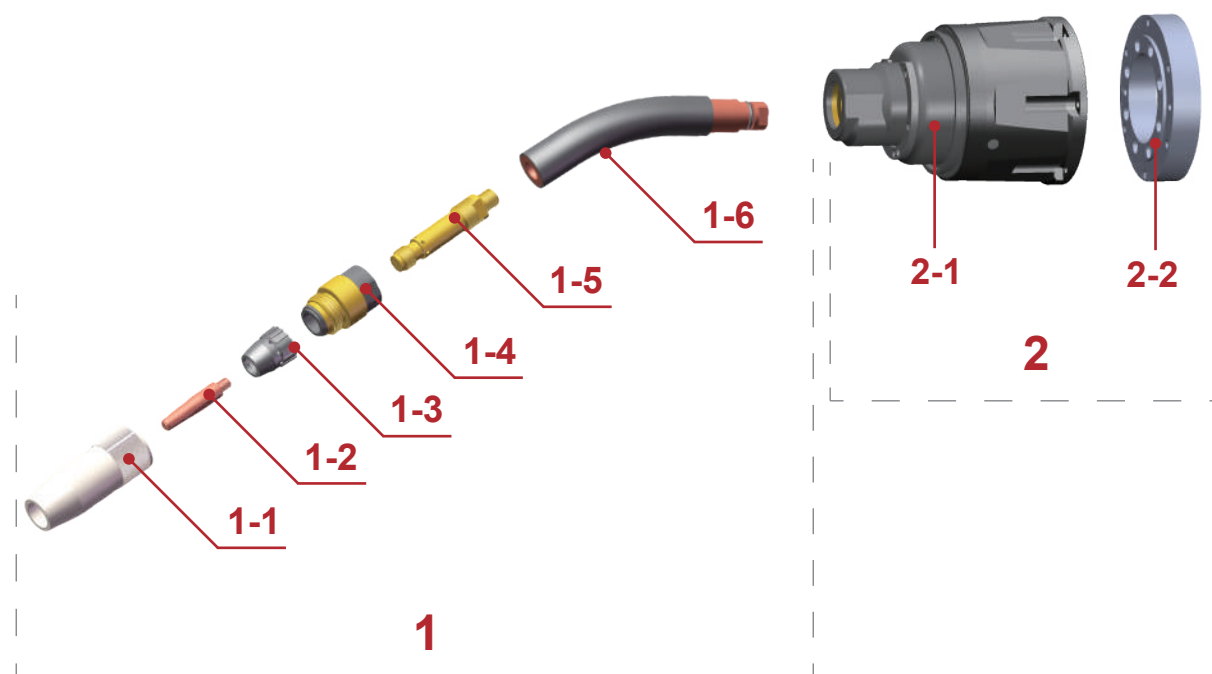
Torch 500S is equipped with the all-enclosed Anti-collision iHIT mini. With a compact structure, it can adapt to a wider welding range. The interchangeable torch head, high precision resetting, and highly flexible cables ensure welding stability.

## SPECIFICATIONS

Cooling mode:	Air-cooled
Rated value:	500A CO <sub>2</sub> /400A , MIXED GAS
Duty cycle:	100%
Diameter of welding wires:	1.2-1.6mm
Angle of gun neck:	35°
Instant stop:	The deviation between X axis and Y axis is around 1.5°
	The deviation of the Z axis is around 1mm



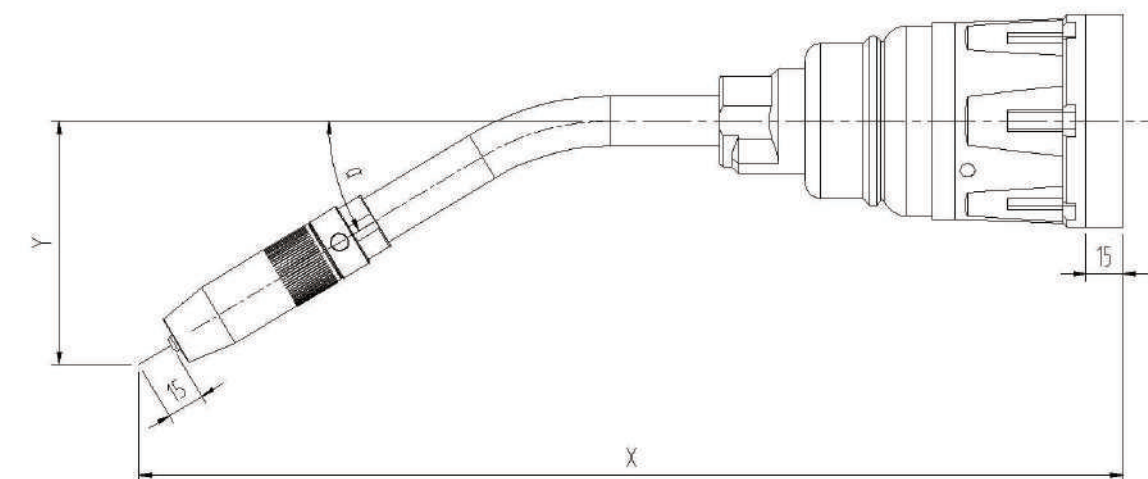
## ● ROBOT 500S Air Cooled



- 1-1 Gas nozzle
- 1-2 Contact tip
- 1-3 Gas diffuser
- 1-4 Insulator
- 1-5 Guide rod
- 1-6 Torch head
- 2-1 Anti collision device
- 2-2 Flange
- 3-1 Cable
- 3-2 Liner

### TCP

TORCH	$\alpha$	X(mm)	Y(mm)	Code
500S	35°	384	93.6	AA15-35-202
	45°	365.3	121	AA15-45-202
500S(+100mm)	35°	484	93.6	AA15-35-202
	45°	465.3	121	AA15-45-202





# • ROBOT 500S ordering information



## Complete

Purchase number	Description
BB08-2087-01	Robot welding gun/PAN rear interface

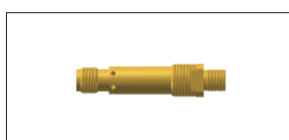
Purchase number	Description
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### 1-6 Torch head



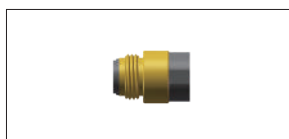
• AA15-35-202	PAN Torch head/31 °/Standard
AA15-35-203	PAN Torch head/31 °/Long+100mm
AA15-45-202	PAN Torch head/45 °/Standard
AA15-45-203	PAN Torch head/45 °/Long+100mm

### 1-5 Guide rod



• AE11-15-002	PAN guide rod/L=68.5/H62
AE11-15-001	PAN guide rod/L=68.5/T1

### 1-4 Insulator



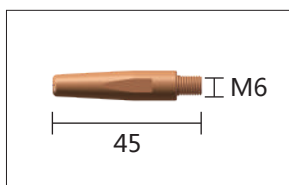
ICS6602	PAN Insulator
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### 1-3 Gas diffuser



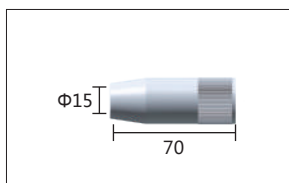
• ICF0031	Bakelite gas diffuser
ICF0977	Ceramic gas diffuser

### 1-2 Contact tip



XCU0746-78	0.8/M6*45/Cr-Zr-Cu
XCU0746-80	1.0/M6*45/Cr-Zr-Cu
• XCU0746-82	1.2/M6*45/Cr-Zr-Cu
XCU0747-78	0.8/M6*40/Cr-Zr-Cu
XCU0747-80	1.0/M6*40/Cr-Zr-Cu
XCU0747-82	1.2/M6*40/Cr-Zr-Cu

### 1-1 Gas nozzle



• ICS0697	Tapered gas nozzle/Φ15/L=70
ICS0697-01	Straight tube nozzle/Φ21/L=70

## 2-1 Anti collision device



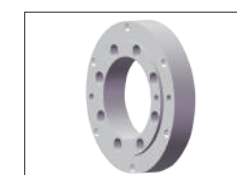
Purchase number	Description
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BA02-30-801	iHIT mini hollow anti-collision device
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### Technical Parameter

Size: Maximum outer diameter 83mm, height 90mm  
 Weight: approximately 1100 g  
 Trigger pressure: approximately 5KG in the X and Y axis directions, and approximately 45KG in the Z axis direction  
 Maximum offset: approximately 10 ° in the X and Y planes; Approximately 5mm in the Z plane  
 Instant stop: The deviation between X axis and Y axis is around 1.5°  
 The deviation of the Z axis is around 1mm  
 Repeatability: less than 0.3mm (at 300mm from the robot flange)  
 Safety switch: 12V DC 2A

## 2-2 Flange



Purchase number	Description
-----------------	-------------

AF06-85-001	Customized conversion flange
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Note: Flange interface can be customized as required.

## 3-1 Cable

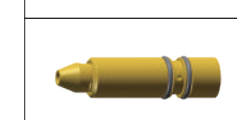


EUR

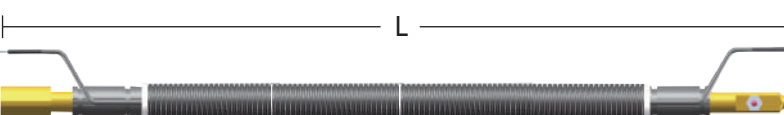
CA06-2087-01	Air cooled cable group/PAN rear interface
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PAN



USA



Note: The length of cable sets can be customized as required.

## 3-2 Liner



EUR

Purchase number	Description
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IIC0534-05	liner Φ1.2-Φ1.6/1.8 M/BLACK/ROBOT/EUR
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PAN

• IIC0113	Steel liner Φ1.2-Φ1.6/1.8 M/BLACK/ROBOT/PAN
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## PRODUCT ADVANTAGES

- Convenient installation and simple operation
- Standardized parts reduce maintenance costs
- Available for all hollow welding robots

The Robot 350D Welding gun is an easy-to-operate robotic gas protection torch with compact structure and stable performance, The welding gun ensures continuous precision welding, and the replaceable neck reduces equipment downtime and maintenance cost. The high-quality cable assembly ensures the long service life of the system.

## SPECIFICATIONS

Cooling mode: Air-cooled

Rated value: 350A CO<sub>2</sub>/300A , MIXED GAS

Duty cycle: 60%

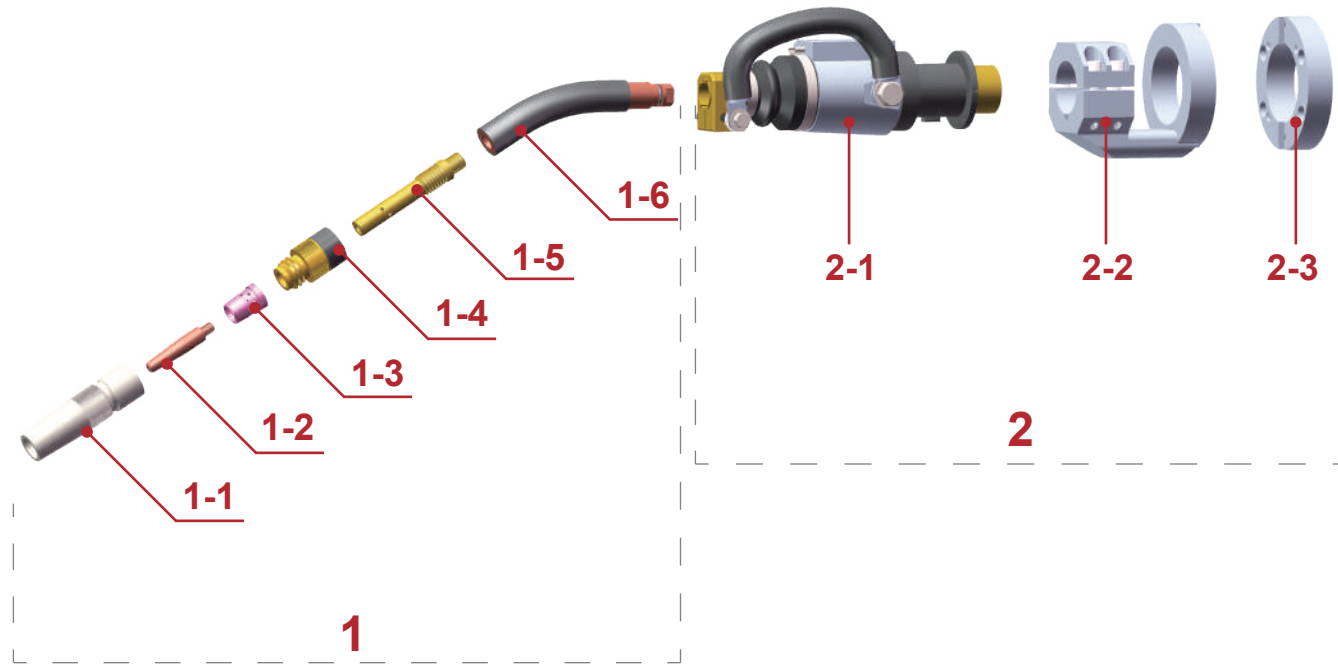
Diameter of welding wires: 0.8-1.2mm

Angle of gun neck: 31°

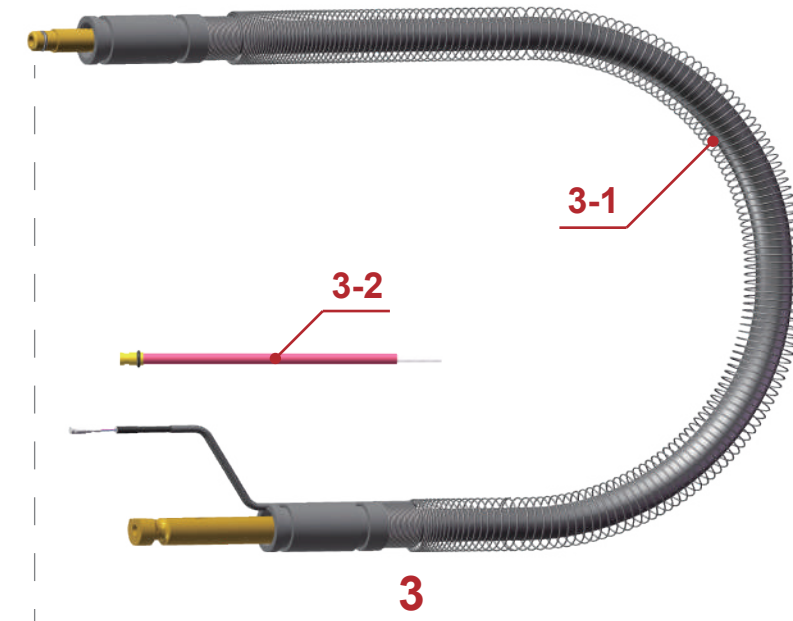
Instant stop: The deviation between X axis and Y axis is around 4°

The deviation of the Z axis is around 1mm

## ● ROBOT 350D Air Cooled

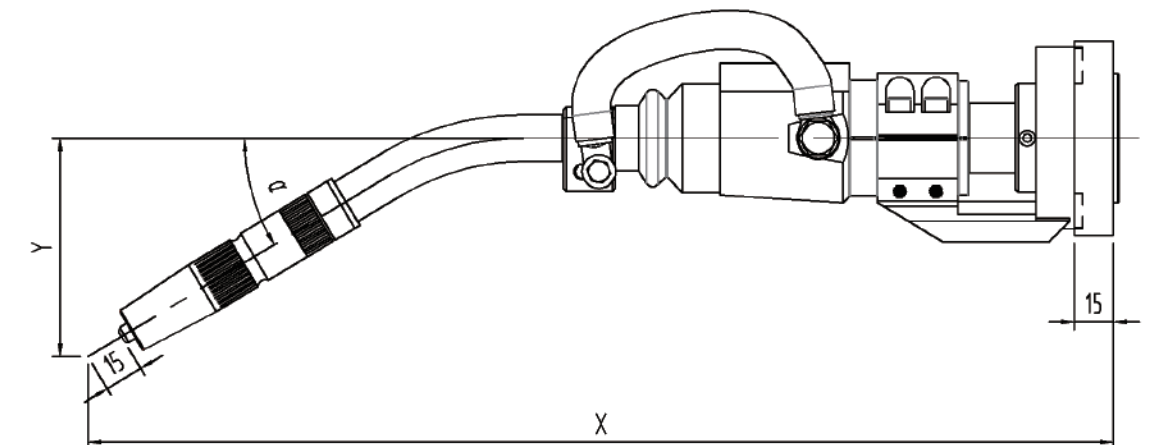


- 1-1 Gas nozzle
- 1-2 Contact tip
- 1-3 Gas diffuser
- 1-4 Insulator
- 1-5 Guide rod
- 1-6 Torch head
- 2-1 Anti collision device
- 2-2 bracket
- 2-3 Flange
- 3-1 Cable
- 3-2 Liner



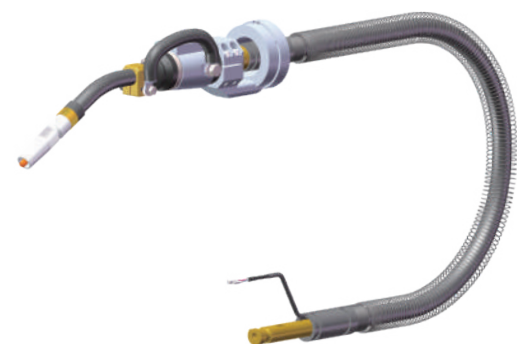
### TCP

TORCH	$\alpha$	X(mm)	Y(mm)	Code
<b>350D</b>	31°	395.8	84.3	AA12-31-203
	45°	398.4	129.3	AA12-45-202
<b>350D(+100mm)</b>	31°	495.8	84.3	AA12-31-206
	45°	498.4	129.3	AA12-45-204





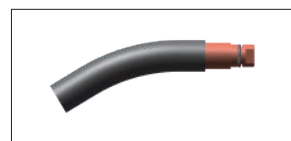
# • ROBOT 350D ordering information



## Complete

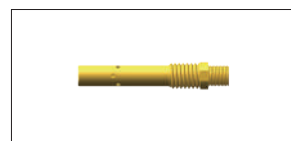
Purchase number	Description
BB05-2100-01	Robot welding gun/PAN rear interface

### 1-6 Torch head



Purchase number	Description
• AA12-31-203	PAN Torch head/31 °/Standard
AA12-31-205	PAN Torch head/31 °/Long+100mm
AA12-45-202	PAN Torch head/45 °/Standard
AA12-45-204	PAN Torch head/45 °/Long+100mm

### 1-5 Guide rod



• AE11-13-001	PAN guide rod/L=73.5/H62
AE11-13-002	PAN guide rod/L=68.5/H62
AE11-13-003	PAN guide rod/L=73.5/T1
AE11-13-004	PAN guide rod/L=68.5/T1

### 1-4 Insulator



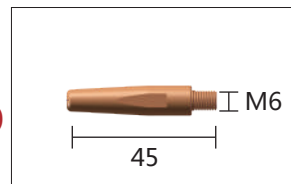
ICS6605	PAN Insulator
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### 1-3 Gas diffuser



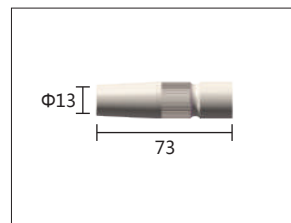
ICF0976-01	Ceramic gas diffuser
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### 1-2 Contact tip



XCU0746-78	0.8/M6*45/Cr-Zr-Cu
XCU0746-80	1.0/M6*45/Cr-Zr-Cu
• XCU0746-82	1.2/M6*45/Cr-Zr-Cu
XCU0747-78	0.8/M6*40/Cr-Zr-Cu
XCU0747-80	1.0/M6*40/Cr-Zr-Cu
XCU0747-82	1.2/M6*40/Cr-Zr-Cu

### 1-1 Gas nozzle

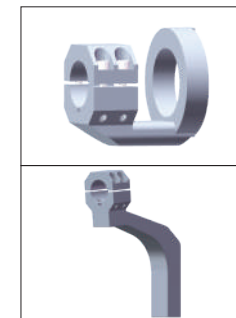


• AB51-21-001	Tapered gas nozzle/Φ13/L=73
AB51-21-002	Tapered gas nozzle/Φ13/L=64
AB51-21-003	Tapered gas nozzle/Φ13/L=70
AB51-21-004	Straight tube nozzle/Φ16/L=73
AB51-21-005	Straight tube nozzle/Φ16/L=64
AB51-21-007	Bottle spray/Φ10/L=73

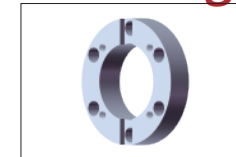
## 2-1 Anti collision device



## 2-2 Bracket



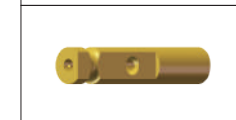
## 2-3 Flange



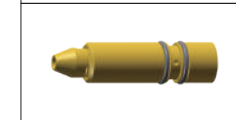
## 3-1 Cable



EUR



PAN



USA

## 3-2 Liner



EUR



PAN

Purchase number	Description
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BA03-10-001	HIT100/Integrated/Double Braided
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### Technical Parameter

Size: Maximum outer diameter175mm,height50mm  
Weight: approximately 850 g  
Trigger pressure: approximately 5KG in the X and Y axis directions, and approximately 45KG in the Z axis direction  
Maximum offset: approximately 10 ° in the X and Y planes; Approximately 5mm in the Z plane  
Instant stop: The deviation between X axis and Y axis is around4°  
The deviation of the Z axis is around 1mm  
Repeatability: less than 0.3mm (at 300mm from the robot flange)  
Safety switch: 30V DC 0.1A

Purchase number	Description
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AF07-030-01	Integrated U-shaped bracket/short/30 ° hole position
AF07-045-01	Integrated U-shaped bracket/short/45 ° hole position
AF07-105-02	Z-bracket/5 °/equipped with 22 hole spacing
AF07-105-03	Z-bracket/5 °/equipped with 28 hole spacing
AF07-105-04	Z-bracket/5 °/equipped with 34 hole spacing
AF07-105-05	Z-bracket/5 °/equipped with 42 hole spacing
AF07-105-06	Z-shaped bracket body/5 °/with cross hole spacing

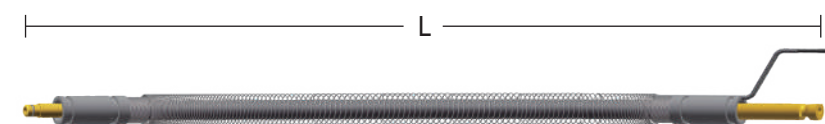
Purchase number	Description
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AF06-75-001	Built in flange/customized
AF06-60-001	External flange/customized

Note: Flange interface can be customized as required.

Purchase number	Description
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CA05-2100-01	Air cooled cable assembly/PAN rear interface
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Note: The length of cable sets can be customized as required.

Purchase number	Description
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IIC0560-05	linerΦ1.0-Φ1.2/1.8 M/RED/ROBOT/EUR
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• IIC0112	Steel linerΦ1.0-Φ1.2/1.8 M/RED/ROBOT/PAN
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**MINOO  
ROBO**

# ROBOT 500D

Air-Cooled Robotic Torch



**MINOO  
ROBO**



## PRODUCT ADVANTAGES

- Convenient installation and simple operation
- Standardized parts reduce maintenance costs
- Available for all hollow welding robots

The Robot 500D Welding gun is an easy-to-operate robotic gas protection torch with compact structure and stable performance, The welding gun ensures continuous precision welding, and the replaceable neck reduces equipment downtime and maintenance cost. The high-quality cable assembly ensures the long service life of the system.

## SPECIFICATIONS

Cooling mode: Air-cooled

Rated value: 500A CO<sub>2</sub>/400A MIXED GAS

Duty cycle: 60%

Diameter of welding wires: 1.2-1.6mm

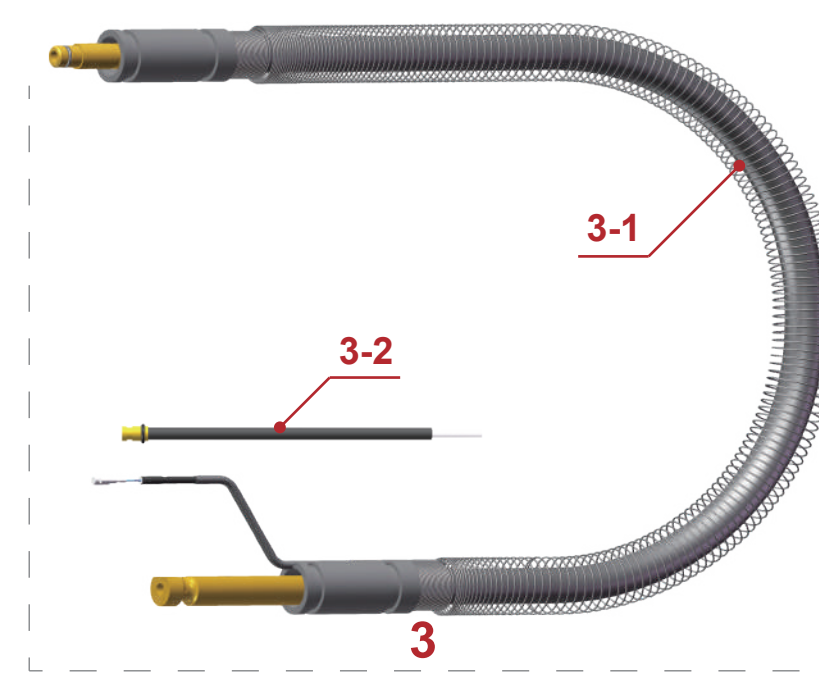
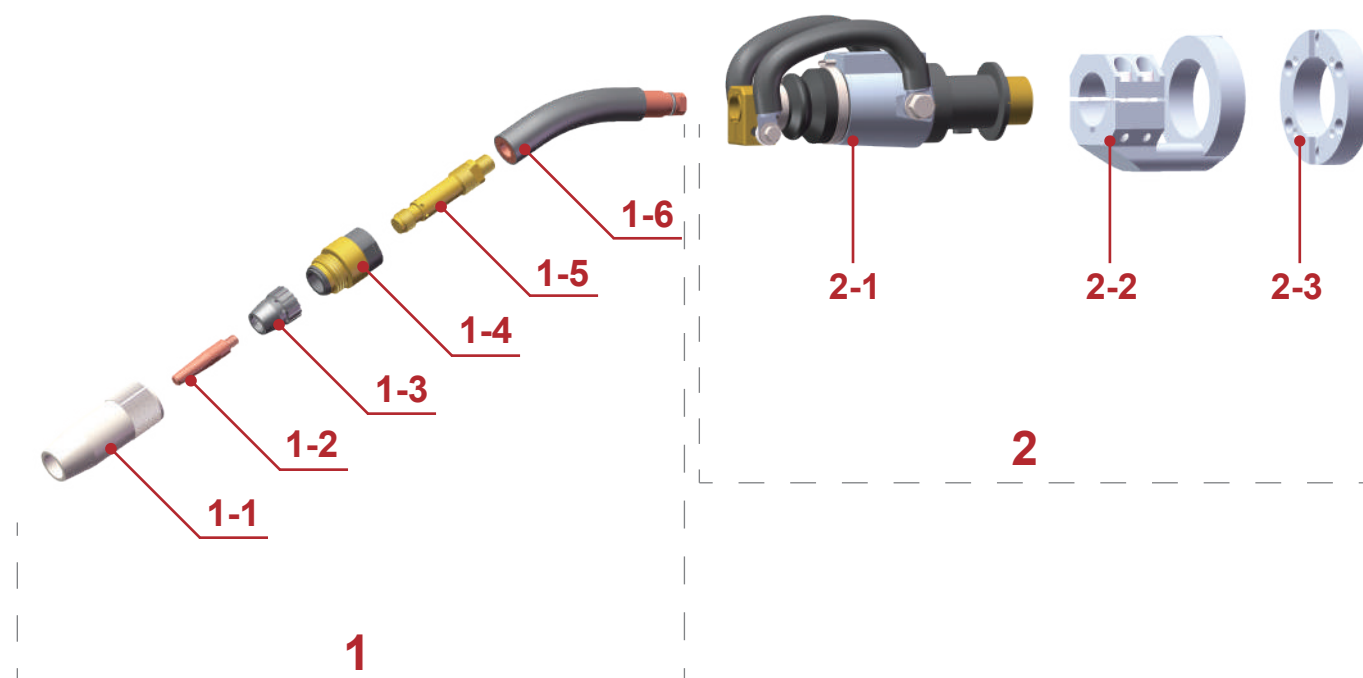
Angle of gun neck: 31°

Instant stop: The deviation between X axis and Y axis is around 4°

The deviation of the Z axis is around 1mm



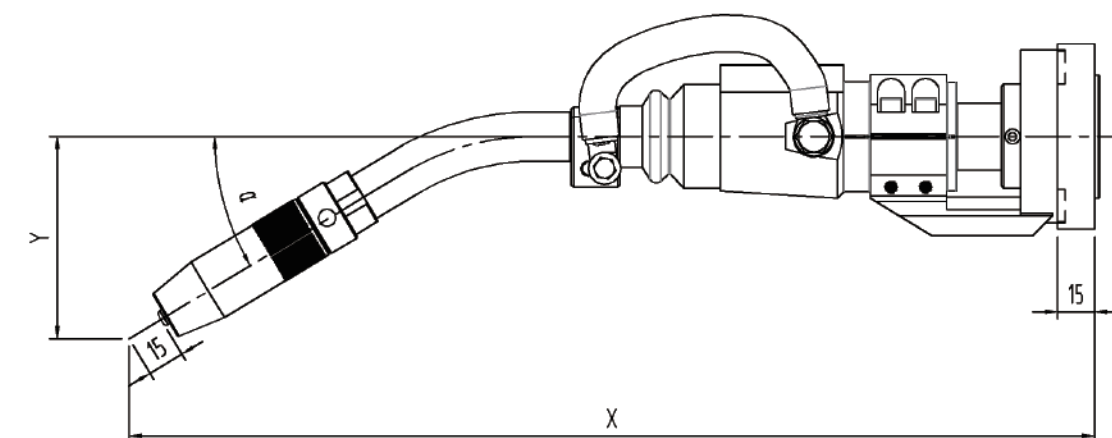
## • ROBOT 500D Air Cooled



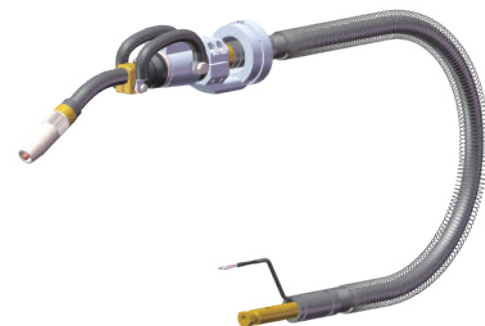
- 1-1 Gas nozzle
- 1-2 Contact tip
- 1-3 Gas diffuser
- 1-4 Insulator
- 1-5 Guide rod
- 1-6 Torch head
- 2-1 Anti collision device
- 2-2 Bracket
- 2-3 Flange
- 3-1 Cable
- 3-2 Liner

### TCP

TORCH	$\alpha$	X(mm)	Y(mm)	Code
500D	31°	391.5	81.8	AA13-31-202
	45°	401.1	116.1	AA13-45-202
500D(+100mm)	31°	491.5	81.8	AA13-31-203
	45°	501.1	116.1	AA13-45-203



# • ROBOT 500D Ordering information



## Complete

Purchase number	Description
BB06-2100-01	Robot welding gun/PAN rear interface

## Accessory

Purchase number	Description
AA13-31-202	PAN Torch head/31 °/Standard
AA13-31-203	PAN Torch head/31 °/Long+100mm
AA13-45-202	PAN Torch head/45 °/Standard
AA13-45-203	PAN Torch head/45 °/Long+100mm

AE11-15-002	PAN guide rod/L=68.5/H62
AE11-15-001	PAN guide rod/L=68.5/T1

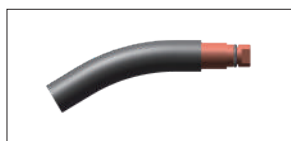
ICS6602	PAN Insulator
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ICF0031	Bakelite gas diffuser
ICF0977	Ceramic gas diffuser

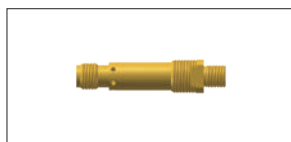
XCU0746-78	0.8/M6*45/Cr-Zr-Cu
XCU0746-80	1.0/M6*45/Cr-Zr-Cu
• XCU0746-82	1.2/M6*45/Cr-Zr-Cu
XCU0747-78	0.8/M6*40/Cr-Zr-Cu
XCU0747-80	1.0/M6*40/Cr-Zr-Cu
XCU0747-82	1.2/M6*40/Cr-Zr-Cu

ICS0697	Tapered gas nozzle/Φ15/L=70
ICS0697-01	Straight tube nozzle/Φ21/L=70

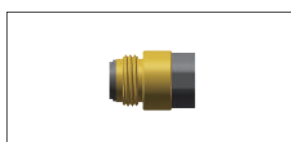
1-6  
Torch head



1-5  
Guide rod



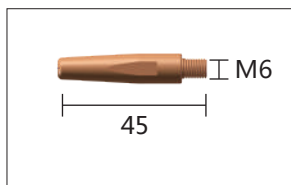
1-4  
Insulator



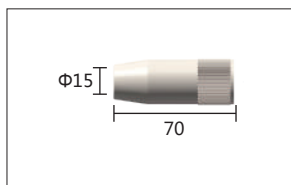
1-3  
Gas diffuser



1-2  
Contact tip



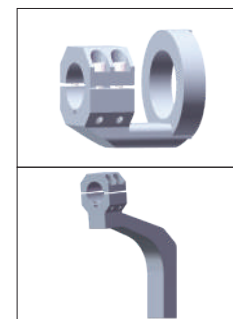
1-1  
Gas nozzle



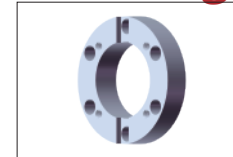
## 2-1 Anti collision device



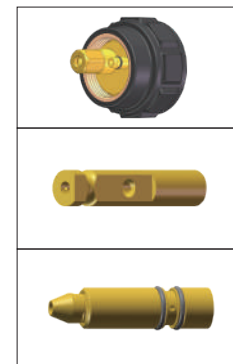
## 2-2 Bracket



## 2-3 Flange



## 3-1 Cable

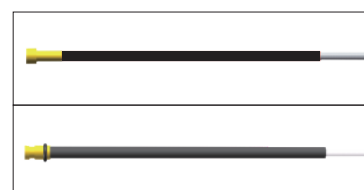


EUR

PAN

USA

## 3-2 Liner



EUR

PAN

Purchase number	Description
BA03-10-004	HIT100/Integrated/Double Braided

### Technical Parameter

Size: Maximum outer diameter175mm,height50mm  
 Weight: approximately 910 g  
 Trigger pressure: approximately 5KG in the X and Y axis directions,  
 and approximately 45KG in the Z axis direction  
 Maximum offset: approximately 10 ° in the X and Y planes;  
 Approximately 5mm in the Z plane  
 Instant stop: The deviation between X axis and Y axis is around4°  
 The deviation of the Z axis is around 1mm  
 Repeatability: less than 0.3mm (at 300mm from the robot flange)  
 Safety switch: 30V DC 0.1A

Purchase number	Description
-----------------	-------------

AF07-030-01	Integrated U-shaped bracket/short/30 ° hole position
AF07-045-01	Integrated U-shaped bracket/short/45 ° hole position
AF07-105-02	Z-bracket/5 °/equipped with 22 hole spacing
AF07-105-03	Z-bracket/5 °/equipped with 28 hole spacing
AF07-105-04	Z-bracket/5 °/equipped with 34 hole spacing
AF07-105-05	Z-bracket/5 °/equipped with 42 hole spacing
AF07-105-06	Z-shaped bracket body/5 °/with cross hole spacing

Purchase number	Description
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AF06-75-001	Built in flange/customized
AF06-60-001	External flange/customized

Note: Flange interface can be customized as required.

Purchase number	Description
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CA06-2100-01	Air cooled cable assembly/PAN rear interface
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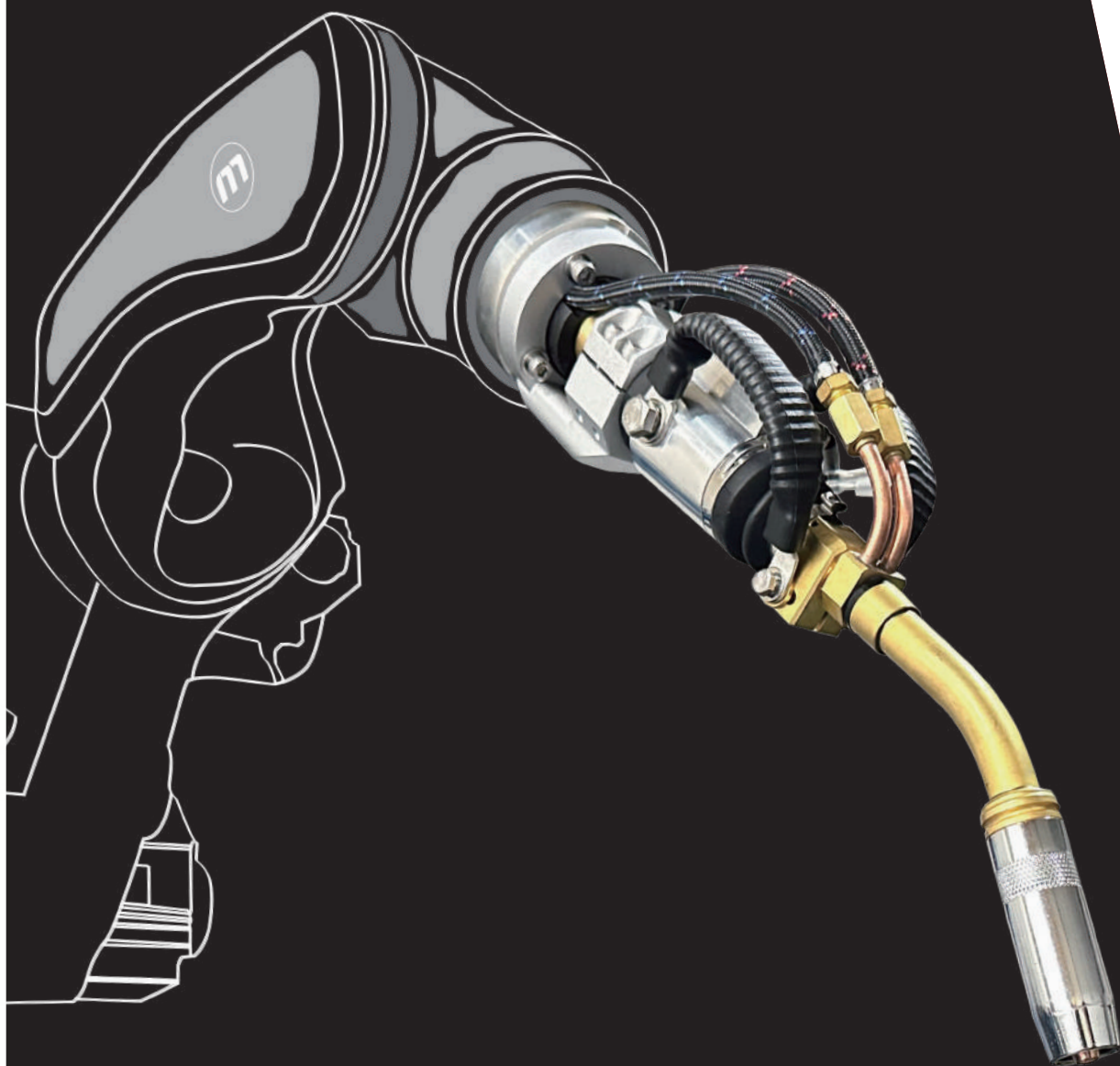


Note: The length of cable sets can be customized as required.

Purchase number	Description
-----------------	-------------

IIC0534-05	Black linerΦ1.2-Φ1.6/1.8 M/ROBOT/EUR
• IIC0113	Black steel linerΦ1.2-Φ1.6/1.8 M/ROBOT/PAN





## PRODUCT ADVANTAGES

- Convenient installation and simple operation
- Standardized parts reduce maintenance costs
- Available for all hollow welding robots

The Robot 501W welding gun is a simple, economical, and durable liquid cooled torch. It's reliable and suitable for robotic workspaces with economical equipment and flexibility for system working time and maintenance time. The durable structure of the welding torch can achieve extremely high welding stability, shorten equipment maintenance time, and reduce maintenance costs. Has a high degree of process safety and is competent for the welding between various materials.

## SPECIFICATIONS

Cooling mode: Water cooled

Rated value: 500A CO<sub>2</sub>/450A MIXED GAS

Duty cycle: 100%

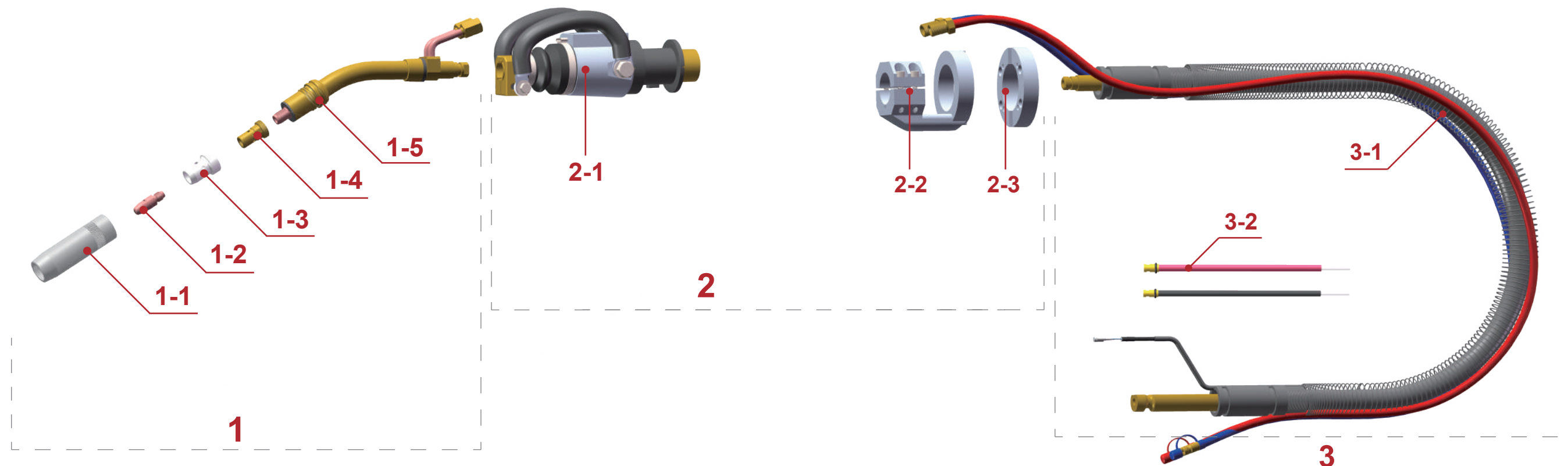
Diameter of welding wires: 0.8-1.2mm

Angle of gun neck: 31°

Instant stop: The deviation between X axis and Y axis is around 4°

The deviation of the Z axis is around 1mm

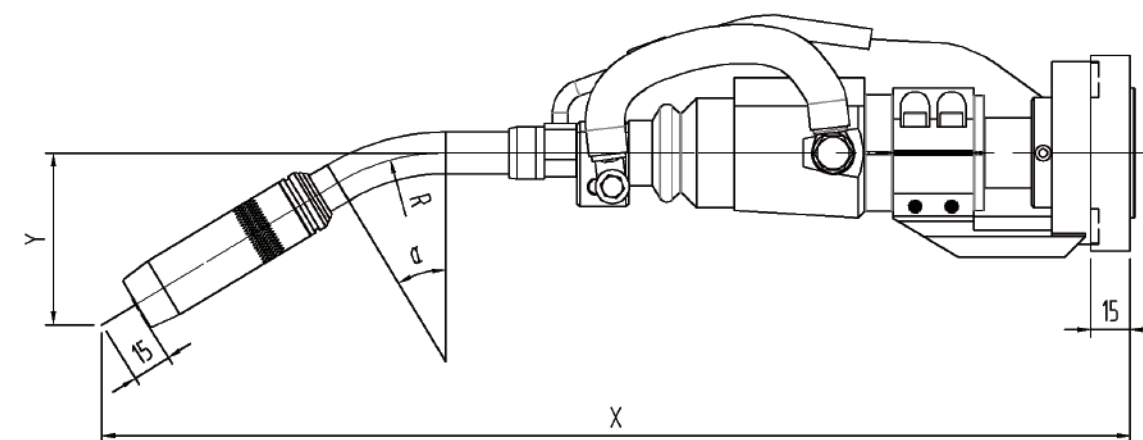
## • ROBOT 501W Water Cooled



- 1-1 Gas nozzle
- 1-2 Contact tip
- 1-3 Gas diffuser
- 1-4 Contact tip holder
- 1-5 Torch head
- 2-1 Anti collision device
- 2-2 U-shaped bracket
- 2-3 Flange
- 3-1 Cable
- 3-2 Liner

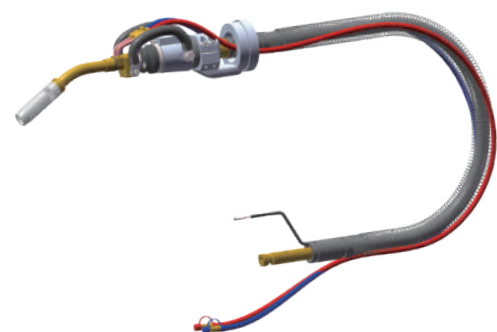
### TCP

TORCH	$\alpha$	X(mm)	Y(mm)	Code
501W	31°	394.6	65.9	AA27-31-001
501W(+150mm)	31°	544.6	65.9	AA27-31-002
501W(+250mm)	31°	644.6	65.9	AA27-31-003





# • ROBOT 501W ordering information



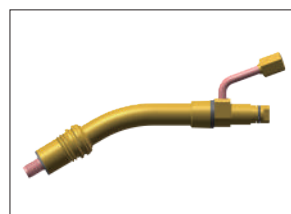
## Complete

Purchase number	Description
BB52-2100-01	Robot welding gun/PAN rear interface

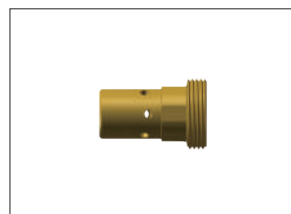
## Accessory

Purchase number	Description
• AA27-31-001	Water-cooled Torch head/31 °/Standard
AA27-31-002	Water-cooled Torch head/31 °/Long+150mm
AA27-31-003	Water-cooled Torch head/31 °/Long+250mm

### 1-5 Torch head



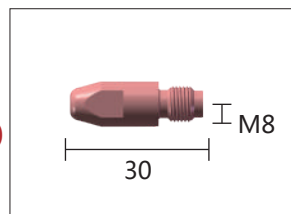
### 1-4 Guide rod



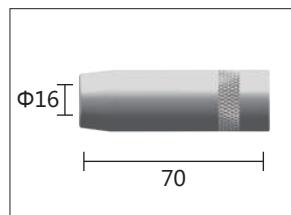
### 1-3 Gas diffuser



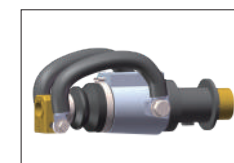
### 1-2 Contact tip



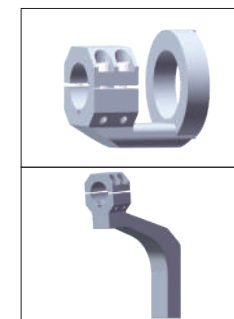
### 1-1 Gas nozzle



## 2-1 Anti collision device



## 2-2 Bracket



## 2-3 Flange



## 3-1 Cable



EUR

PAN

USA

## 3-2 Liner



EUR

PAN

Purchase number	Description
BA03-10-004	HIT100/Integrated/Double Braided

### Technical Parameter

Size: Maximum outer diameter175mm,height50mm  
 Weight: approximately 910 g  
 Trigger pressure: approximately 5KG in the X and Y axis directions, and approximately 45KG in the Z axis direction  
 Maximum offset: approximately 10 ° in the X and Y planes; Approximately 5mm in the Z plane  
 Instant stop: The deviation between X axis and Y axis is around4° The deviation of the Z axis is around 1mm  
 Repeatability: less than 0.3mm (at 300mm from the robot flange)  
 Safety switch: 30V DC 0.1A

Purchase number	Description
-----------------	-------------

AF07-030-01	Integrated U-shaped bracket/short/30 ° hole position
AF07-045-01	Integrated U-shaped bracket/short/45 ° hole position
AF07-105-02	Z-bracket/5 °/equipped with 22 hole spacing
AF07-105-03	Z-bracket/5 °/equipped with 28 hole spacing
AF07-105-04	Z-bracket/5 °/equipped with 34 hole spacing
AF07-105-05	Z-bracket/5 °/equipped with 42 hole spacing
AF07-105-06	Z-shaped bracket body/5 °/with cross hole spacing

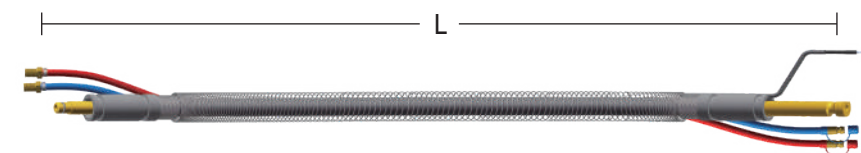
Purchase number	Description
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AF06-75-001	Built in flange/customized
AF06-60-001	External flange/customized

Note: Flange interface can be customized as required.

Purchase number	Description
-----------------	-------------

CA08-2100-01	Water-cooled cable assembly/PAN rear interface
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Note: The length of cable sets can be customized as required.

Purchase number	Description
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• IIC0560-05	LinerΦ1.2-Φ1.6/1.8 M/Red/ROBOT/EUR
IIC0534-05	LinerΦ1.2-Φ1.6/1.8 M/Black/ROBOT/EUR
• IIC0112	Steel linerΦ1.2-Φ1.6/1.8 M/Red/ROBOT/PAN
IIC0113	Steel linerΦ1.2-Φ1.6/1.8 M/Black/ROBOT/PAN



### PRODUCT ADVANTAGES

- Two-circuit liquid-cooling torch head, high-efficient and stable
- High-precision independent bumper, safety guarantee
- Optimized structure, concise and durable
- Individual shielding gas supply, with no gas loss

The ROBOT W350 welding torch adopts a double circuit liquid cooling structure to improve the cooling effect of the welding torch in long-term and high-load welding, which can shorten the downtime, extend the service life of wearing parts, greatly improving the reliability of the product. The product design is lightweight and can be applied to robots with different load capacities. The compact torch head structure ensures better welding reliability and wider applications.

### SPECIFICATIONS

Cooling mode: Water-cooled

Rated value: 400A CO<sub>2</sub>/350A MIXED GAS

Duty cycle: 100%

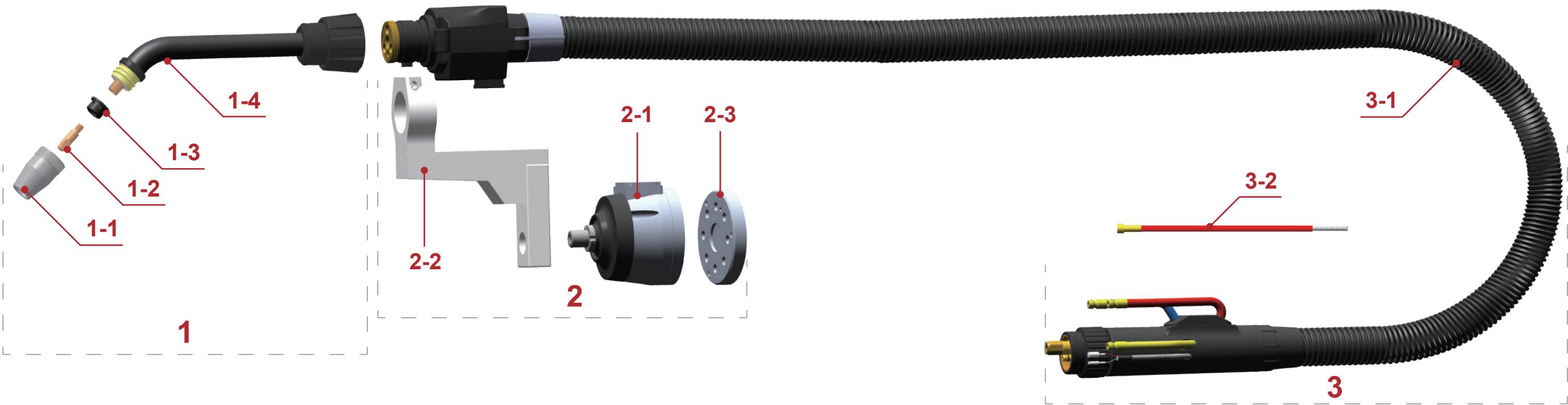
Diameter of welding wires: 0.8-1.2mm

Angle of gun neck: 0°、22°、35°、45°

Instant stop: The deviation between X axis and Y axis is around 1.5°

The deviation of the Z axis is around 1mm

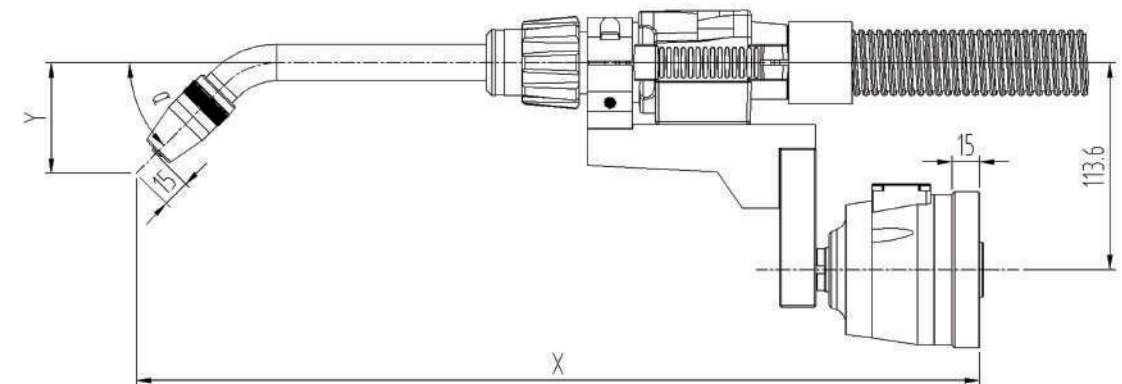
# ● ROBOT W350 External Water Cooled



- 1-1 Gas nozzle
- 1-2 Contact tip
- 1-3 Gas diffuser
- 1-4 Torch head
- 2-1 Anti collision device
- 2-2 Torch bracket
- 2-3 Flange
- 3-1 Cable
- 3-2 Liner

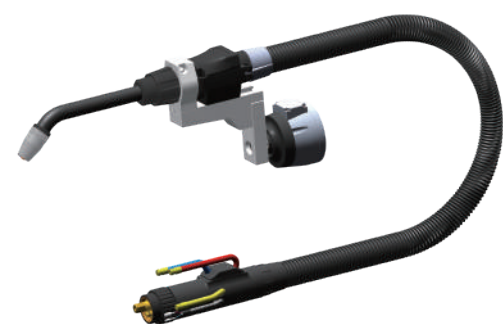
## TCP

TORCH	$\alpha$	X(mm)	Y(mm)	Code
<b>W350</b> External •	0°	479.2	0	AA32-00-001
	22°	474.1	26.5	AA32-22-001
	35°	466	43.7	AA32-35-001
	45°	457	57	AA32-45-001





# • ROBOT W350 External Ordering information



## Complete

Purchase number	Description
BB52-1225-01	Robot welding gun/EUR rear interface

### 1-4 Torch head



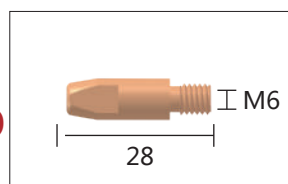
Purchase number	Description
AA32-00-001	Torch head 0°
• AA32-22-001	Torch head 22°
AA32-35-001	Torch head 35°
AA32-45-001	Torch head 45°

### 1-3 Gas diffuser



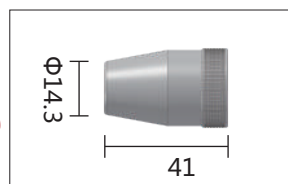
ICF0045	Gas diffuser
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### 1-2 Contact tip



XCU0004-60	1.0A/M6*28/Cr-Zr-Cu
XCU0004-62	1.2A/M6*28/Cr-Zr-Cu
XCU0004-80	1.0/M6*28/Cr-Zr-Cu
• XCU0004-82	1.2/M6*28/Cr-Zr-Cu

### 1-1 Gas nozzle



• AB51-27-002	Bottle shaped nozzle/Φ14.3/L=41
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## 2-1 Anti collision device



Purchase number	Description
BA01-20-001	HIT200/independence/5KG
• BA01-20-002	HIT200/independence/10KG
BA01-20-003	HIT200/independence/15KG

### Technical Parameter

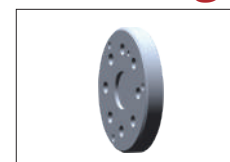
Size: Maximum outer diameter 83mm, height 90mm  
 Weight: approximately 810 g  
 Trigger pressure: approximately 10KG in the X and Y axis directions, and approximately 85KG in the Z axis direction  
 Maximum offset: approximately 15° in the X and Y planes; Approximately 5mm in the Z plane  
 Instant stop: The deviation between X axis and Y axis is around 1.5°  
 The deviation of the Z axis is around 1mm  
 Repeatability: less than 0.3mm (at 300mm from the robot flange)  
 Safety switch: 30V DC 0.1A

## 2-2 Bracket



Purchase number	Description
AF07-00-402	Customer customization/Z-bracket

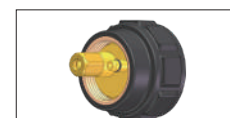
## 2-3 Flange



Purchase number	Description
AF06-86-001	External independent flange/customized

Note: Flange interface can be customized as required.

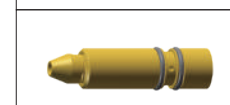
## 3-1 Cable



EUR

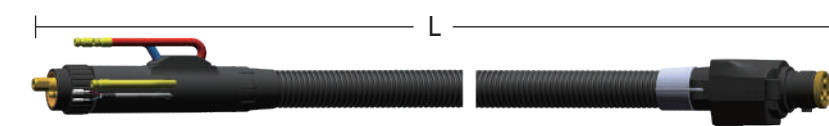


PAN



USA

Purchase number	Description
CA09-1122-01	Water cooled cable assembly/EUR rear interface



Note: The length of cable sets can be customized as required.

## 3-2 Liner



EUR

Purchase number	Description
• IIC0560-05	Liner Φ1.0-Φ1.2/1.8 M/Red/ROBOT/EUR
IIC0534-05	Liner Φ1.2-Φ1.6/1.8 M/Black/ROBOT/EUR



**MINOO  
ROBO**

# ROBOT W500

Water-Cooled Robotic Torch



**MINOO  
ROBO**



## PRODUCT ADVANTAGES

- Convenient installation and simple operation
- Standardized parts reduce maintenance costs
- Available for all hollow welding robots

The Robot W500 welding gun is a simple, economical, and durable liquid cooled torch. It's reliable and suitable for robotic workspaces with economical equipment and flexibility for system working time and maintenance time, The durable structure of the welding torch can achieve extremely high welding stability, shorten equipment maintenance time, and reduce maintenance costs. Has a high degree of process safety and is competent for the welding between various materials.

## SPECIFICATIONS

Cooling mode: Water-cooled

Rated value: 500A CO<sub>2</sub>/450A MIXED GAS

Duty cycle: 100%

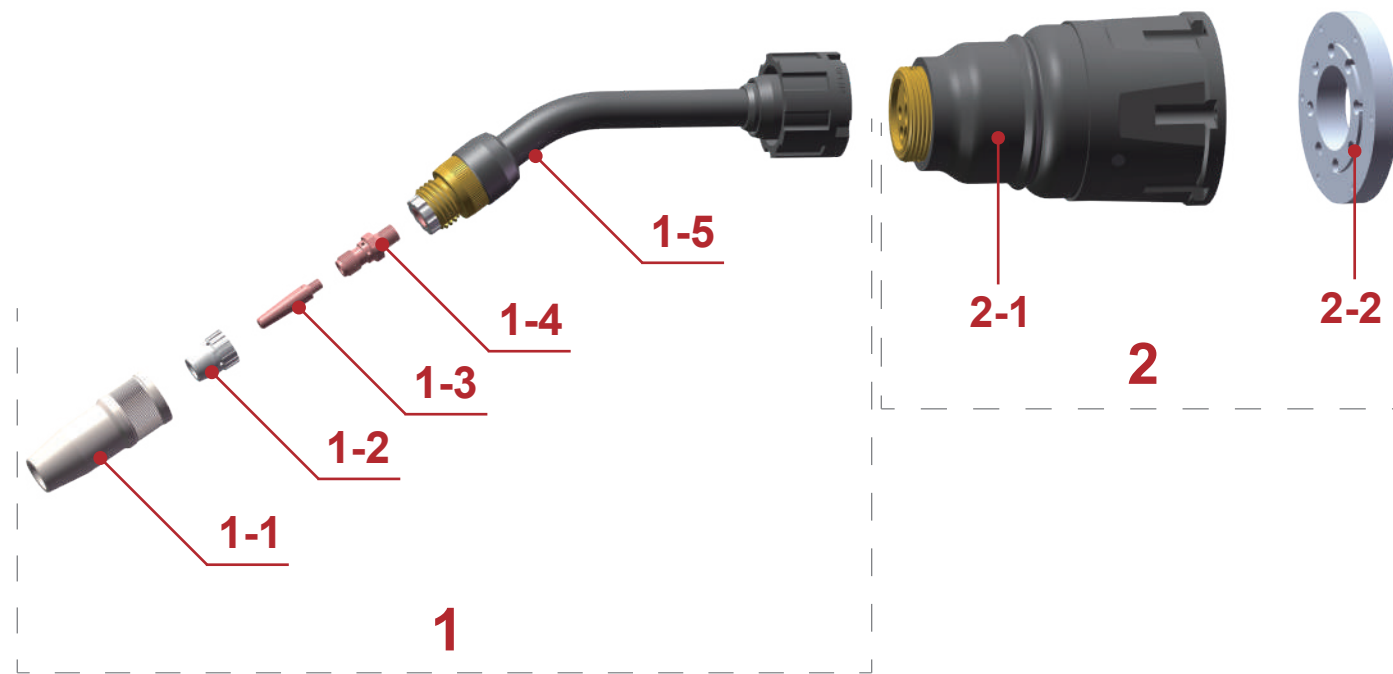
Diameter of welding wires: 0.8-1.4mm

Angle of gun neck: 22°

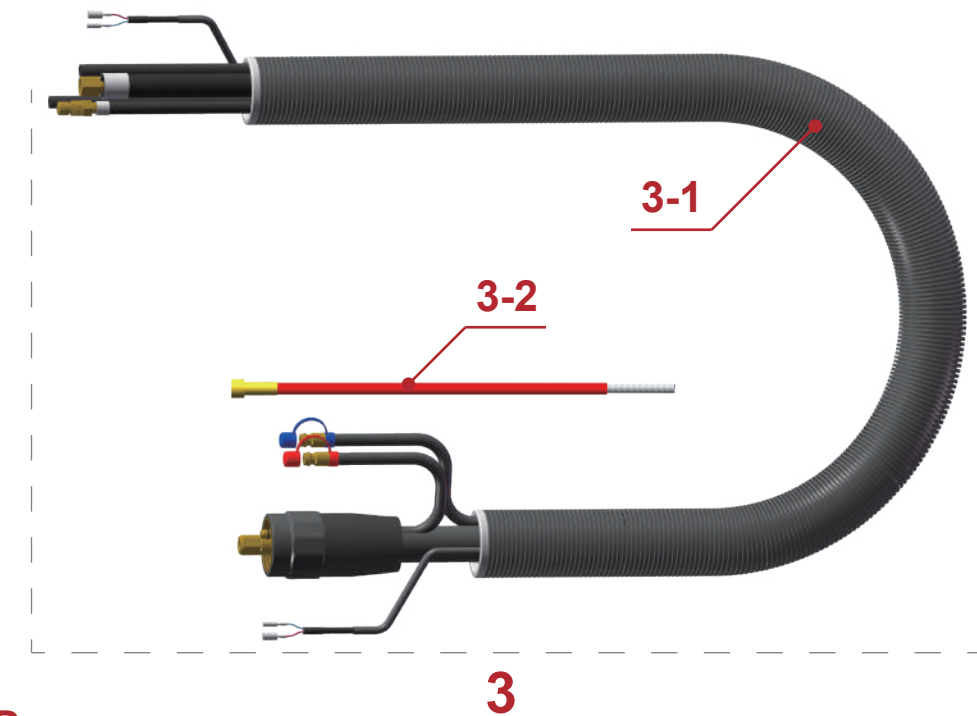
Instant stop: The deviation between X axis and Y axis is around 1.5°

The deviation of the Z axis is around 1mm

## • ROBOT W500 Water Cooled

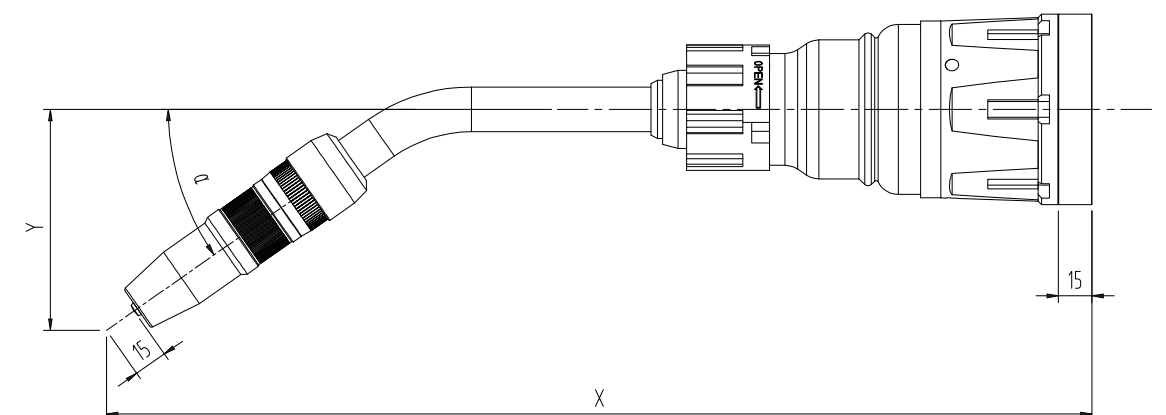


- 1-1 Gas nozzle
- 1-2 Insulator
- 1-3 Contact tip
- 1-4 Contact tip holder
- 1-5 Torch head
- 2-1 Anti collision device
- 2-2 Flange
- 3-1 Cable
- 3-2 Liner



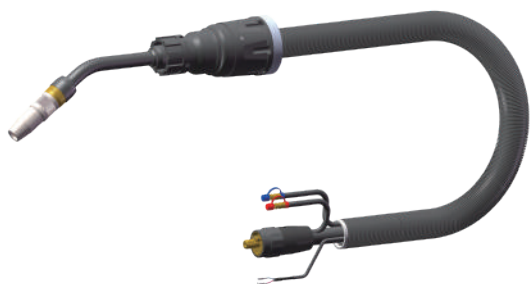
### TCP

TORCH	$\alpha$	X(mm)	Y(mm)	Code
<b>W500</b>	0°	467.4	0	AA51-00-001
	22°	456	60.2	AA51-22-001
	35°	438.1	97	AA51-35-001
<b>W500 (+100mm)</b>	0°	567.4	0	AA51-00-002
	22°	556	60.2	AA51-22-002
	35°	538.1	97	AA51-35-002





# • ROBOT W500 ordering information



## Complete

Purchase number	Description
BB55-1910-06	Robot welding gun/EUR rear interface

Purchase number	Description
AA51-00-001	Water-cooled Torch head/0 °/Standard
AA51-00-002	Water-cooled Torch head/0 °/Long+100mm
• AA51-22-001	Water-cooled Torch head/22 °/Standard
AA51-22-002	Water-cooled Torch head/22 °/Long+100mm
AA51-35-001	Water-cooled Torch head/35 °/Standard
AA51-35-002	Water-cooled Torch head/35 °/Long+100mm

• AE11-16-010	Guide rod/M6
AE11-16-011	Guide rod/M8

XCU0747-78	0.8/M6*40/Cr-Zr-Cu
XCU0747-80	1.0/M6*40/Cr-Zr-Cu
• XCU0747-82	1.2/M6*40/Cr-Zr-Cu
XCU0747-84	1.4/M6*40/Cr-Zr-Cu
XCU0747-86	1.6/M6*40/Cr-Zr-Cu
XCU0005-78	0.8/M8*30/Cr-Zr-Cu
XCU0005-80	1.0/M8*30/Cr-Zr-Cu
XCU0005-82	1.2/M8*30/Cr-Zr-Cu
XCU0005-84	1.4/M8*30/Cr-Zr-Cu
XCU0005-86	1.6/M8*30/Cr-Zr-Cu

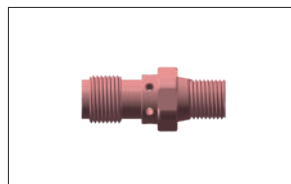
• ICF0977	Insulator/M12
ICF0838	Insulator/M14

AB51-31-001	Tapered gas nozzle/Φ13/L=80
AB51-31-002	Tapered gas nozzle/Φ13/L=70
• AB51-31-003	Tapered gas nozzle/Φ15/L=80
AB51-31-004	Tapered gas nozzle/Φ15/L=70

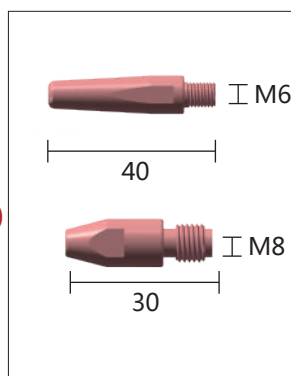
## 1-5 Torch head



## 1-4 Guide rod



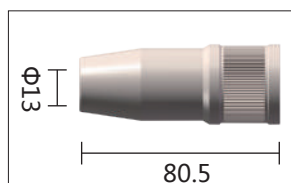
## 1-3 Contact tip



## 1-2 Insulator



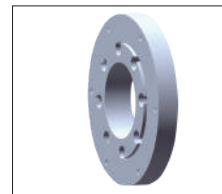
## 1-1 Gas nozzle



## 2-1 Anti collision device



## 2-2 Flange



## 3-1 Cable



Purchase number	Description
-----------------	-------------

BA02-30-501	iHIT Hollow anti-collision device
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### Technical Parameter

Size: Maximum outer diameter 85mm, height 139mm  
 Weight: approximately 1400 g  
 Trigger pressure: approximately 5KG in the X and Y axis directions, and approximately 45KG in the Z axis direction  
 Maximum offset: approximately 10 ° in the X and Y planes; Approximately 5mm in the Z plane  
 Instant stop: The deviation between X axis and Y axis is around 1.5°  
 The deviation of the Z axis is around 1mm  
 Repeatability: less than 0.3mm (at 300mm from the robot flange)  
 Safety switch: DC12V 2A

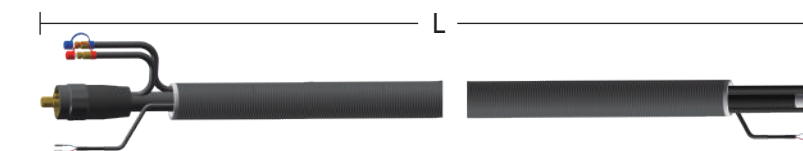
Purchase number	Description
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AF06-85-001	Built in flange/customized
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Note: Flange interface can be customized as required.

Purchase number	Description
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CA55-1091-06	Water-cooled cable assembly/EUR rear interface
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Note: The length of cable sets can be customized as required.

## 3-2 Liner



Purchase number	Description
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EUR	IIC0560-05	Liner Φ1.0-Φ1.2/1.8 M/Red/ROBOT/EUR
	• IIC0534-05	Liner Φ1.2-Φ1.6/1.8 M/Black/ROBOT/EUR



**MINOO  
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## **ROBOT W500** External Water-Cooled Robotic Torch



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### **PRODUCT ADVANTAGES**

- Convenient installation and simple operation
- Standardized parts reduce maintenance costs

The Robot W500 welding gun is a simple, economical, and durable liquid cooled torch. It's reliable and suitable for robotic workspaces with economical equipment and flexibility for system working time and maintenance time, The durable structure of the welding torch can achieve extremely high welding stability, shorten equipment maintenance time, and reduce maintenance costs. Has a high degree of process safety and is competent for the welding between various materials.

### **SPECIFICATIONS**

Cooling mode: Water-cooled

Rated value: 500A CO<sub>2</sub>/450A , MIXED GAS

Duty cycle: 100%

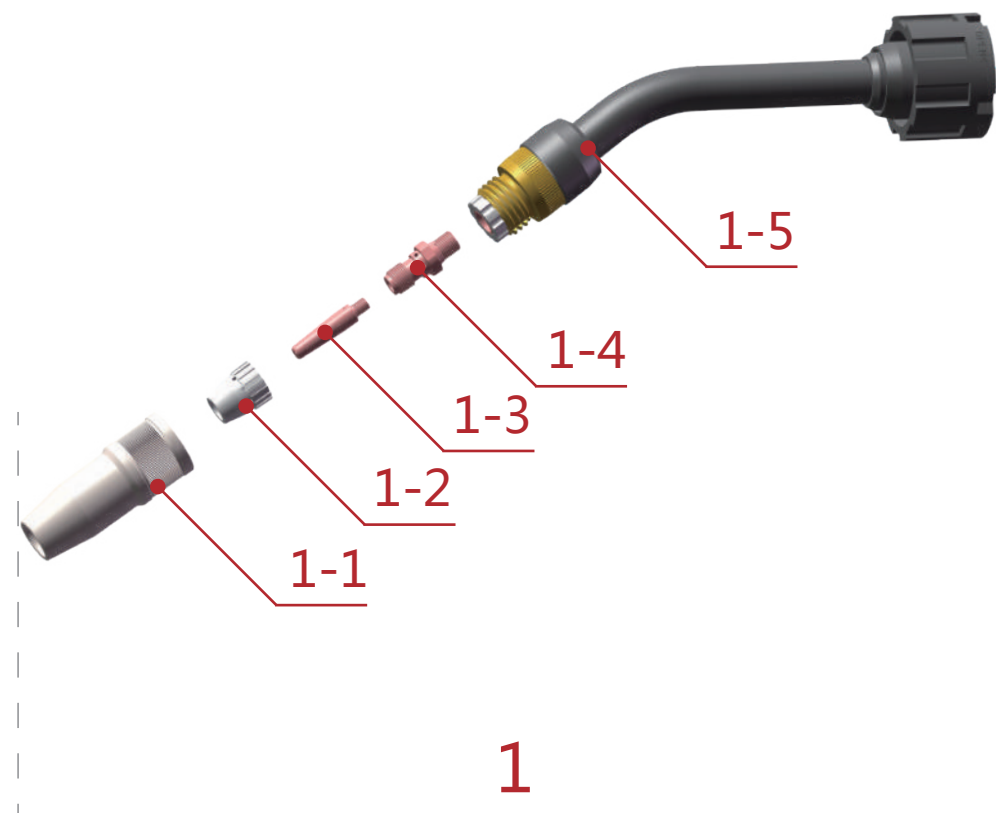
Diameter of welding wires: 0.8-1.4mm

Angle of gun neck: 22°

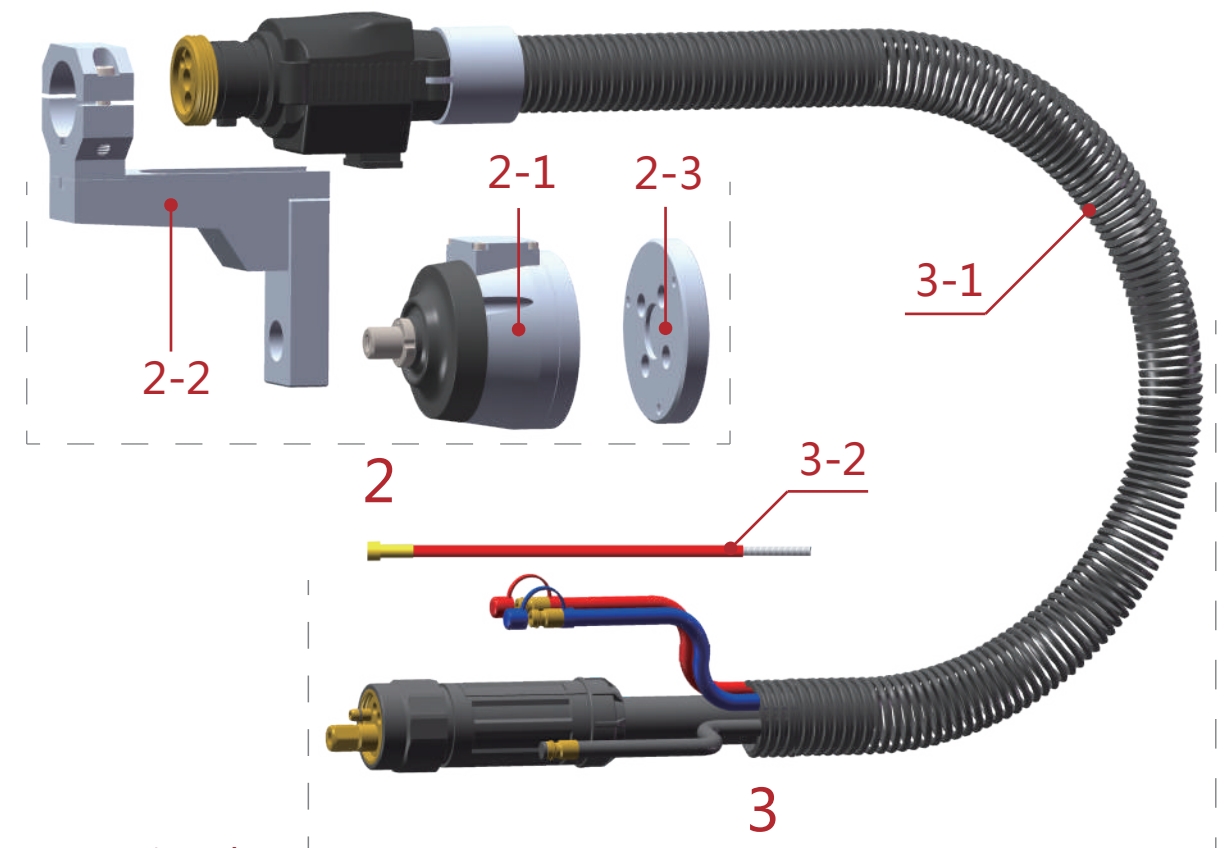
Instant stop: The deviation between X axis and Y axis is around 1.5°

The deviation of the Z axis is around 1mm

# • **ROBOT W500 External** **Water Cooled**

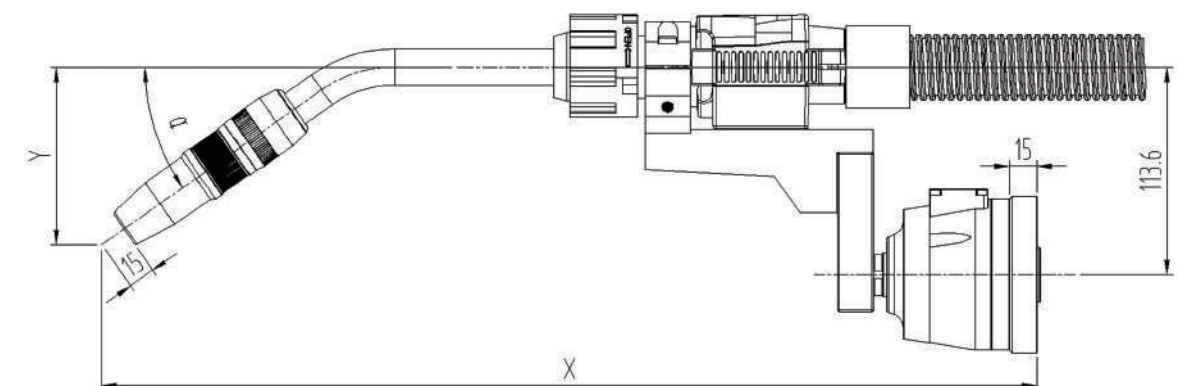


- 1-1 Gas nozzle
- 1-2 Insulator
- 1-3 Contact tip
- 1-4 Contact tip holder
- 1-5 Torch head
- 2-1 Anti collision device
- 2-2 Torch bracket
- 2-3 Flange
- 3-1 Cable
- 3-2 Liner



**TCP数据表**

枪型	枪颈角度 $\alpha$	X(mm)	Y(mm)	枪颈编号
<b>W500<sub>External</sub></b>	0°	545.1	0	AA51-00-001
	22°	533.5	61.1	AA51-22-001
	35°	515.4	98.4	AA51-35-001
<b>W500<sub>External</sub></b> (+100mm)	0°	645.1	0	AA51-00-002
	22°	633.5	61.1	AA51-22-002
	35°	615.4	98.4	AA51-35-002





# • ROBOT W500External Ordering information

## Complete

Purchase number	Description
BB55-1910-07	Robot welding gun/EUR rear interface

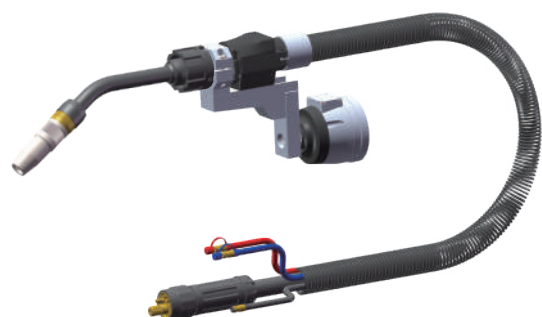
Purchase number	Description
AA51-00-001	Water-cooled Torch head/0 °/Standard
AA51-00-002	Water-cooled Torch head/0 °/Long+100mm
• AA51-22-001	Water-cooled Torch head/22 °/Standard
AA51-22-002	Water-cooled Torch head/22 °/Long+100mm
AA51-35-001	Water-cooled Torch head/35 °/Standard
AA51-35-002	Water-cooled Torch head/35 °/Long+100mm

• AE11-16-010	Guide rod/M6
AE11-16-011	Guide rod/M8

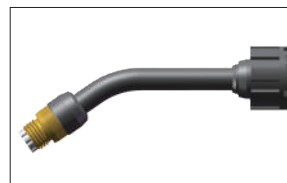
XCU0747-78	0.8/M6*40/Cr-Zr-Cu
XCU0747-80	1.0/M6*40/Cr-Zr-Cu
• XCU0747-82	1.2/M6*40/Cr-Zr-Cu
XCU0747-84	1.4/M6*40/Cr-Zr-Cu
XCU0747-86	1.6/M6*40/Cr-Zr-Cu
XCU0005-78	0.8/M8*30/Cr-Zr-Cu
XCU0005-80	1.0/M8*30/Cr-Zr-Cu
XCU0005-82	1.2/M8*30/Cr-Zr-Cu
XCU0005-84	1.4/M8*30/Cr-Zr-Cu
XCU0005-86	1.6/M8*30/Cr-Zr-Cu

• ICF0977	Insulator/M12
ICF0838	Insulator/M14

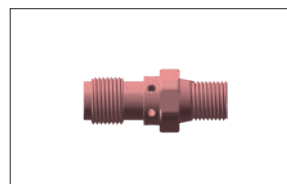
• AB51-31-001	Bottle shaped nozzle/Φ13/L=80
AB51-31-002	Bottle shaped nozzle/Φ13/L=70
AB51-31-003	Bottle shaped nozzle/Φ15/L=80
AB51-31-004	Bottle shaped nozzle/Φ15/L=70



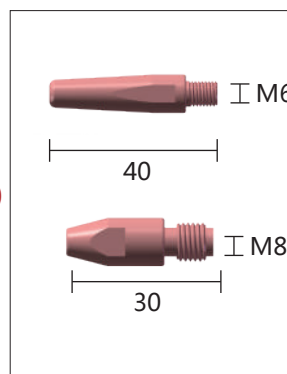
### 1-5 Torch head



### 1-4 Guide rod



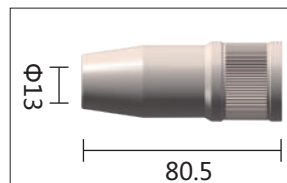
### 1-3 Contact tip



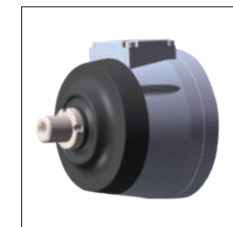
### 1-2 Insulator



### 1-1 Gas nozzle



## 2-1 Anti collision device

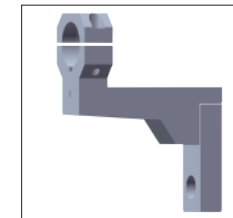


Purchase number	Description
BA01-20-001	HIT200/independence/5KG
• BA01-20-002	HIT200/independence/10KG
BA01-20-003	HIT200/independence/15KG

### Technical Parameter

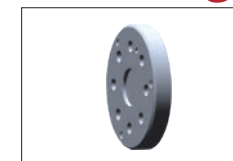
Size: Maximum outer diameter83mm,height90mm  
 Weight: approximately 810 g  
 Trigger pressure: approximately 10KG in the X and Y axis directions, and approximately 85KG in the Z axis direction  
 Maximum offset: approximately 15 ° in the X and Y planes; Approximately 5mm in the Z plane  
 Instant stop: The deviation between X axis and Y axis is around1.5° The deviation of the Z axis is around 1mm  
 Repeatability: less than 0.3mm (at 300mm from the robot flange)  
 Safety switch: 30V DC 0.1A

## 2-2 Bracket



Purchase number	Description
AF07-00-403	Customer customization/Z-bracket

## 2-3 Flange



Purchase number	Description
AF06-86-001	External independent flange/customized

Note: Flange interface can be customized as required.

## 3-1 Cable

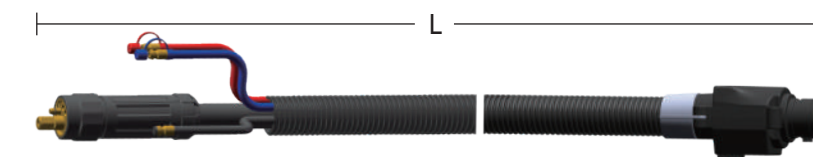


EUR

PAN

USA

Purchase number	Description
CA55-1091-07	Water cooled cable assembly/EUR rear interface



Note: The length of cable sets can be customized as required.

## 3-2 Liner



EUR

Purchase number	Description
• IIC0560-05	LinerΦ1.0-Φ1.2/1.8 M/Red/ROBOT/EUR
• IIC0534-05	LinerΦ1.2-Φ1.6/1.8 M/Black/ROBOT/EUR



**MINOO  
ROBO**

# ROBOT W550

Water-Cooled Robotic Torch



**MINOO  
ROBO**



## PRODUCT ADVANTAGES

- Stainless steel torch neck, strong and durable, without fear of collision
- Anti collision made of high-strength aviation aluminum alloy to ensure accurate "reset accuracy"
- Convenient installation and simple operation
- Available for all hollow welding robots

The Robot W550 welding gun is a general industrial robotic liquid cooled torch. It has excellent cooling performance, compact structure and good accessibility ensure continuous precision welding. The interchangeable gun necks shorten equipment downtime and reduces the cost of maintenance, It has a high degree of process safety and is capable of welding work between various materials.

## SPECIFICATIONS

Cooling mode: Water-cooled

Rated value: 550A CO<sub>2</sub>/500A MIXED GAS

Duty cycle: 100%

Diameter of welding wires: 0.8-1.6mm

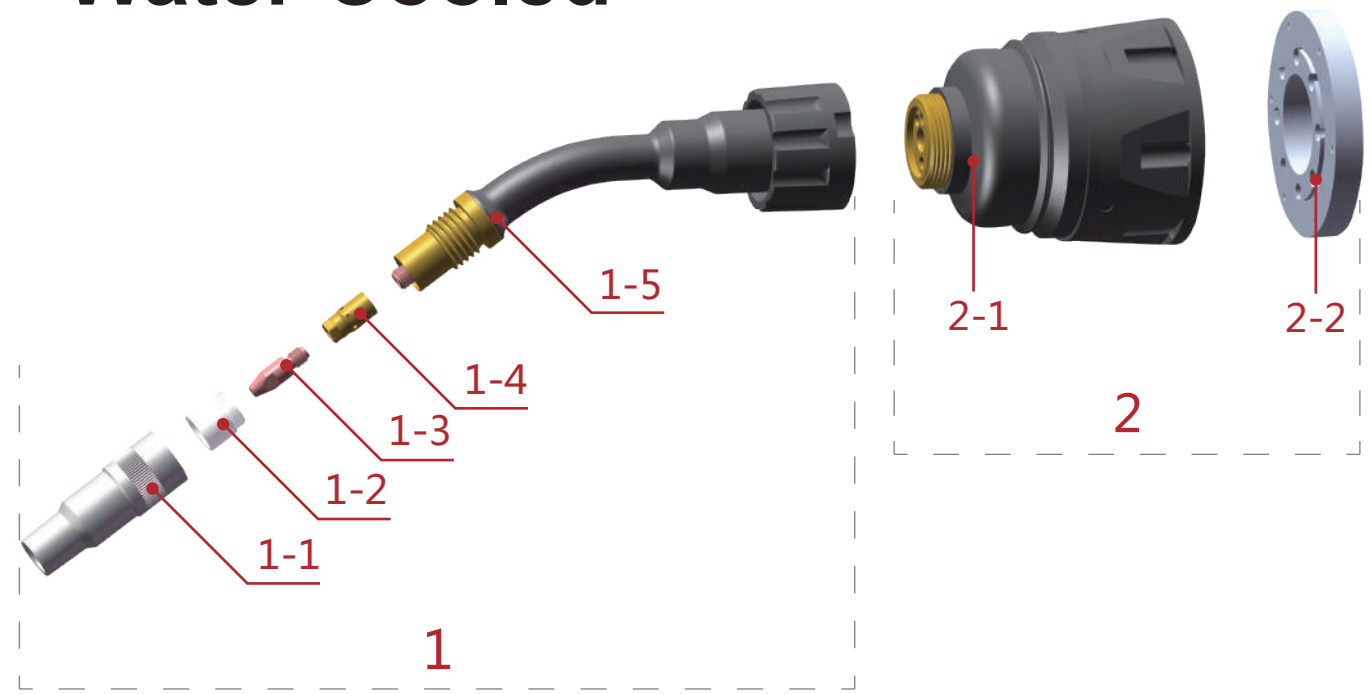
Angle of gun neck: 22°

Instant stop: The deviation between X axis and Y axis is around 1.5°

The deviation of the Z axis is around 1mm

ROBOT W550

Water Cooled



- 1-1 Gas nozzle

1-2 Insulator

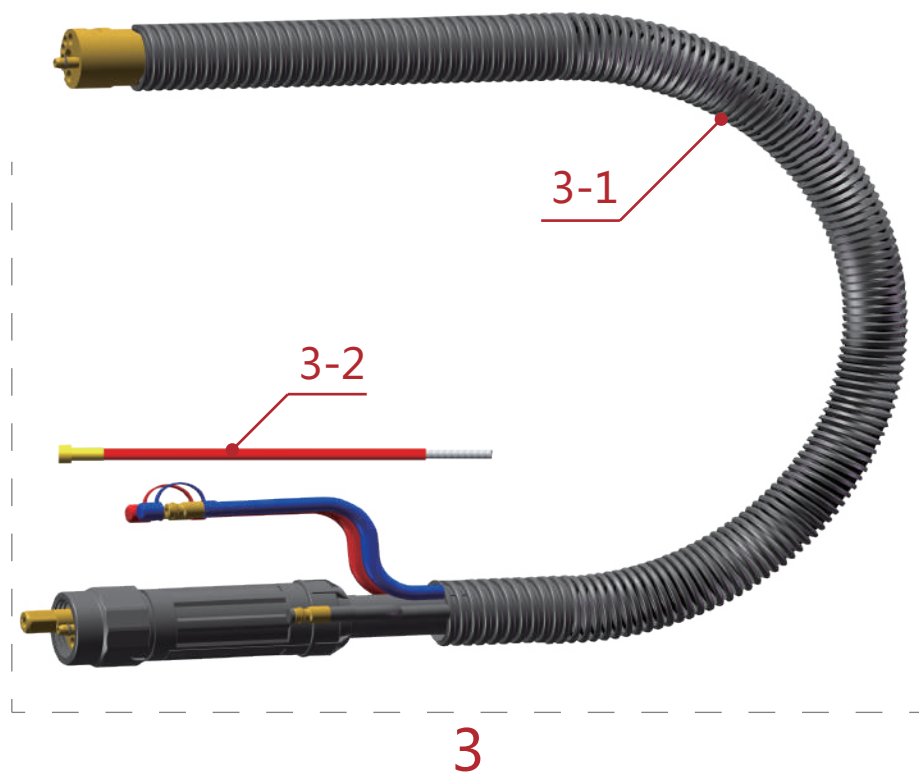
1-3 Contact tip

1-4 Contact tip holder

1-5 Torch head

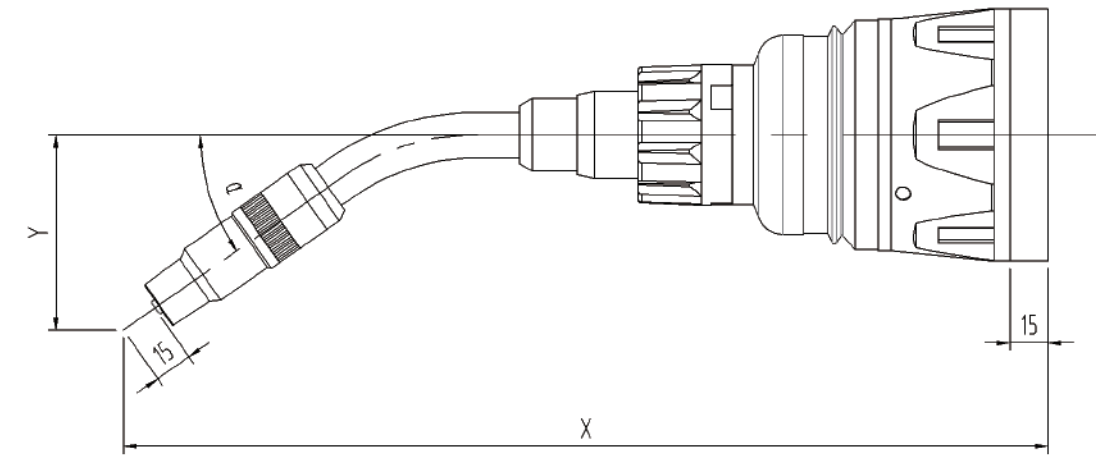
2-1 Anti collision device

2-2 Flange



TCP

TORCH	$\alpha$	X(mm)	Y(mm)	Code
W550	0°	385.5	0	AA28-00-001
	22°	376.5	49.6	AA28-22-001
	35°	361.7	80.7	AA28-35-001
W550(+100mm)	0°	485.5	0	AA28-00-002
	22°	476.5	49.6	AA28-22-002
	35°	461.7	80.7	AA28-35-002





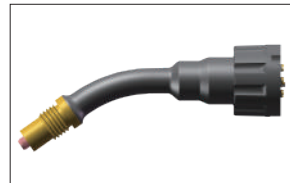
# • ROBOT W550 Ordering information



## Complete

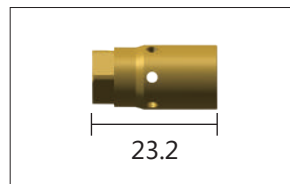
Purchase number	Description
BB57-1910-06	Robot welding gun/EUR rear interface

### 1-5 Torch head



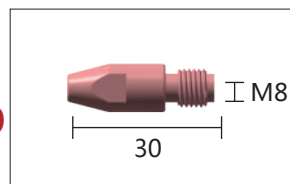
Purchase number	Description
AA28-00-001	Water-cooled Torch head/0 °/Standard
AA28-00-002	Water-cooled Torch head/0 °/Long+100mm
• AA28-22-001	Water-cooled Torch head/22 °/Standard
AA28-22-002	Water-cooled Torch head/22 °/Long+100mm
AA28-35-001	Water-cooled Torch head/35 °/Standard
AA28-35-002	Water-cooled Torch head/35 °/Long+100mm

### 1-4 Guide rod



• AE11-12-003	Guide rod/M8/Cr-Zr-Cu
AE11-12-004	Guide rod/M8/Brass

### 1-3 Contact tip



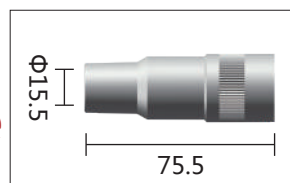
XCU0005-78	0.8/M8*30/Cr-Zr-Cu
XCU0005-80	1.0/M8*30/Cr-Zr-Cu
• XCU0005-82	1.2/M8*30/Cr-Zr-Cu
XCU0005-84	1.4/M8*30/Cr-Zr-Cu
XCU0005-86	1.6/M8*30/Cr-Zr-Cu

### 1-2 Insulator



AG07-20-001	Insulator
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### 1-1 Gas nozzle



AB51-27-001	Bottle shaped nozzle/Φ15.5/L=72
• AB51-27-003	Bottle shaped nozzle/Φ15.5/L=75.5
AB51-27-005	Bottle shaped nozzle/Φ15.5/L=77
AB51-27-006	Bottle shaped nozzle/Φ13/L=75.5
AB51-27-007	Bottle shaped nozzle/Φ13/L=77
AB51-27-008	Tapered gas nozzle/Φ15.5/L=75.5
AB51-27-009	Tapered gas nozzle/Φ15.5/L=72.5

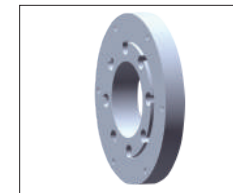
## 2-1 Anti collision device



Purchase number	Description
BA02-31-501	iHIT Hollow anti-collision device

Technical Parameter
Size: Maximum outer diameter100mm,height120mm
Weight: approximately 1700 g
Trigger pressure: approximately 3KG in the X and Y axis directions, and approximately 30KG in the Z axis direction
Maximum offset: approximately 10 ° in the X and Y planes; Approximately 5mm in the Z plane
Instant stop: The deviation between X axis and Y axis is around1.5° The deviation of the Z axis is around 1mm
Repeatability: less than 0.3mm (at 300mm from the robot flange)
Safety switch: DC12V 2A

## 2-2 Flange



Purchase number	Description
AF06-100-01	Built in flange/customized

Note: Flange interface can be customized as required.

## 3-1 Cable




EUR

PAN

USA

Purchase number	Description
CA57-1910-06	Water-cooled cable assembly/EUR rear interface



Note: The length of cable sets can be customized as required.

## 3-2 Liner



Purchase number	Description
EUR • IIC0560-05	LinerΦ1.0-Φ1.2/1.8 M/Red/ROBOT/EUR
• IIC0534-05	LinerΦ1.2-Φ1.6/1.8 M/Black/ROBOT/EUR



### PRODUCT ADVANTAGES

- Stainless steel torch neck, strong and durable, without fear of collision
- Anti collision made of high-strength aviation aluminum alloy to ensure accurate "reset accuracy"
- Convenient installation and simple operation

The Robot W550 welding gun is a general industrial robotic liquid cooled torch. It has excellent cooling performance, compact structure and good accessibility ensure continuous precision welding. The interchangeable gun necks shorten equipment downtime and reduces the cost of maintenance, It has a high degree of process safety and is capable of welding work between various materials.

### SPECIFICATIONS

Cooling mode: Water-cooled

Rated value: 550A CO<sub>2</sub>/500A , MIXED GAS

Duty cycle: 100%

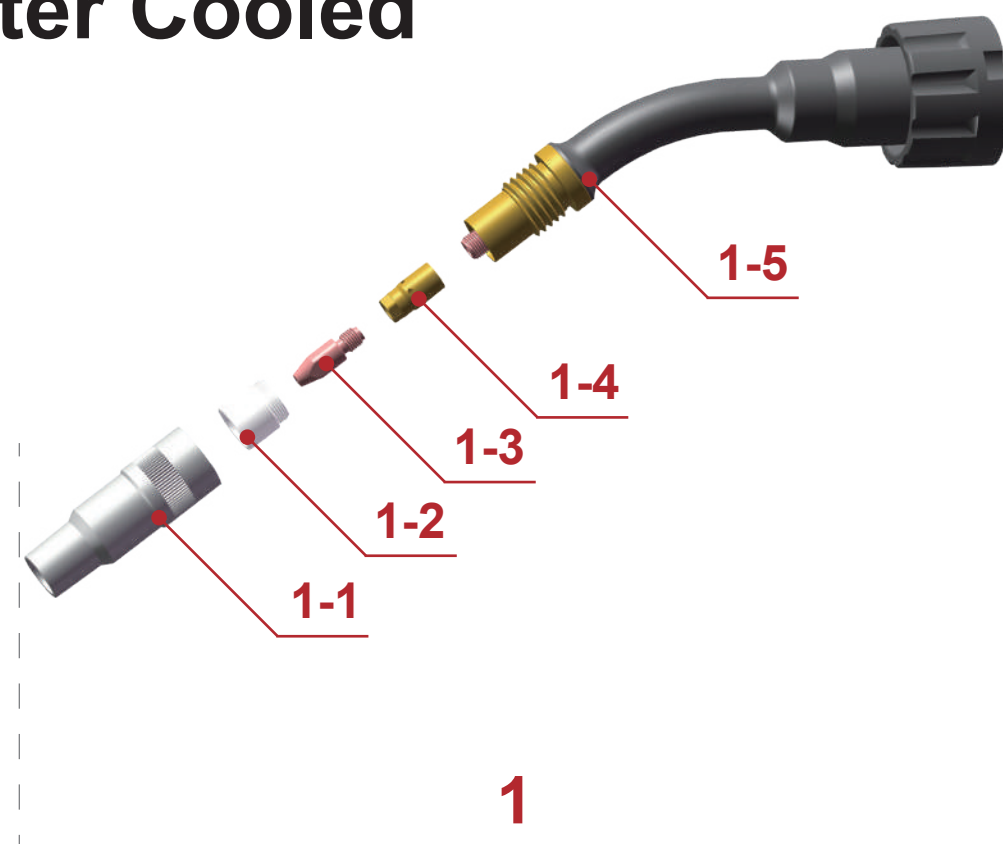
Diameter of welding wires: 0.8-1.6mm

Angle of gun neck: 22°

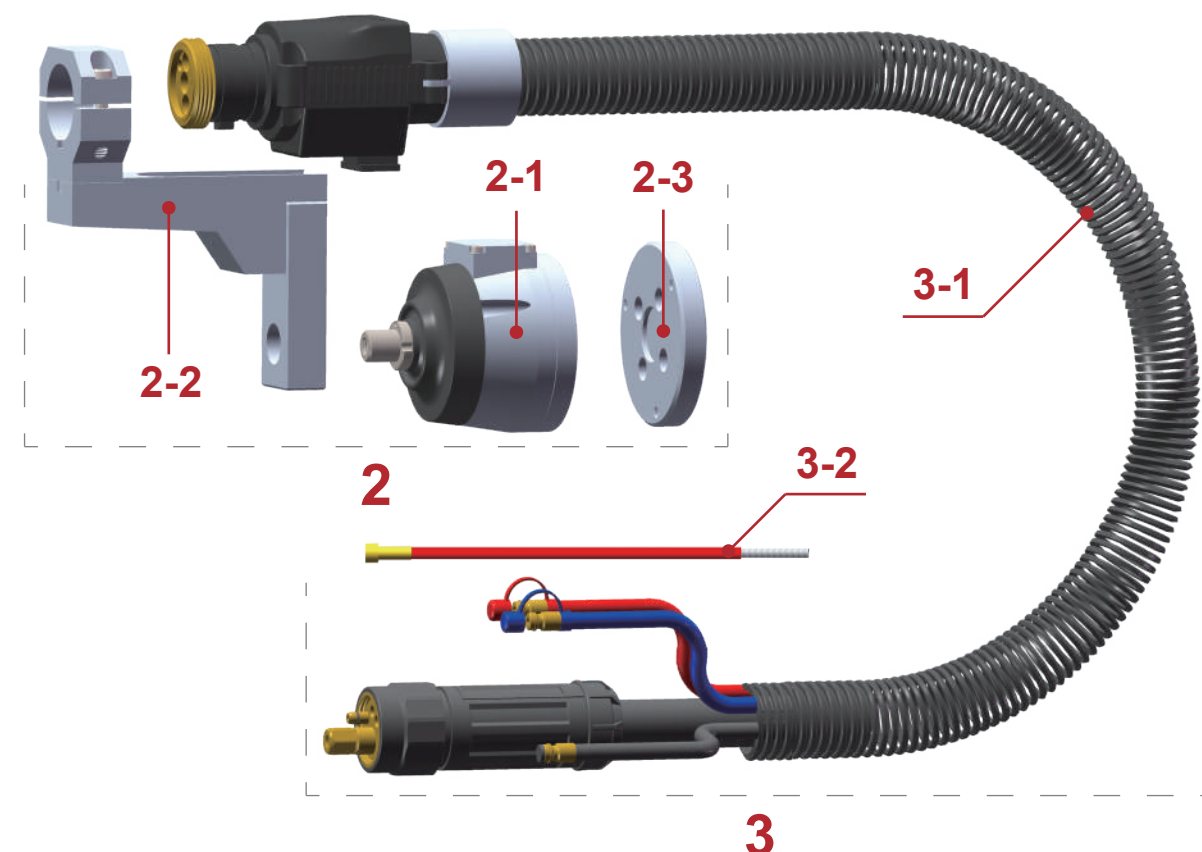
Instant stop: The deviation between X axis and Y axis is around 1.5°

The deviation of the Z axis is around 1mm

# ● **ROBOT W550** External Water Cooled

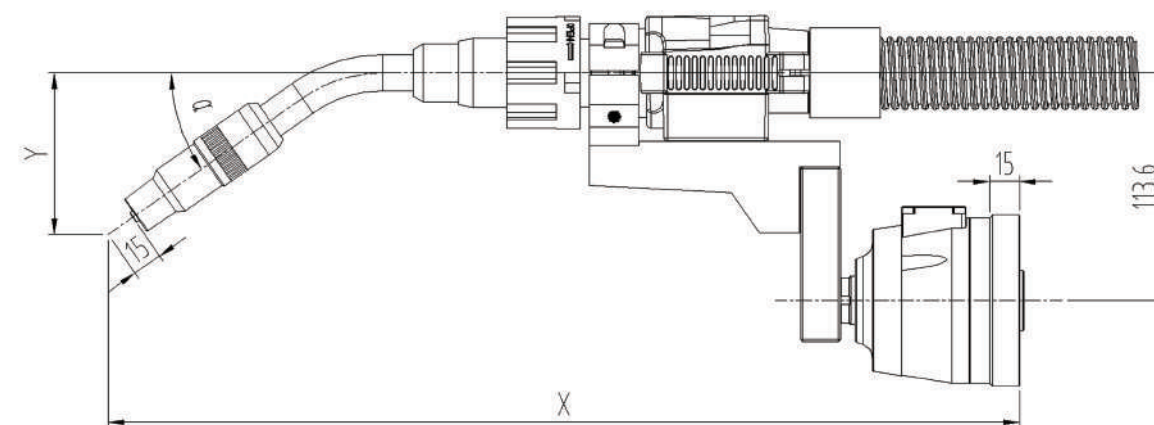


- 1-1 Gas nozzle
- 1-2 Insulator
- 1-3 Contact tip
- 1-4 Contact tip holder
- 1-5 Torch head
- 2-1 Anti collision device
- 2-2 Torch bracket
- 2-3 Flange
- 3-1 Cable
- 3-2 Liner



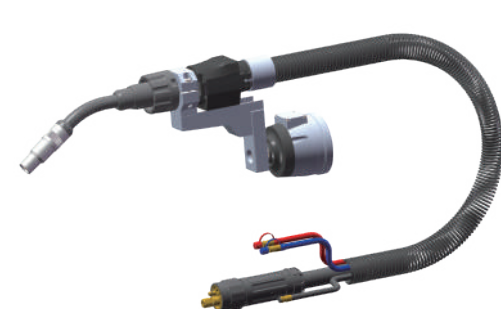
## TCP

TORCH	$\alpha$	X(mm)	Y(mm)	Code
<b>W550</b> External	0°	480	0	AA28-00-001
	22°	470.7	49.6	AA28-22-001
	35°	455.9	80.7	AA28-35-001
<b>W550</b> External (+100mm)	0°	580	0	AA28-00-002
	22°	570.7	49.6	AA28-22-002
	35°	555.9	80.7	AA28-35-002





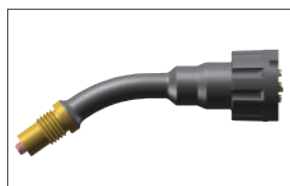
# • ROBOT W550External Ordering information



## Complete

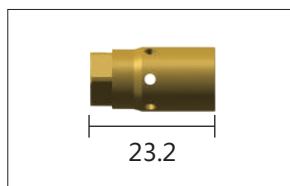
Purchase number	Description
BB57-1910-06	Robot welding gun/EUR rear interface

### 1-5 Torch head



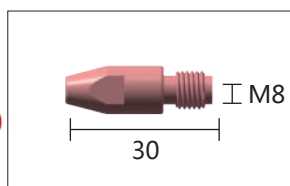
Purchase number	Description
AA28-00-001	Water-cooled Torch head/0 °/Standard
AA28-00-002	Water-cooled Torch head/0 °/Long+100mm
• AA28-22-001	Water-cooled Torch head/22 °/Standard
AA28-22-002	Water-cooled Torch head/22 °/Long+100mm
AA28-35-001	Water-cooled Torch head/35 °/Standard
AA28-35-002	Water-cooled Torch head/35 °/Long+100mm

### 1-4 Guide rod



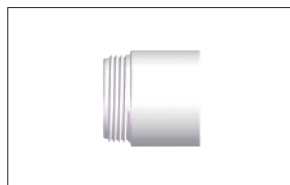
• AE11-12-003	Guide rod/M8/Cr-Zr-Cu
AE11-12-004	Guide rod/M8/Brass

### 1-3 Contact tip



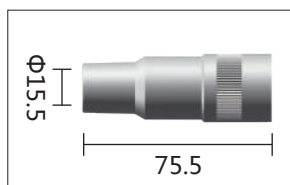
XCU0005-78	0.8/M8*30/Cr-Zr-Cu
XCU0005-80	1.0/M8*30/Cr-Zr-Cu
• XCU0005-82	1.2/M8*30/Cr-Zr-Cu
XCU0005-84	1.4/M8*30/Cr-Zr-Cu
XCU0005-86	1.6/M8*30/Cr-Zr-Cu

### 1-2 Insulator



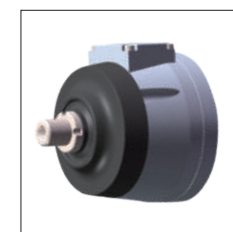
AG07-20-001	Insulator
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### 1-1 Gas nozzle



AB51-27-001	Bottle shaped nozzle/φ15.5/L=72
• AB51-27-003	Bottle shaped nozzle/φ15.5/L=75.5
AB51-27-005	Bottle shaped nozzle/φ15.5/L=77
AB51-27-006	Bottle shaped nozzle/φ13/L=75.5
AB51-27-007	Bottle shaped nozzle/φ13/L=77
AB51-27-008	Tapered gas nozzle/φ15.5/L=75.5
AB51-27-009	Tapered gas nozzle/φ15.5/L=72.5

## 2-1 Anti collision device

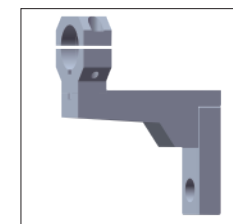


Purchase number	Description
BA01-20-001	HIT200/independence/5KG
• BA01-20-002	HIT200/independence/10KG
BA01-20-003	HIT200/independence/15KG

### Technical Parameter

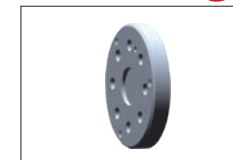
Size: Maximum outer diameter83mm,height90mm  
 Weight: approximately 810 g  
 Trigger pressure: approximately 10KG in the X and Y axis directions, and approximately 85KG in the Z axis direction  
 Maximum offset: approximately 15 ° in the X and Y planes; Approximately 5mm in the Z plane  
 Instant stop: The deviation between X axis and Y axis is around1.5° The deviation of the Z axis is around 1mm  
 Repeatability: less than 0.3mm (at 300mm from the robot flange)  
 Safety switch: 30V DC 0.1A

## 2-2 Bracket



Purchase number	Description
AF07-00-403	Customer customization/Z-bracket

## 2-3 Flange



Purchase number	Description
AF06-86-001	External independent flange/customized

Note: Flange interface can be customized as required.

## 3-1 Cable

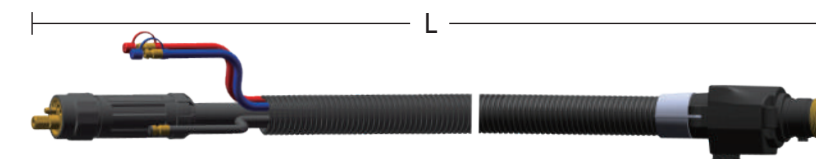


EUR

PAN

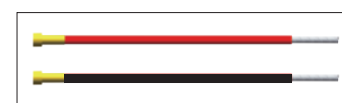
USA

Purchase number	Description
CA57-1100-07	Water cooled cable assembly/EUR rear interface



Note: The length of cable sets can be customized as required.

## 3-2 Liner



EUR

Purchase number	Description
IIC0560-05	Linerφ1.0-φ1.2/1.8 M/Red/ROBOT/EUR
• IIC0534-05	Linerφ1.2-φ1.6/1.8 M/Black/ROBOT/EUR



## PRODUCT ADVANTAGES

- Stainless steel torch neck, strong and durable, without fear of collision
- Anti collision made of high-strength aviation aluminum alloy to ensure accurate "reset accuracy"
- Convenient installation and simple operation
- Available for all hollow welding robots

The Robot W600 welding gun is a robotic liquid cooled torch suitable for more applications. Its more robust structural design and optimized water channel design ensure that the torch has a larger and more stable high-current load capacity. It guarantees the welding quality of long-term continuous welding, and has a high degree of process safety, Useful for welding work in general industry, heavy industry and other applications.

## SPECIFICATIONS

Cooling mode: Water-cooled

Rated value: 600A CO<sub>2</sub>/550A , MIXED GAS

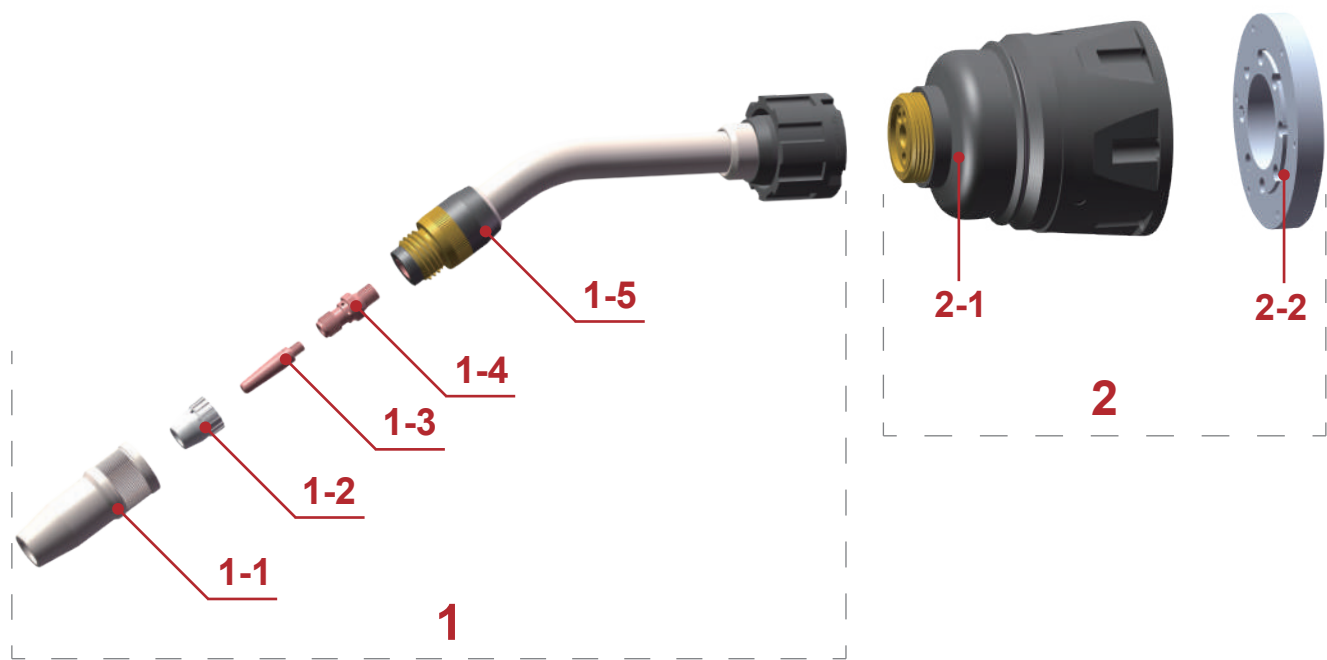
Duty cycle: 100%

Diameter of welding wires: 0.8-1.6mm

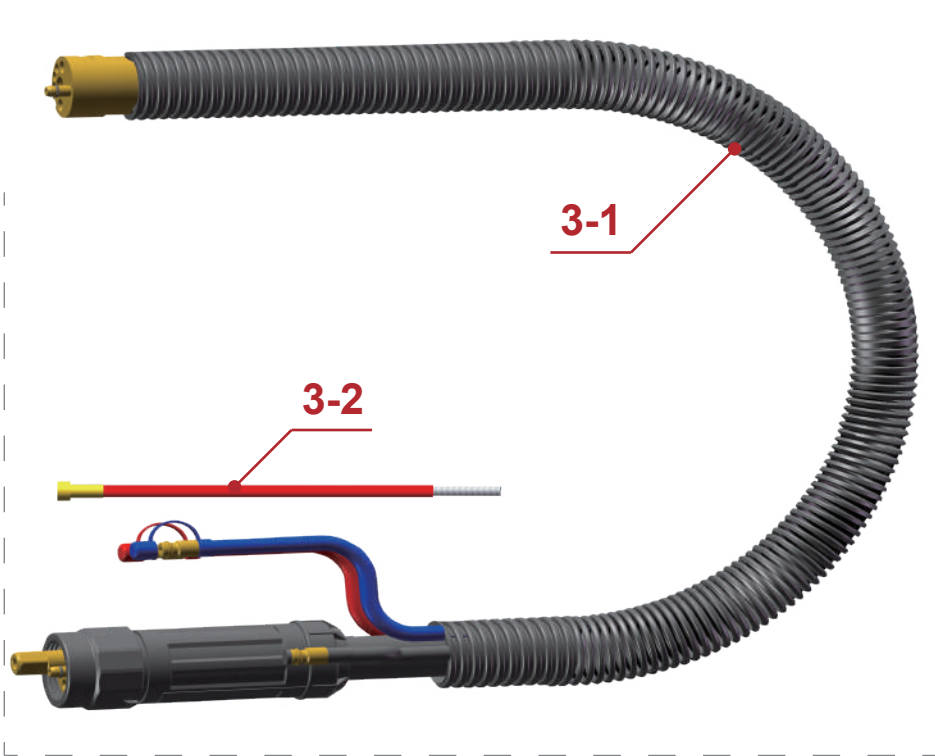
Angle of gun neck: 22°

Instant stop: The deviation between X axis and Y axis is around 1.5°  
The deviation of the Z axis is around 1mm

● **ROBOT W600**  
**Water Cooled**

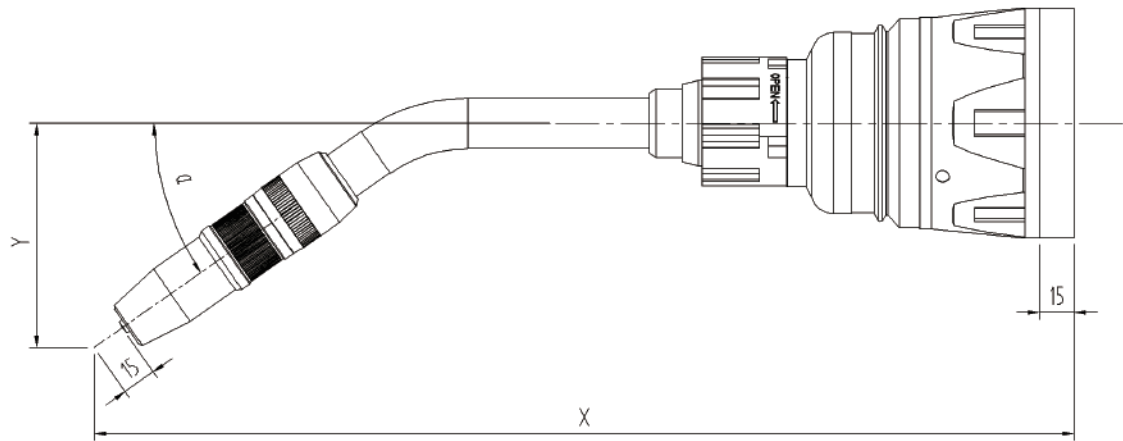


- **1-1 Gas nozzle**
- **1-2 Insulator**
- **1-3 Contact tip**
- **1-4 Contact tip holder**
- **1-5 Torch head**
- **2-1 Anti collision device**
- **2-2 Flange**
- **3-1 Cable**
- **3-2 Liner**



**TCP**

TORCH	$\alpha$	X(mm)	Y(mm)	Code
<b>W600</b>	0°	444.8	0	AA29-00-001
	22°	437	60.2	AA29-22-001
	35°	419.2	97	AA29-35-001
<b>W600</b> (+100mm)	0°	544.8	0	AA29-00-002
	22°	537	60.2	AA29-22-002
	35°	519.2	97	AA29-35-002





# • ROBOT W600 ordering information



## Complete

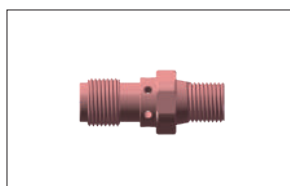
Purchase number	Description
BB58-1910-06	Robot welding gun/EUR rear interface

## 1-5 Torch head



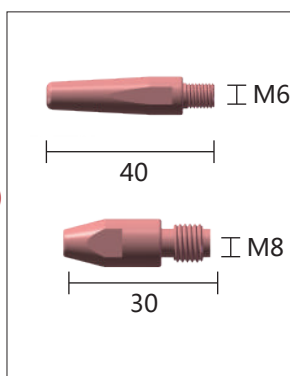
Purchase number	Description
AA29-00-001	Water-cooled Torch head/0 °/Standard
AA29-00-002	Water-cooled Torch head/0 °/Long+100mm
• AA29-22-001	Water-cooled Torch head/22 °/Standard
AA29-22-002	Water-cooled Torch head/22 °/Long+100mm
AA29-35-001	Water-cooled Torch head/35 °/Standard
AA29-35-002	Water-cooled Torch head/35 °/Long+100mm

## 1-4 Guide rod



• AE11-16-010	Guide rod/M6
AE11-16-011	Guide rod/M8

## 1-3 Contact tip



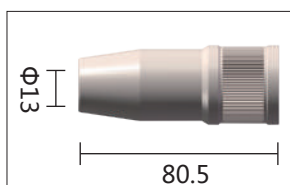
XCU0747-78	0.8/M6*40/Cr-Zr-Cu
XCU0747-80	1.0/M6*40/Cr-Zr-Cu
• XCU0747-82	1.2/M6*40/Cr-Zr-Cu
XCU0747-84	1.4/M6*40/Cr-Zr-Cu
XCU0747-86	1.6/M6*40/Cr-Zr-Cu
XCU0005-78	0.8/M8*30/Cr-Zr-Cu
XCU0005-80	1.0/M8*30/Cr-Zr-Cu
XCU0005-82	1.2/M8*30/Cr-Zr-Cu
XCU0005-84	1.4/M8*30/Cr-Zr-Cu
XCU0005-86	1.6/M8*30/Cr-Zr-Cu

## 1-2 Insulator



• ICF0977	Gas diffuser/M12
ICF0838	Gas diffuser/M14

## 1-1 Gas nozzle



• AB51-31-001	Tapered gas nozzle/Φ13/L=80
AB51-31-002	Tapered gas nozzle/Φ13/L=70
AB51-31-003	Tapered gas nozzle/Φ15/L=80
AB51-31-004	Tapered gas nozzle/Φ15/L=70

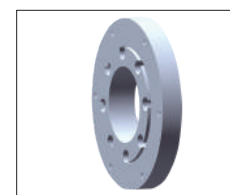
## 2-1 Anti collision device



Purchase number	Description
BA02-31-501	iHIT Hollow anti-collision device

Technical Parameter
Size: Maximum outer diameter100mm,height120mm
Weight: approximately 1700 g
Trigger pressure: approximately 3KG in the X and Y axis directions, and approximately 30KG in the Z axis direction
Maximum offset: approximately 10 ° in the X and Y planes; Approximately 5mm in the Z plane
Instant stop: The deviation between X axis and Y axis is around1.5° The deviation of the Z axis is around 1mm
Repeatability: less than 0.3mm (at 300mm from the robot flange)
Safety switch: DC12V 2A

## 2-2 Flange



Purchase number	Description
AF06-100-01	Built in flange/customized

Note: Flange interface can be customized as required.

## 3-1 Cable




EUR

PAN

USA

Purchase number	Description
CA58-1910-06	Water-cooled cable assembly/EUR rear interface



Note: The length of cable sets can be customized as required.

## 3-2 Liner



Purchase number	Description
• IIC0560-05	LinerΦ1.0-Φ1.2/1.8 M/Red/ROBOT/EUR
• IIC0534-05	LinerΦ1.2-Φ1.6/1.8 M/Black/ROBOT/EUR



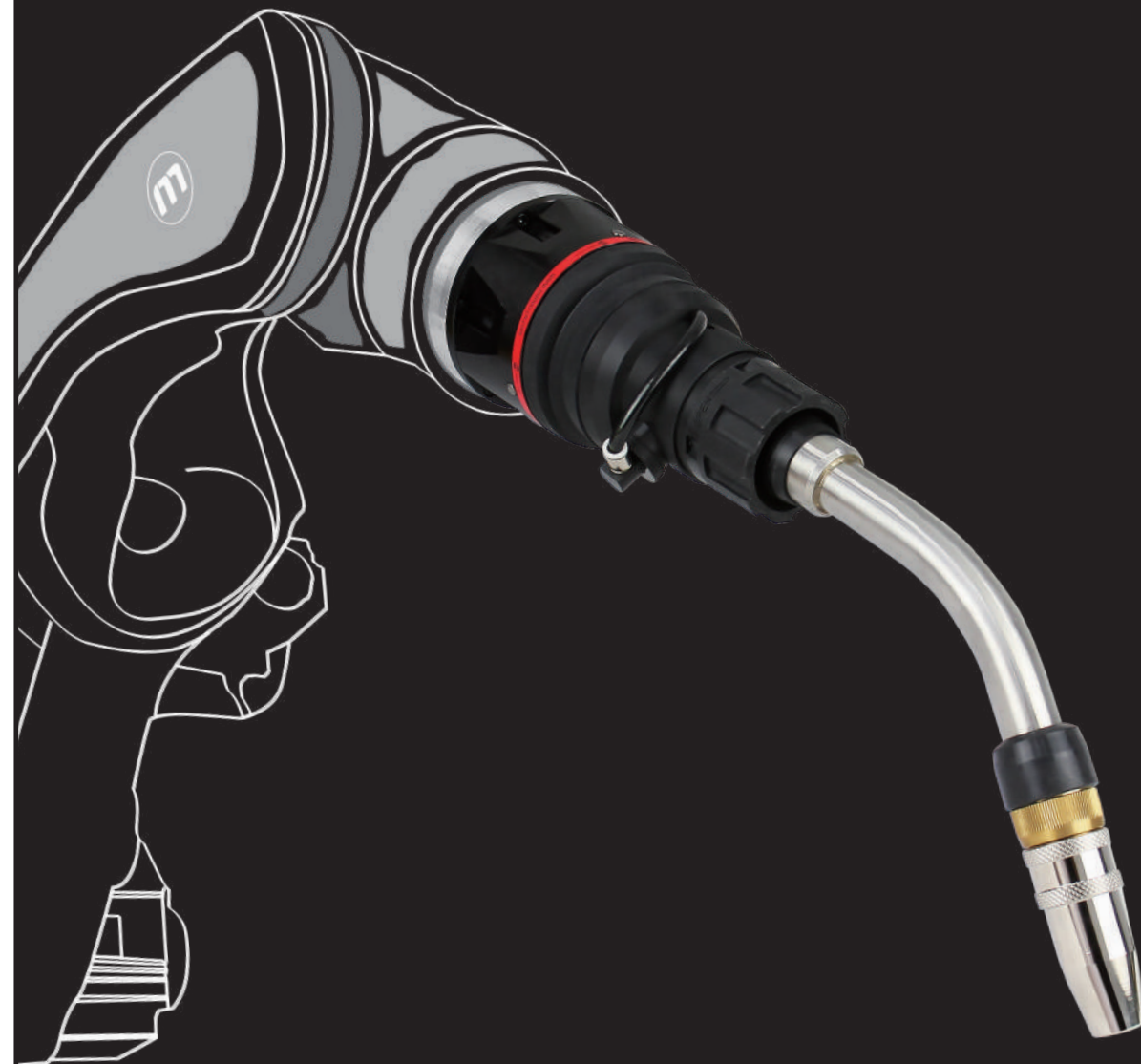
**MINOO  
ROBO**

# ROBOT W600

Water-Cooled Robotic Torch  
Fixed welding wire type



**MINOO  
ROBO**



## PRODUCT ADVANTAGES

- Stainless steel torch neck, strong and durable, without fear of collision
- Anti collision made of high-strength aviation aluminum alloy to ensure accurate "reset accuracy"
- Convenient installation and simple operation
- Available for all hollow welding robots

The Robot W600 welding gun is a robotic liquid cooled torch suitable for more applications. Its more robust structural design and optimized water channel design ensure that the torch has a larger and more stable high-current load capacity. It guarantees the welding quality of long-term continuous welding, and has a high degree of process safety, Useful for welding work in general industry, heavy industry and other applications.

Cable assemblies with contact weld seam positioning are now available with a wire clamping function that holds the wire in place. This function module uses pneumatic piston operation to clamp the wire, ensuring that the weld seam is identified and the weld wire is maintained during welding.

## SPECIFICATIONS

Cooling mode: Water-cooled

Rated value: 600A CO<sub>2</sub>/550A , MIXED GAS

Duty cycle: 100%

Diameter of welding wires: 0.8-1.6mm

Angle of gun neck: 22°

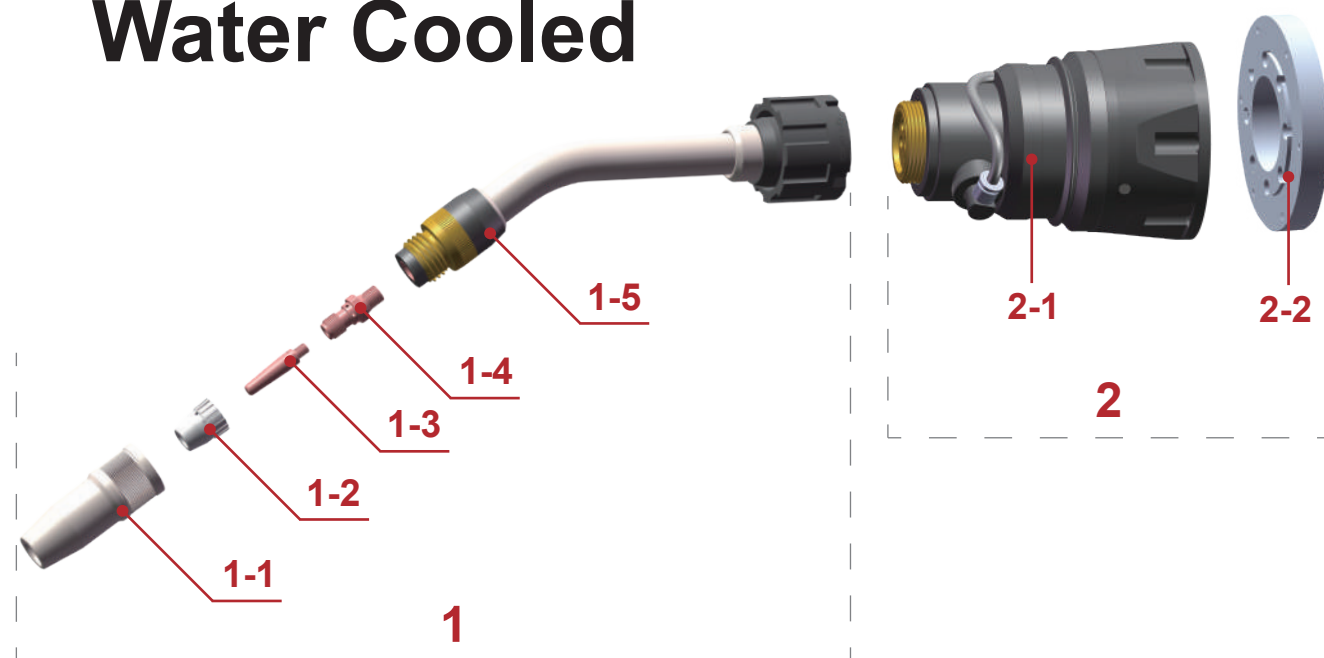
Instant stop: The deviation between X axis and Y axis is around 1.5°

The deviation of the Z axis is around 1mm

## ● ROBOT W600

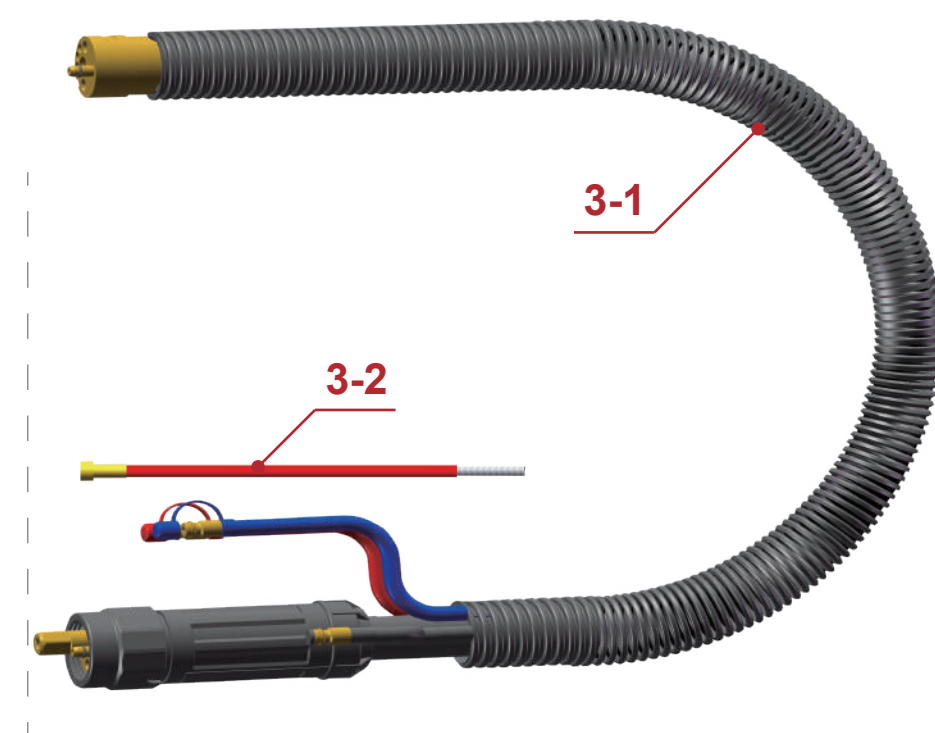
Fixed welding wire type

## Water Cooled



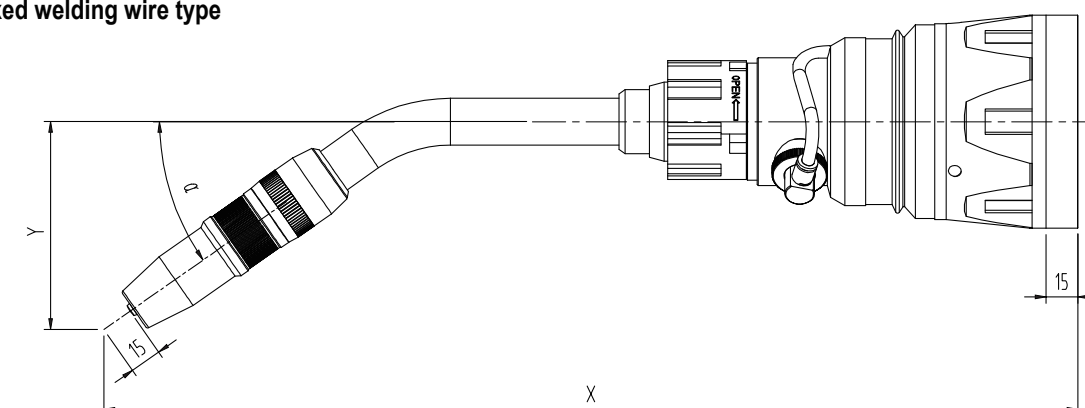
- 1-1 Gas nozzle
- 1-2 Insulator
- 1-3 Contact tip
- 1-4 Contact tip holder
- 1-5 Torch head

- 2-1 Anti collision device
- 2-2 Flange
- 3-1 Cable
- 3-2 Liner



TCP 3

TORCH	$\alpha$	X(mm)	Y(mm)	Code
<b>W600</b> Fixed welding wire type	0°	478.4	0	AA29-00-001
	22°	467	60.2	AA29-22-001
	35°	449.1	97	AA29-35-001
<b>W600</b> (+100mm) Fixed welding wire type	0°	578.4	0	AA29-00-002
	22°	567	60.2	AA29-22-002
	35°	549.1	97	AA29-35-002





# • ROBOT W600

Fixed welding wire type

## Complete



Purchase number	Description
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BB68-1910-06	Robot welding gun/EUR rear interface Fixed welding wire type
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Purchase number	Description
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AA29-00-001	Water-cooled Torch head/0 °/Standard
AA29-00-002	Water-cooled Torch head/0 °/Long+100mm
• AA29-22-001	Water-cooled Torch head/22 °/Standard
AA29-22-002	Water-cooled Torch head/22 °/Long+100mm
AA29-35-001	Water-cooled Torch head/35 °/Standard
AA29-35-002	Water-cooled Torch head/35 °/Long+100mm

• AE11-16-010	Guide rod/M6
AE11-16-011	Guide rod/M8

XCU0747-78	0.8/M6*40/Cr-Zr-Cu
XCU0747-80	1.0/M6*40/Cr-Zr-Cu
• XCU0747-82	1.2/M6*40/Cr-Zr-Cu
XCU0747-84	1.4/M6*40/Cr-Zr-Cu
XCU0747-86	1.6/M6*40/Cr-Zr-Cu
XCU0005-78	0.8/M8*30/Cr-Zr-Cu
XCU0005-80	1.0/M8*30/Cr-Zr-Cu
XCU0005-82	1.2/M8*30/Cr-Zr-Cu
XCU0005-84	1.4/M8*30/Cr-Zr-Cu
XCU0005-86	1.6/M8*30/Cr-Zr-Cu

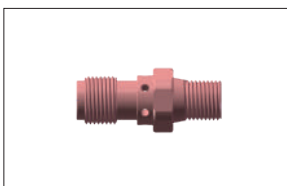
• ICF0977	Gas diffuser/M12
ICF0838	Gas diffuser/M14

• AB51-31-001	Tapered gas nozzle/Φ13/L=80
AB51-31-002	Tapered gas nozzle/Φ13/L=70
AB51-31-003	Tapered gas nozzle/Φ15/L=80
AB51-31-004	Tapered gas nozzle/Φ15/L=70

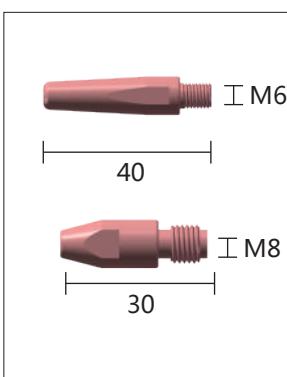
1-5  
Torch head



1-4  
Guide rod



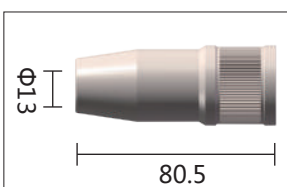
1-3  
Contact tip



1-2  
Insulator



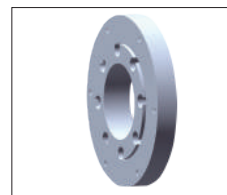
1-1  
Gas nozzle



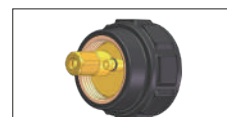
## 2-1 Anti collision device



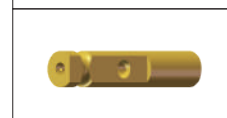
## 2-2 Flange



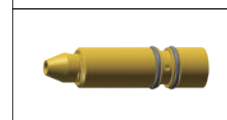
## 3-1 Cable



EUR

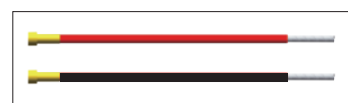


PAN



USA

## 3-2 Liner



EUR

W600 gun neck wire  
feeding hose assembly



Purchase number	Description
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BA02-31-502	iHIT Hollow anti-collision device Fixed welding wire type
-------------	--

### Technical Parameter

Size: Maximum outer diameter100mm,height150mm  
Weight: approximately 1650 g  
Trigger pressure: approximately 5KG in the X and Y axis directions,  
and approximately 45KG in the Z axis direction  
Maximum offset: approximately 10 ° in the X and Y planes;  
Approximately 5mm in the Z plane  
Instant stop: The deviation between X axis and Y axis is around1.5°  
The deviation of the Z axis is around 1mm  
Repeatability: less than 0.3mm (at 300mm from the robot flange)  
Safety switch: DC12V 2A

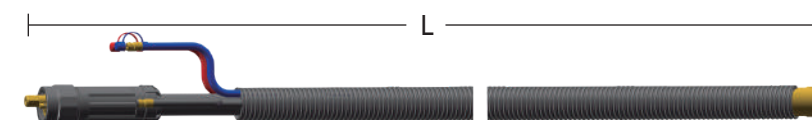
Purchase number	Description
-----------------	-------------

AF06-100-01	Built in flange/customized
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Note: Flange interface can be customized as required.

Purchase number	Description
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CA58-1910-06	Water-cooled cable assembly/EUR rear interface
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Note: The length of cable sets can be customized as required.

Purchase number	Description
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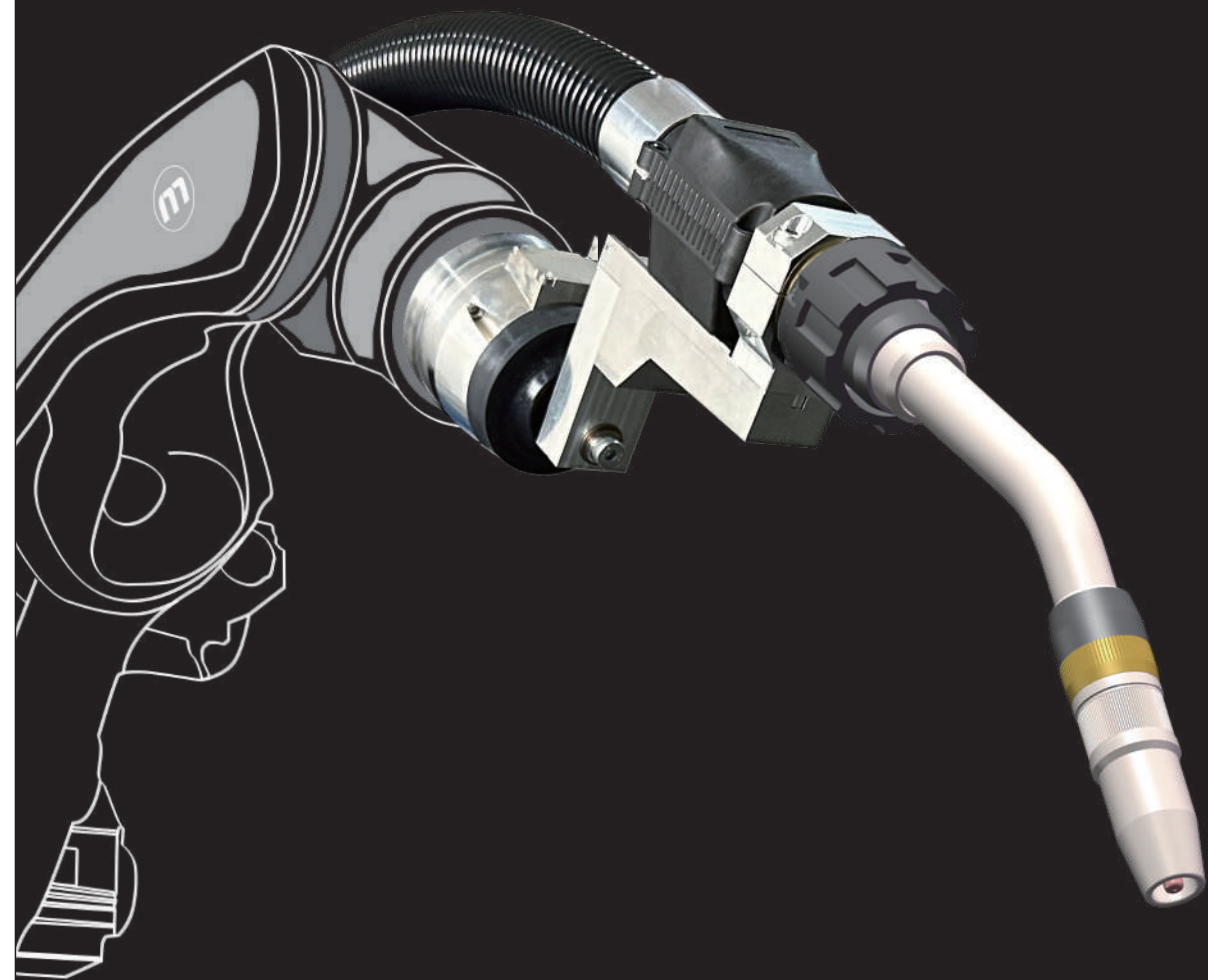
• IIC0560-05	LinerΦ1.0-Φ1.2/1.8 M/Red/ROBOT/EUR
• IIC0534-05	LinerΦ1.2-Φ1.6/1.8 M/Black/ROBOT/EUR

• IKH0835	Φ1.0-Φ1.2/L=248mm
IKH0836	Φ1.0-Φ1.2/L=348mm
IKH0837	Φ1.4-Φ1.6/L=248mm
IKH0838	Φ1.4-Φ1.6/L=348mm



**MINOO  
ROBO**

## **ROBOT W600** External Water-Cooled Robotic Torch



### **PRODUCT ADVANTAGES**

- Stainless steel torch neck, strong and durable, without fear of collision
- Anti-collision made of high-strength aviation aluminum alloy to ensure accurate "reset accuracy"
- Convenient installation and simple operation

The Robot W600 welding gun is a robotic liquid-cooled torch suitable for more applications. Its more robust structural design and optimized water channel design ensure that the torch has a larger and more stable high-current load capacity. It guarantees the welding quality of long-term continuous welding, and has a high degree of process safety, Useful for welding work in general industry, heavy industry and other applications.

### **SPECIFICATIONS**

Cooling mode: Water-cooled

Rated value: 600A CO<sub>2</sub>/550A , MIXED GAS

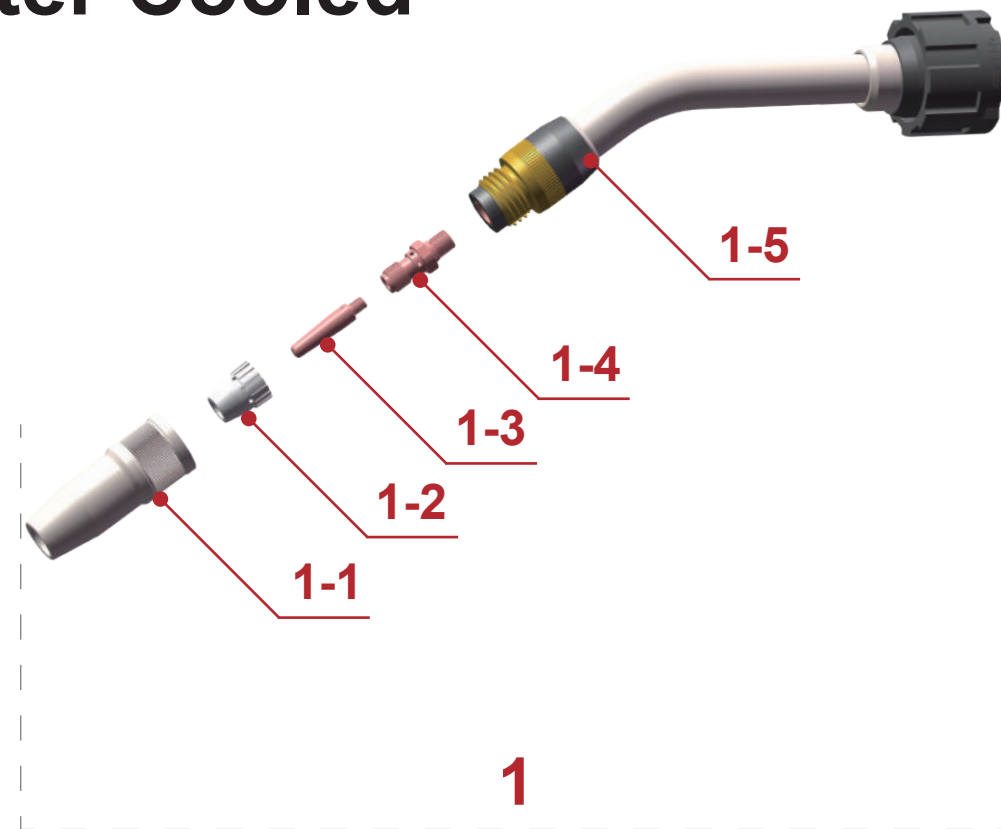
Duty cycle: 100%

Diameter of welding wires: 0.8-1.6mm

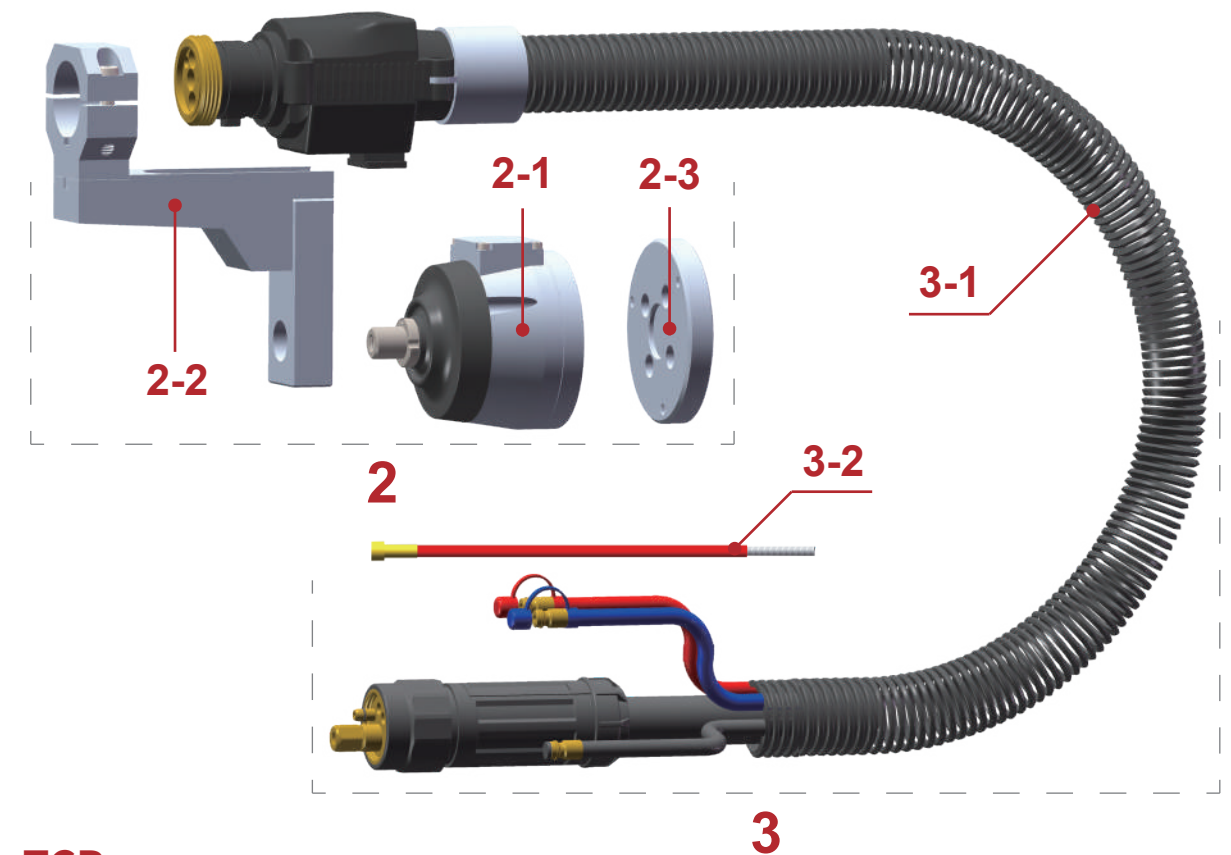
Angle of gun neck: 22°

Instant stop: The deviation between X axis and Y axis is around 1.5°  
The deviation of the Z axis is around 1mm

## ● ROBOT W600 External Water Cooled

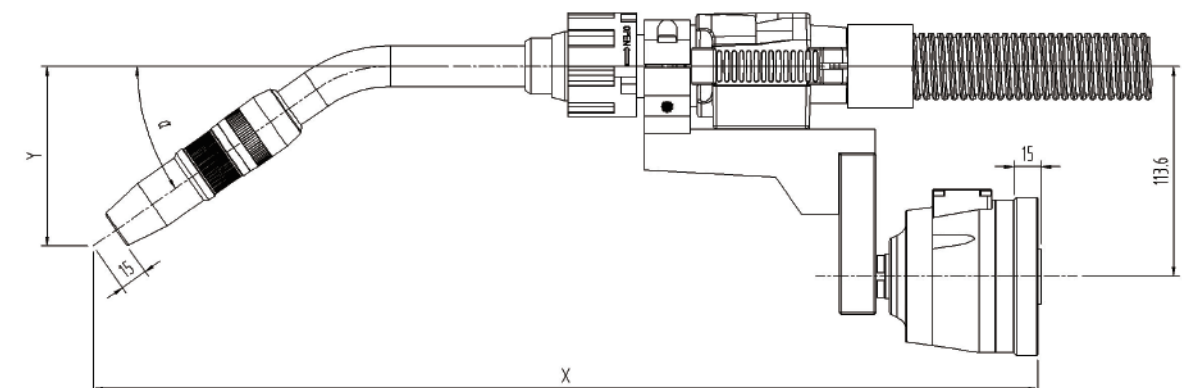


- 1-1 Gas nozzle
- 1-2 Insulator
- 1-3 Contact tip
- 1-4 Contact tip holder
- 1-5 Torch head
- 2-1 Anti collision device
- 2-2 Torch bracket
- 2-3 Flange
- 3-1 Cable
- 3-2 Liner



### TCP

TORCH	$\alpha$	X(mm)	Y(mm)	Code
<b>W600</b> External	0°	545.1	0	AA29-00-001
	22°	533.5	61.1	AA29-22-001
	35°	515.4	98.4	AA29-35-001
<b>W600</b> External (+100mm)	0°	645.1	0	AA29-00-002
	22°	633.5	61.1	AA29-22-002
	35°	615.4	98.4	AA29-35-002





# • ROBOT W600External Ordering information

## Complete

Purchase number	Description
BB58-1910-07	Robot welding gun/EUR rear interface

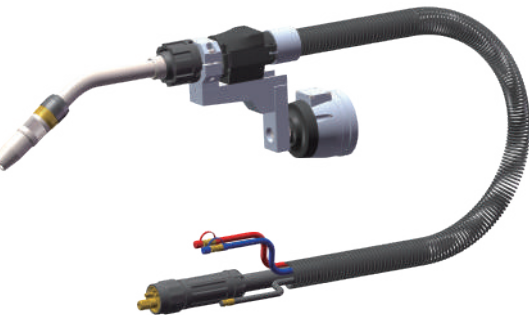
Purchase number	Description
AA29-00-001	Water-cooled Torch head/0 °/Standard
AA29-00-002	Water-cooled Torch head/0 °/Long+100mm
• AA29-22-001	Water-cooled Torch head/22 °/Standard
AA29-22-002	Water-cooled Torch head/22 °/Long+100mm
AA29-35-001	Water-cooled Torch head/35 °/Standard
AA29-35-002	Water-cooled Torch head/35 °/Long+100mm

• AE11-16-010	Guide rod/M6
AE11-16-011	Guide rod/M8

XCU0747-78	0.8/M6*40/Cr-Zr-Cu
XCU0747-80	1.0/M6*40/Cr-Zr-Cu
• XCU0747-82	1.2/M6*40/Cr-Zr-Cu
XCU0747-84	1.4/M6*40/Cr-Zr-Cu
XCU0747-86	1.6/M6*40/Cr-Zr-Cu
XCU0005-78	0.8/M8*30/Cr-Zr-Cu
XCU0005-80	1.0/M8*30/Cr-Zr-Cu
XCU0005-82	1.2/M8*30/Cr-Zr-Cu
XCU0005-84	1.4/M8*30/Cr-Zr-Cu
XCU0005-86	1.6/M8*30/Cr-Zr-Cu

• ICF0977	Insulator/M12
ICF0838	Insulator/M14

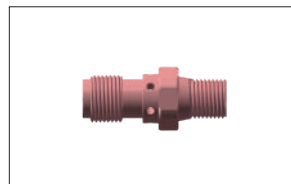
• AB51-31-001	Tapered gas nozzle/Φ13/L=80
AB51-31-002	Tapered gas nozzle/Φ13/L=70
AB51-31-003	Tapered gas nozzle/Φ15/L=80
AB51-31-004	Tapered gas nozzle/Φ15/L=70



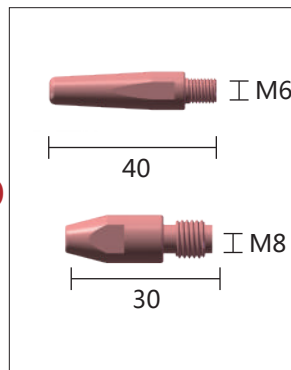
### 1-5 Torch head



### 1-4 Guide rod



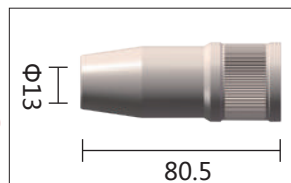
### 1-3 Contact tip



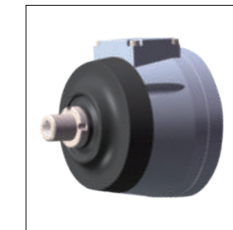
### 1-2 Insulator



### 1-1 Gas nozzle



## 2-1 Anti collision device

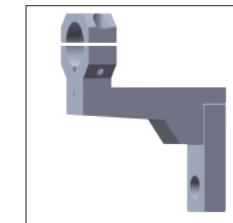


Purchase number	Description
BA01-20-001	HIT200/independence/5KG
• BA01-20-002	HIT200/independence/10KG
BA01-20-003	HIT200/independence/15KG

### Technical Parameter

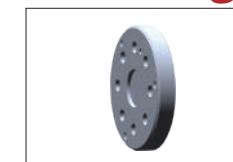
Size: Maximum outer diameter83mm,height90mm  
 Weight: approximately 810 g  
 Trigger pressure: approximately 10KG in the X and Y axis directions, and approximately 85KG in the Z axis direction  
 Maximum offset: approximately 15 ° in the X and Y planes; Approximately 5mm in the Z plane  
 Instant stop: The deviation between X axis and Y axis is around1.5° The deviation of the Z axis is around 1mm  
 Repeatability: less than 0.3mm (at 300mm from the robot flange)  
 Safety switch: 30V DC 0.1A

## 2-2 Bracket



Purchase number	Description
AF07-00-403	Customer customization/Z-bracket

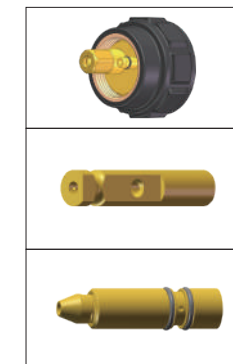
## 2-3 Flange



Purchase number	Description
AF06-86-001	External independent flange/customized

Note: Flange interface can be customized as required.

## 3-1 Cable

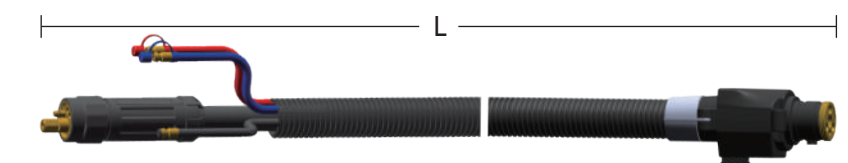


EUR

PAN

USA

Purchase number	Description
CA58-1100-07	Water cooled cable assembly/EUR rear interface



Note: The length of cable sets can be customized as required.

## 3-2 Liner



Purchase number	Description
EUR • IIC0560-05	LinerΦ1.0-Φ1.2/1.8 M/Red/ROBOT/EUR
• IIC0534-05	LinerΦ1.2-Φ1.6/1.8 M/Black/ROBOT/EUR



## PRODUCT ADVANTAGES

- Convenient installation and simple operation
- The TIG torch structure is compact, suitable for different working conditions
- The wire feeding frame can be fine tuned back and forth, left and right, up and down
- The wire feeding frame itself can also rotate 90 degrees in three directions

ROBOT 320W, the adjustable TIG welding torch can be adjusted front and back, up and down, left and right. It has simple operations, a compact torch body, stable performance, long service life, and can work in a variety of complex environments and improve work efficiency.

## SPECIFICATIONS

Wire feeding type: automatic wire feeding

Cooling mode: Water-cooled

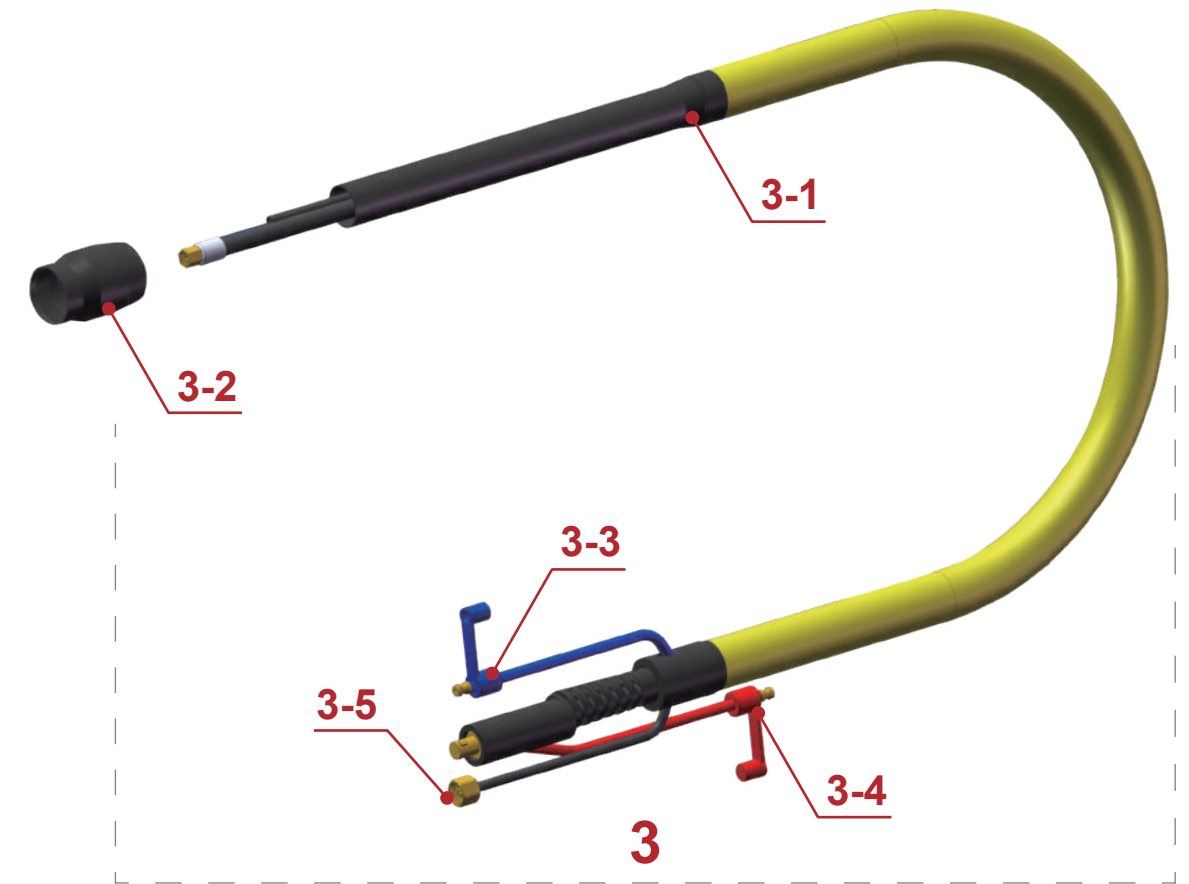
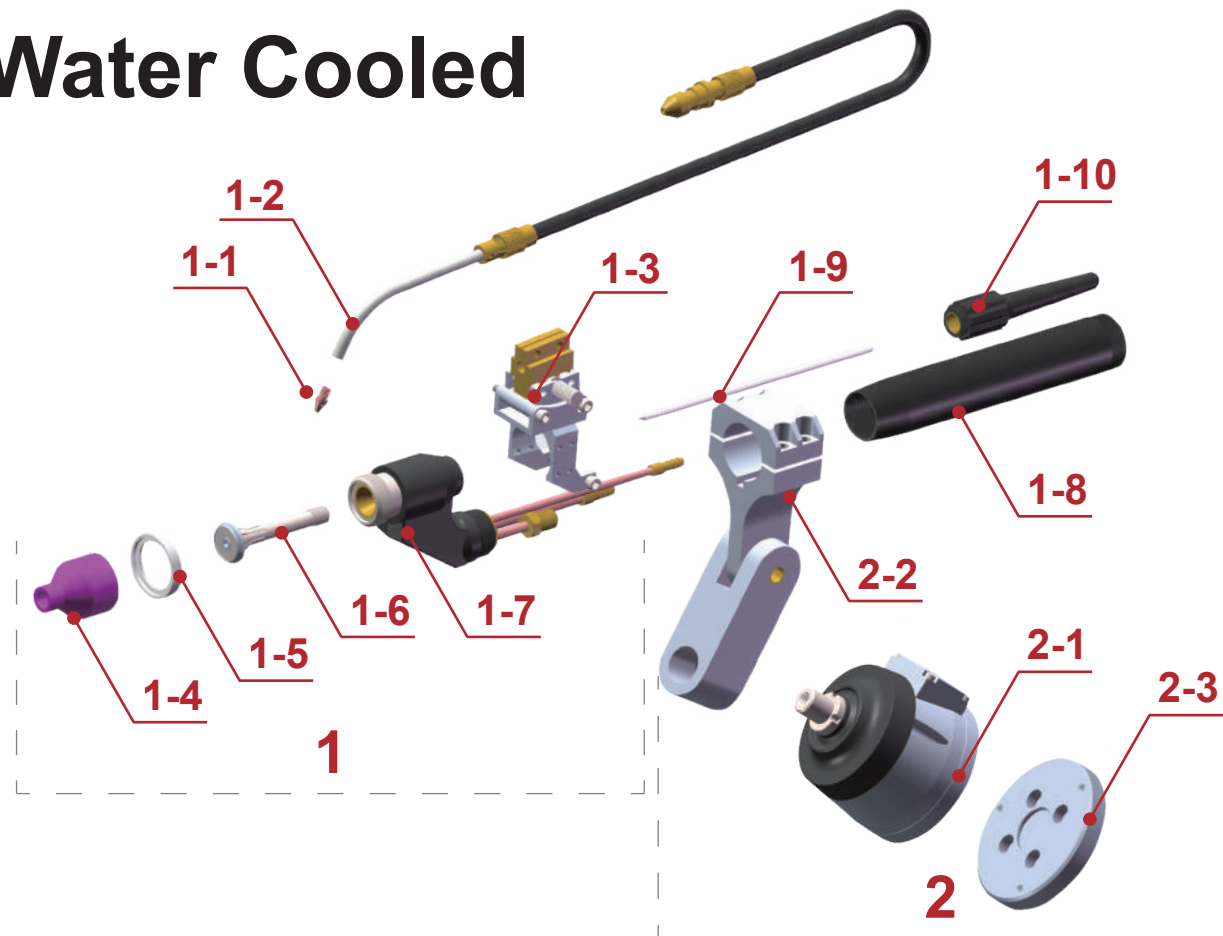
Rated value: 320A DC/210A AC

Duty cycle: 100%

Diameter of welding wires: 0.8-2.0mm

Diameter of Tungsten needle: 1.6-4.0mm

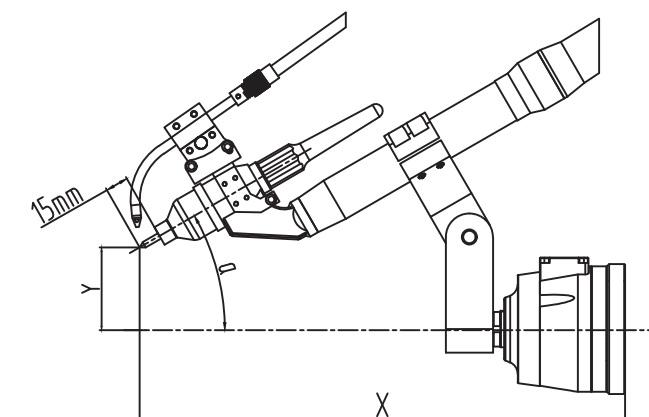
## ● ROBOT T320W Water Cooled



- 1-1 Wire feed nozzle
- 1-2 Wire feeder
- 1-3 Automatic wire feed bracket
- 1-4 Outside nozzle
- 1-5 Insulating gasket
- 1-6 Gas lens
- 1-7 Water cooled torch neck
- 1-8 Straight tube handle
- 1-9 Tungsten Ce
- 1-10 Long back cap
- 2-1 Anti collision device
- 2-2 TIG torch bracket
- 2-3 Flange
- 3-1 Cable
- 3-2 Joint
- 3-3 Water inlet hose
- 3-4 Water outlet hose
- 3-5 Gas hose

### TCP

TORCH	$\alpha$	X(mm)	Y(mm)	Code
T320W	30°	318.94	54.42	BD320-500-01















# **ROBOT T320W** Ordering information

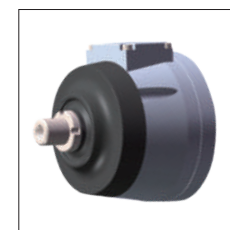
## **Complete**

Purchase number	Description
BD320-500-01	TIG argon arc welding gun

Purchase number	Description
-----------------	-------------

1-1 Nozzle		ITC8655-12	Wire feed tube nozzle $\phi 1.2$ (Optional $\phi 0.8, 0.9, 1.0, 1.2, 1.4, 1.6, 1.8, 2.0$ )
1-2 Wire feeding group		CC04-150-01	Wire feeding group 1.5 meters
1-3 Wire feeding bracket		AF07-00-301	Automatic wire feeding bracket
1-4 Outer nozzle		AB61-10-001	Outer nozzle $\phi 10$
1-5 Insulating washer		IFT9010	Insulating washer
1-6 Collet Body gas lens		IGF0087-40	Collet Body gas lens $\phi 4.0$ (Optional $\phi 1.6, 2.0, 2.4, 2.8, 3.2, 3.6, 4.0$ )
1-7 Torch Head		AA61-320-01	Water-cooled Torch Head
1-8 Straight handle		ICV0012	Straight handle
1-9 Tungsten Ce		IGB0002-40	Tungsten Ce WC20 4,0x150 Grey (Optional $\phi 1.6, 2.0, 2.4, 2.8, 3.2, 3.6, 4.0$ )
1-10 Long back cap		AB62-093-01	Long back cap L=93

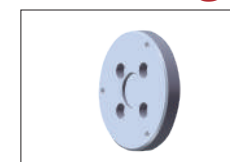
## **2-1 Anti collision device**



## **2-2 Bracket**



## **2-3 Flange**



## **3-1 Cable**



Purchase number	Description
BA01-20-001	HIT200/independence/5KG
• BA01-20-002	HIT200/independence/10KG
BA01-20-003	HIT200/independence/15KG

### **Technical Parameter**

Size: Maximum outer diameter 83mm, height 90mm  
 Weight: approximately 810 g  
 Trigger pressure: approximately 10KG in the X and Y axis directions,  
 and approximately 85KG in the Z axis direction  
 Maximum offset: approximately 15° in the X and Y planes;  
 Approximately 5mm in the Z plane  
 Instant stop: The deviation between X axis and Y axis is around 1.5°  
 The deviation of the Z axis is around 1mm  
 Repeatability: less than 0.3mm (at 300mm from the robot flange)  
 Safety switch: 30V DC 0.1A

Purchase number	Description
AF07-00-007	Argon arc welding gun bracket
AF07-00-010	Argon arc adjustable angle bracket

Purchase number	Description
AF06-00-003	External flange/customized

Note: Flange interface can be customized as required.

Purchase number	Description
-----------------	-------------

CA30-600-01 Cable

Note: The length of cable sets can be customized as required.



### PRODUCT ADVANTAGES

- Fast and flexibly suitable for various cutting tasks
- The max liquid-cooling current up to 200A
- Strong and durable structure ensure stability against bumping
- Advanced technology and long-life time

ROBOT CB200 is high frequency liquid-cooling cutting torches. It has remarkable balance between cutting quality, speed and optimal cost. Effective liquid-cooling achieves continuous and precise cutting, improves production efficiency and reduces operation cost immensely.

### SPECIFICATIONS

Working Voltage : 140V

(The Electrode Nozzle Is 4mm Away From The Workpiece)

Working Voltage : 100V

(Electrode nozzle contacts workpiece)

Maximum Operating Current : 200A

Cutting Gas : 0.3MPa;44-48L/Min(6M)

Cooling Water : 0.3MPa;1.4L/Min(6M)

Duty Cycle : 60%/200A ; 100%/120A

Ignition : Without

Standard Length : 6M

# **ROBOT CB200**

With High Frequency



● 1-1 Gas nozzle

1-2 Tip

1-3 Electrode

● 2-1 Torch head

2-2 Machine handle

2-3 Spring cable support

2-4 Cable

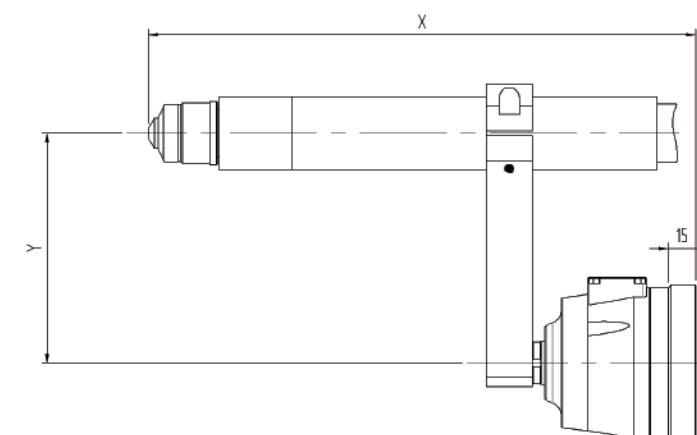
● 3-1 Central adaptor

3-2 Spanne

3-3 Nozzle wrench

## **TCP**

TORCH	$\alpha$	X(mm)	Y(mm)	Code
CB200	0°	300	126	IVT13921





• **ROBOT CB200** Ordering information



**Complete**

Purchase number	Description
IVT13921	Plasma water-cooled cutting gun Central plug

**1-3  
Gas nozzle**



Purchase number	Description
IVB0003	Plasma Electrode

**1-2  
TIP**



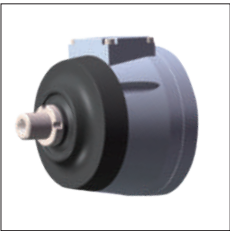
IVU0003-10	Tip 1.0
IVU0003-13	Tip 1.3
IVU0003-16	Tip 1.6
• IVU0003-18	Tip 1.8

**1-1  
Electrode**



IVS0003-05	Outer nozzle
------------	--------------

**2-1  
Anti collision  
device**

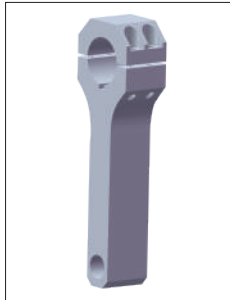


Purchase number	Description
BA01-20-001	HIT200/independence/5KG
• BA01-20-002	HIT200/independence/10KG
BA01-20-003	HIT200/independence/15KG

**Technical Parameter**

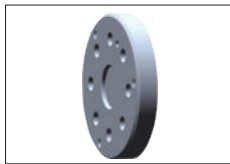
Size: Maximum outer diameter83mm,height90mm  
Weight: approximately 810 g  
Trigger pressure: approximately 10KG in the X and Y axis directions,  
and approximately 85KG in the Z axis direction  
Maximum offset: approximately 15 ° in the X and Y planes;  
Approximately 5mm in the Z plane  
Instant stop: The deviation between X axis and Y axis is around1.5°  
The deviation of the Z axis is around 1mm  
Repeatability: less than 0.3mm (at 300mm from the robot flange)  
Safety switch: 30V DC 0.1A

**2-2 U-shaped  
bracket**



Purchase number	Description
AF07-00-401	Customer customized Straight bracket

**2-3 Flange**



Purchase number	Description
AF06-86-001	External independent flange/customized

Note: The length of cable sets can be customized as required.



## PRODUCT ADVANTAGES

- Compact structure, light-weight, push-pull main body can be disassembled, high accessibility
- High precision, fast responding servomotor
- Disassembled Euro connector is more convenient for installation
- It's compatible with market common wire feeder connector

A high precision, large torque, quick responded, high responsibility servomotor is applied to this water cooled push-pull gun. During welding operation, it can provide fast response and precise wire feeding to ensure efficient and high quality welding performance. It can associate with welding robot power source for a variety of welding processes.

Push-pull gun wire feeding mechanism has a compact design, adopt modular design to achieve prompt disassembly and installation. And it can be applied to a variety of water cooling gun necks, to meet the needs of different welding application.

## SPECIFICATIONS

### Wire feed part :

High performance servomotor options :

Input AC 220V high performance servomotor

Input DC 48V low volt high performance servomotor

The servomotor is high precision, high stability, wire feed is stable and reliable,

Compact structure/lightweight, wire feeder is 1.5kgs, complete gun is 3kgs

(It includes iHitmini anti-collision device, "W" series gun neck, the cable is not included)

Wide range of wire feed speed : 1 – 25 m/min

Suitable for welding wire size : 0.8 – 1.6 mm

### Precision :

High precision TCP : +/- 0.3 mm

Anti-collision sensor returning precision : +/- 0.3 mm

Anti-collision part :

It can associate with iHitmini hollow or external anti-collision device

### Rated welding data :

Cooling method : Water cooled

Rated current : 600A

Duty cycle : 100%

Flow : Shield gas flow : max 40L/min (2 bar)

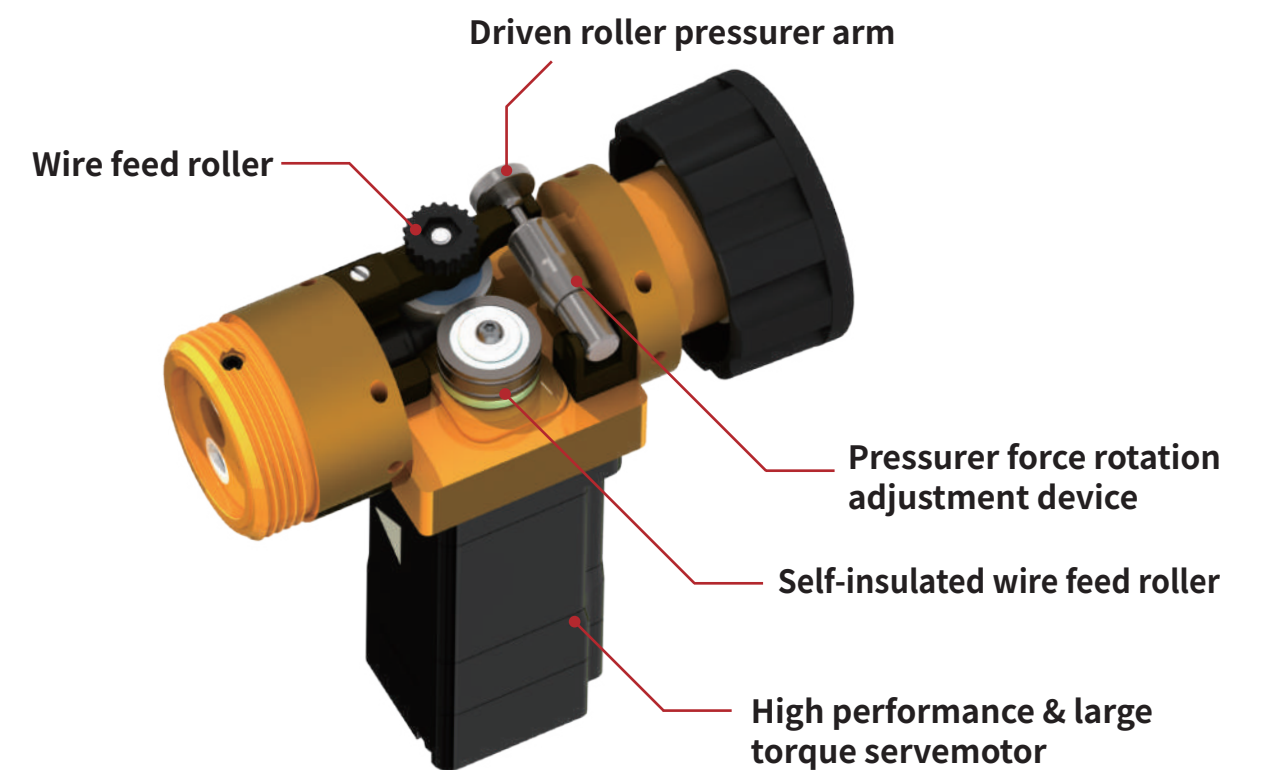
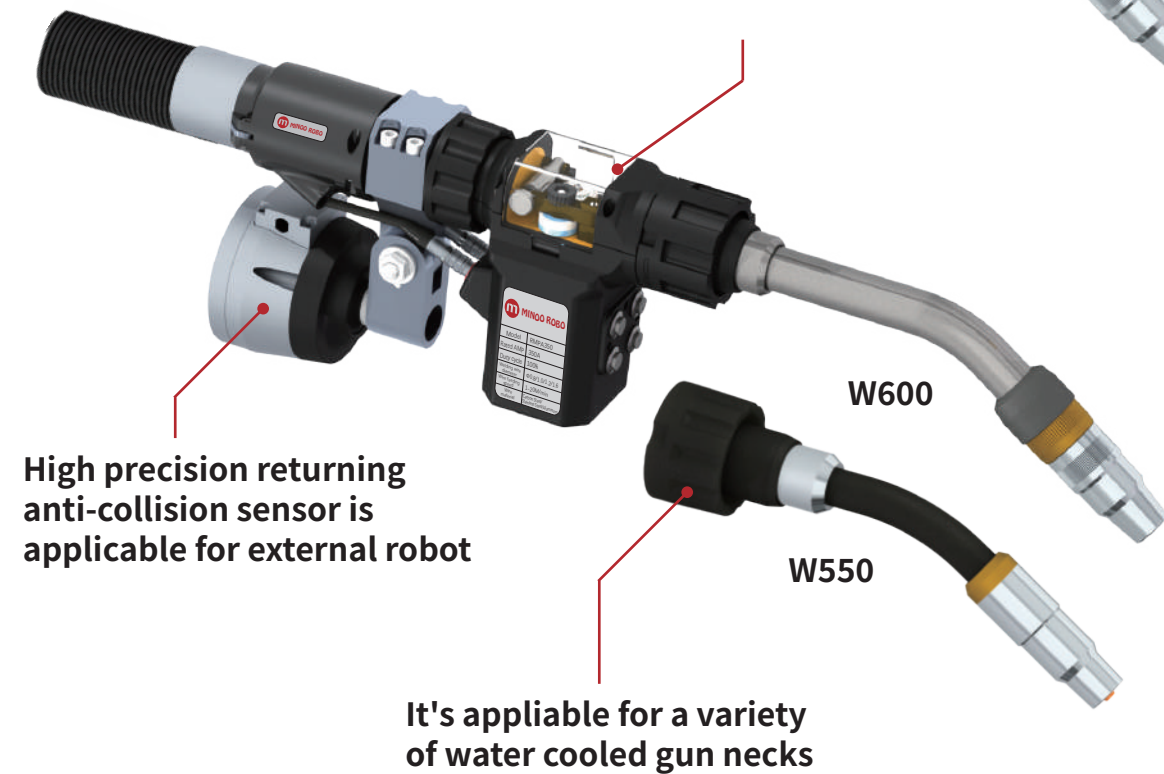
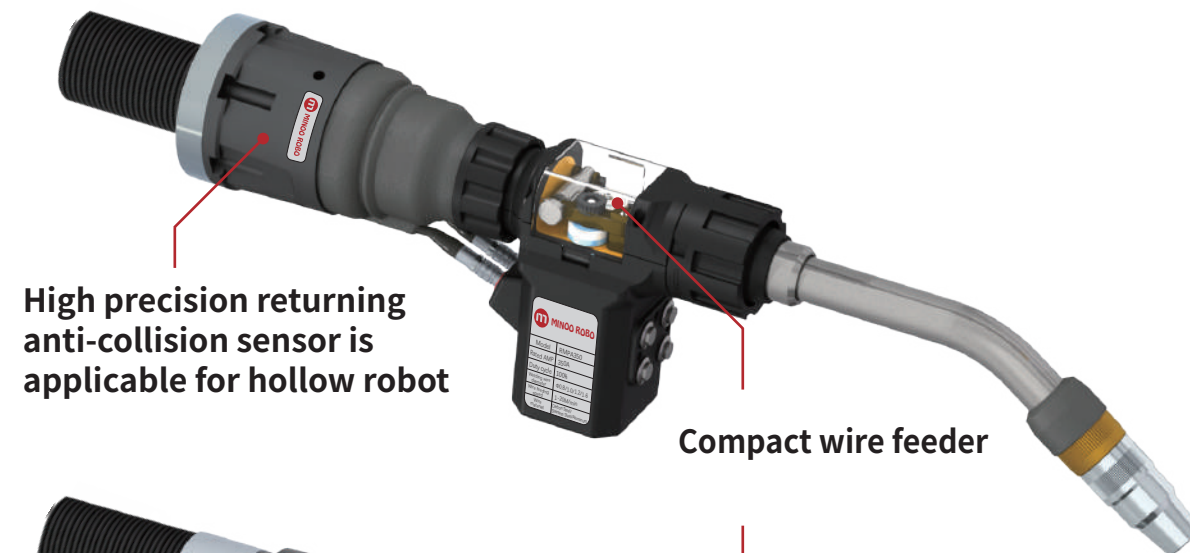
Cooling water flow : Min. 1.8 l/min(3.5 bar pressure difference)

### Neck part :

It's applicable for a variety of water cooled gun necks

Different sizes and angles of the neck can be selected according to the requirements

## ● Servomotor Push-Pull Gun Mechanism Water Cooled







CR360

CR500

#### PRODUCT ADVANTAGES

- Strong and durable, without fear of collision
- Convenient installation and simple operation
- Standardized parts reduce maintenance costs

The **MINOO** CR Series collaborative robot welding torch is a light-weight, high-precision welding torch, specifically designed for collaborative robots, meeting the demands of flexible manufacturing. With its optimized structure and high-performance materials, it is perfectly suited for collaborative robots with low payloads and high flexibility. Widely used in welding line upgrades and human-robot collaboration scenarios, this welding torch enhances welding efficiency while ensuring operational safety.

#### SPECIFICATIONS

##### CR360

Cooling mode: Air-cooled
Rated value: 360A CO <sub>2</sub> /290A MIXED GAS
Duty cycle: 100%
Diameter of welding wires: 0.8-1.2mm
Angle of gun neck: 35°

##### CR500

Cooling mode: Air-cooled
Rated value: 500A CO <sub>2</sub> /400A MIXED GAS
Duty cycle: 100%
Diameter of welding wires: 1.2-1.6mm
Angle of gun neck: 35°



**MINOO  
ROBO**

# ROBOT CR501W

Collaborative Robot Torches



**MINOO  
ROBO**



## PRODUCT ADVANTAGES

- Strong and durable, without fear of collision
- Convenient installation and simple operation
- Standardized parts reduce maintenance costs

The **MINOO** CR Series collaborative robot welding torch is a light-weight, high-precision welding torch, specifically designed for collaborative robots, meeting the demands of flexible manufacturing. With its optimized structure and high-performance materials, it is perfectly suited for collaborative robots with low payloads and high flexibility. Widely used in welding line upgrades and human-robot collaboration scenarios, this welding torch enhances welding efficiency while ensuring operational safety.

## SPECIFICATIONS

Cooling mode: Water-cooled
Rated value: 500A CO <sub>2</sub> /450A MIXED GAS
Duty cycle: 100%
Diameter of welding wires: 0.8-1.2mm
Angle of gun neck: 35°

# ROBOT 350S

## Fume Extraction

### Air-Cooled Robotic Torch



#### PRODUCT ADVANTAGES

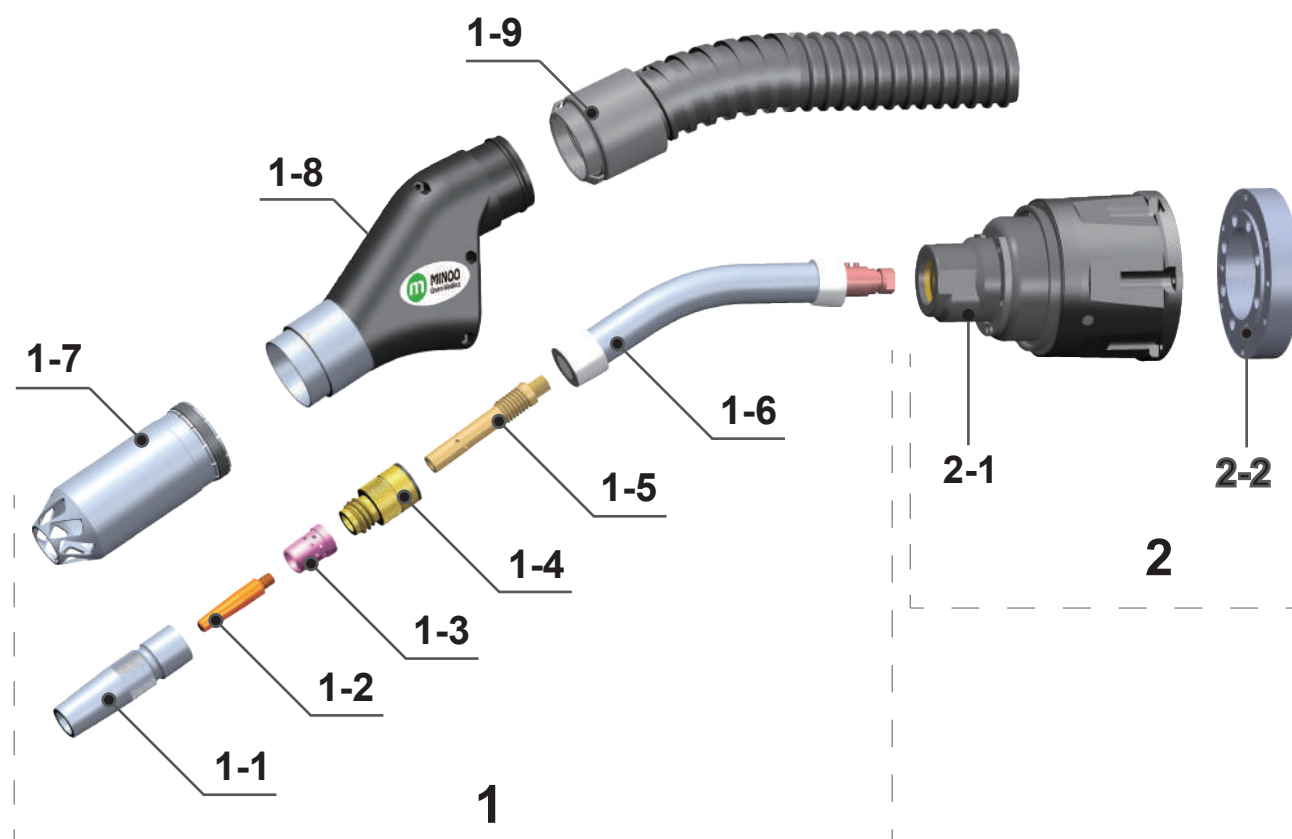
- Convenient installation and simple operation
- Fairshaped channel, precision dust absorption
- Standardized parts reduce maintenance costs
- Available for all hollow welding robots

**MINOO** Robot-Environmental Protection Fume Extraction Torch System, uses convenient interface technology with conveniently interchangeable spare parts. Because of the streamline module design which decreases much of the space the Fume Extraction device occupies, The device is competent for jobs in narrow space and improves the Fume Extraction efficiency over 95%, and to tremendously, the environment of the workspace. Through the innovative and simple torch structure, environmental protection and convenient precision welding will becomes reality.

#### SPECIFICATIONS

Cooling mode:	Air-cooled
Rated value:	350A CO <sub>2</sub> /300A , MIXED GAS
Duty cycle:	60%
Diameter of welding wires:	0.8-1.2mm
Angle of gun neck:	31°
Instant stop:	The deviation between X axis and Y axis is around 1.5° The deviation of the Z axis is around 1mm



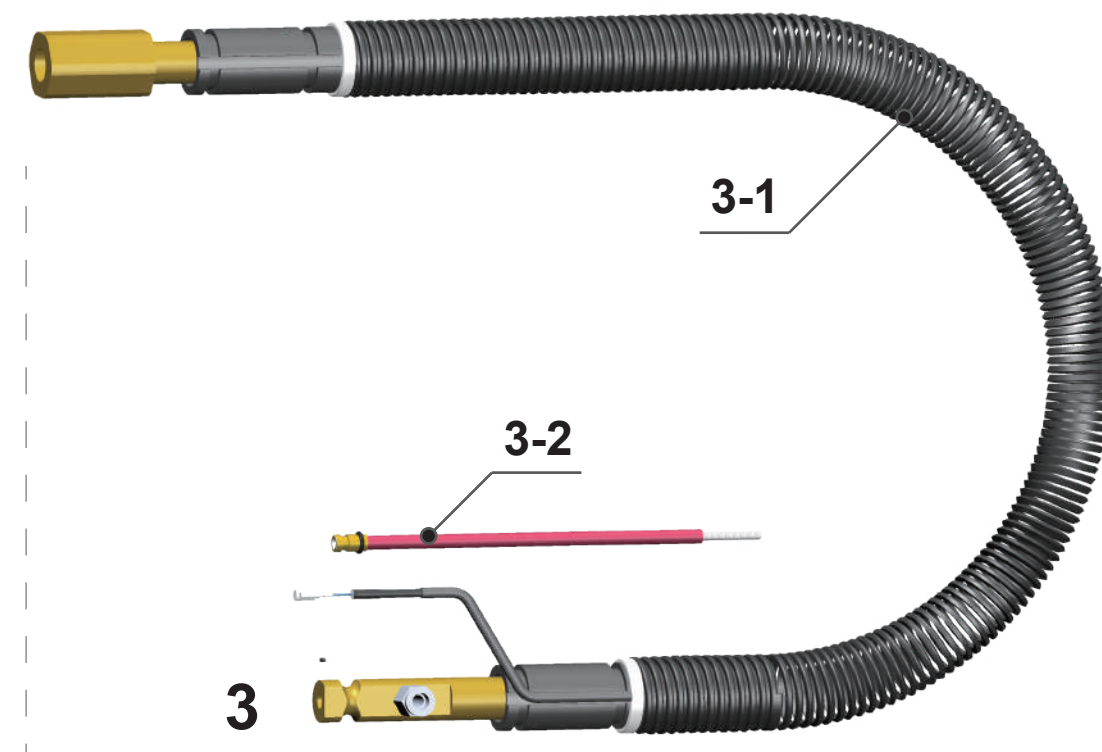


- 1-1 Gas nozzle
- 1-2 Contact tip
- 1-3 Gas diffuser
- 1-4 Insulator
- 1-5 Guide rod
- 1-6 Torch head
- 1-7 Fume removal nozzle
- 1-8 Fume extraction box
- 1-9 Dust absorption tube

- 2-1 Anti collision device
- 2-2 Flange

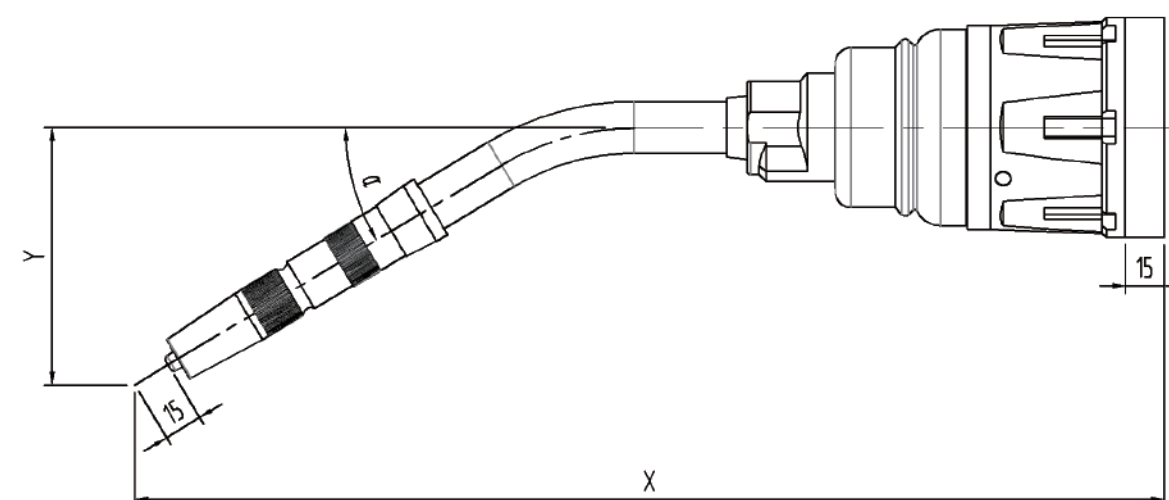
- 3-1 Cable
- 3-2 Liner

## ● ROBOT 350S Fume Extraction Torch Air Cooled



TCP

Gun neck angle $\alpha$	X(mm)	Y(mm)	Code
31°	394.6	99.7	AA14-31-202



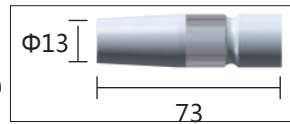
## ● ROBOT 350S Fume Extraction Torch Ordering information



### Complete

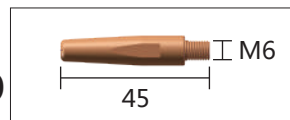
Purchase number	Description
BBE07-2150-01	Fume Extraction Torch/PAN rear interface

#### 1-1 Gas nozzle



Purchase number	Description
AB51-21-001	Tapered gas nozzle/Φ13/L=73

#### 1-2 Contact tip



Purchase number	Description
XCU0746-78	0.8/M6*45/Cr-Zr-Cu
XCU0746-80	1.0/M6*45/Cr-Zr-Cu
● XCU0746-82	1.2/M6*45/Cr-Zr-Cu
XCU0747-78	0.8/M6*40/Cr-Zr-Cu
XCU0747-80	1.0/M6*40/Cr-Zr-Cu
XCU0747-82	1.2/M6*40/Cr-Zr-Cu

#### 1-3 Gas diffuser



Purchase number	Description
ICF0976-01	Ceramic gas diffuser

#### 1-4 Insulator



Purchase number	Description
ICS6605	PAN Insulator

#### 1-5 Guide rod



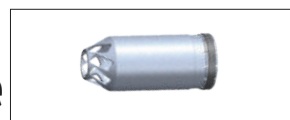
Purchase number	Description
● AE11-13-001	PAN guide rod/L=73.5/H62
AE11-13-002	PAN guide rod/L=68.5/H62
AE11-13-003	PAN guide rod/L=73.5/T1
AE11-13-004	PAN guide rod/L=68.5/T1

#### 1-6 Torch head



Purchase number	Description
AA14-31-202	PAN Torch head/31°/Short/Split Style

#### 1-7 Fume removal nozzle



Purchase number	Description
AB51-42-001	Fume removal nozzle/cone/8-hole

#### 1-8 Fume extraction box



Purchase number	Description
CB07-42-001	Robot Fume extraction box box kit/31°/black

#### 1-9 Dust absorption tube



Purchase number	Description
AD05-06-001	Dust absorption tube/Φ47*Φ40

### 2-1 Anti collision device

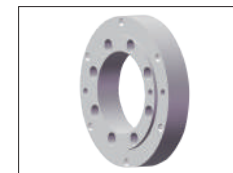


Purchase number	Description
BA02-30-801	iHIT mini hollow anti-collision device

#### Technical Parameter

Size: Maximum outer diameter 83mm, height 90mm  
 Weight: approximately 1100 g  
 Trigger pressure: approximately 5KG in the X and Y axis directions, and approximately 45KG in the Z axis direction  
 Maximum offset: approximately 10° in the X and Y planes; Approximately 5mm in the Z plane  
 Instant stop: The deviation between X axis and Y axis is around 1.5°  
 The deviation of the Z axis is around 1mm  
 Repeatability: less than 0.3mm (at 300mm from the robot flange)  
 Safety switch: 12V DC 2A

### 2-2 Flange



Purchase number	Description
AF06-85-001	Customized conversion flange

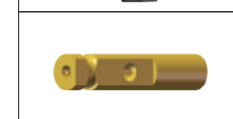
Note: Flange interface can be customized as required.

### 3-1 Cable

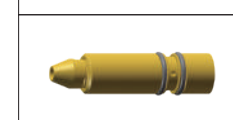


EUR

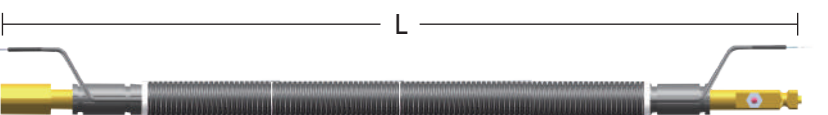
Purchase number	Description
CA05-2087-01	Air cooled cable group/PAN rear interface



PAN



USA



Note: The length of cable sets can be customized as required.

### 3-2 Liner



EUR

Purchase number	Description
IIC0560-05	liner Φ1.0-Φ1.2/1.8 M/RED/ROBOT/EUR



PAN

Purchase number	Description
● IIC0112	Steel liner Φ1.0-Φ1.2/1.8 M/RED/ROBOT/PAN

# ROBOT 500S

## Fume Extraction

### Air-Cooled Robotic Torch



#### PRODUCT ADVANTAGES

- Convenient installation and simple operation
- Fairshaped channel, precision dust absorption
- Standardized parts reduce maintenance costs
- Available for all hollow welding robots

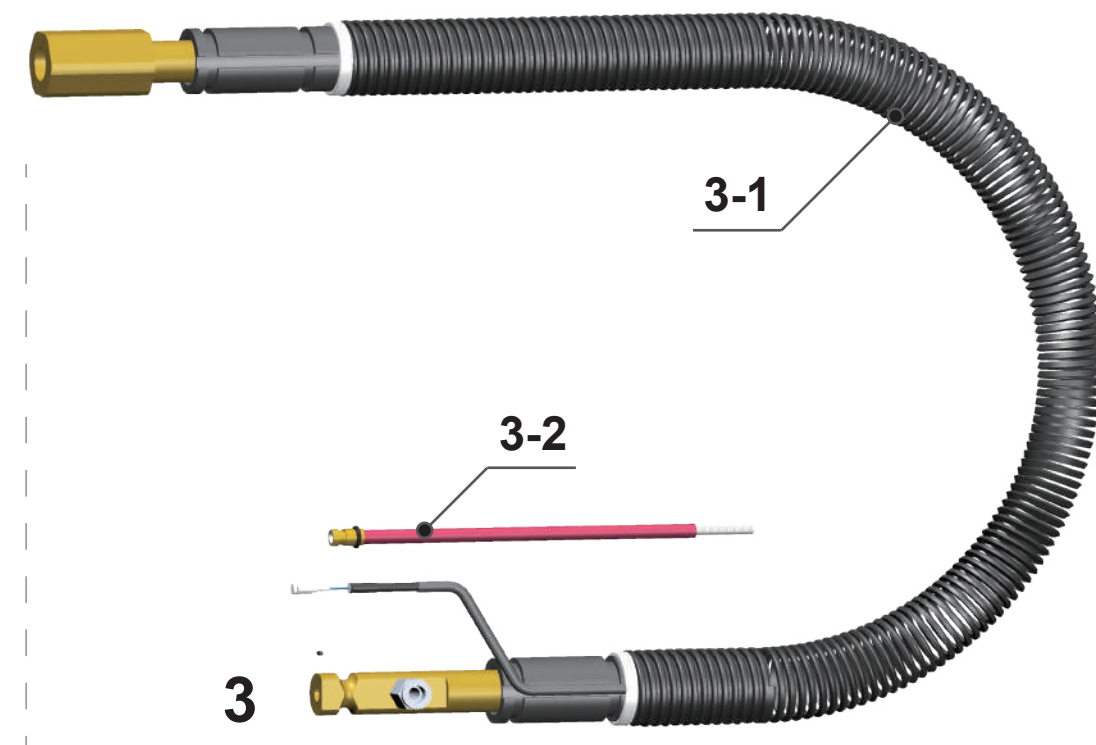
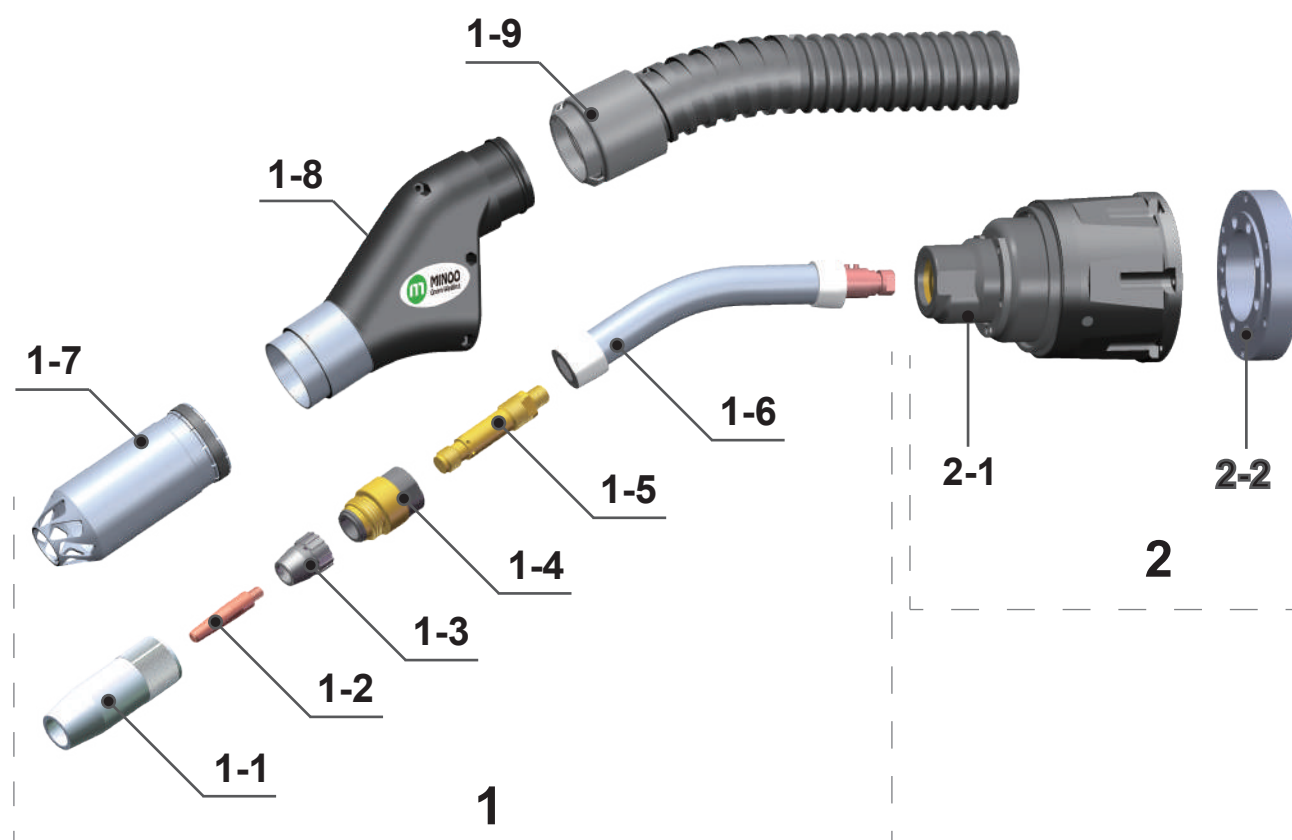
**MINOO** Robot-Environmental Protection Fume Extraction Torch System, uses convenient interface technology with conveniently interchangeable spare parts. Because of the streamline module design which decreases much of the space the Fume Extraction device occupies, The device is competent for jobs in narrow space and improves the Fume Extraction efficiency over 95%, and to tremendously, the environment of the workspace. Through the innovative and simple torch structure, environmental protection and convenient precision welding will becomes reality.

#### SPECIFICATIONS

Cooling mode:	Air-cooled
Rated value:	500A CO <sub>2</sub> /400A , MIXED GAS
Duty cycle:	60%
Diameter of welding wires:	1.2-1.6mm
Angle of gun neck:	31°
Instant stop:	The deviation between X axis and Y axis is around 1.5° The deviation of the Z axis is around 1mm

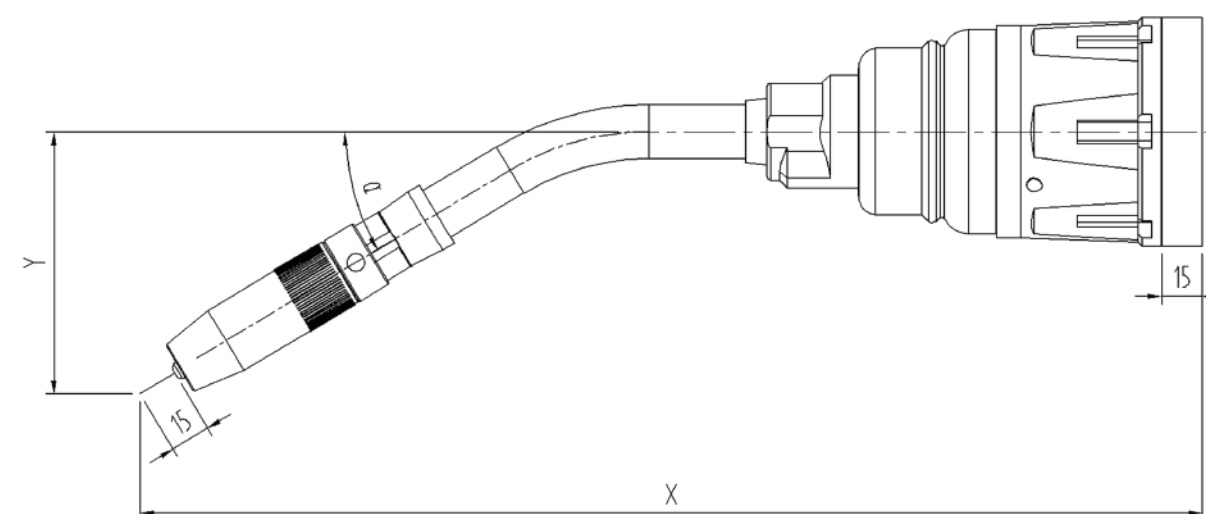


# ● **ROBOT 500S** **Fume Extraction Torch** **Air Cooled**



TCP

Gun neck angle $\alpha$	X(mm)	Y(mm)	Code
31°	390.3	97.1	AA14-31-202



- 1-1 Gas nozzle
- 1-2 Contact tip
- 1-3 Gas diffuser
- 1-4 Insulator
- 1-5 Guide rod
- 1-6 Torch head
- 1-7 Fume removal nozzle
- 1-8 Fume extraction box
- 1-9 Dust absorption tube
- 2-1 Anti collision device
- 2-2 Flange
- 3-1 Cable
- 3-2 Liner

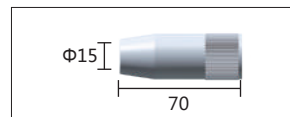
## ● ROBOT 500S Fume Extraction Torch ordering information Complete



Purchase number	Description
BBE07-2150-01	Fume Extraction Torch/PAN rear interface

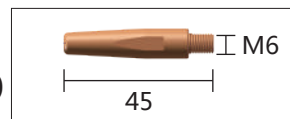
Purchase number	Description
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### 1-1 Gas nozzle



- ICS0697 Tapered gas nozzle/Φ15/L=70

### 1-2 Contact tip



- XCU0746-78 0.8/M6\*45/Cr-Zr-Cu
- XCU0746-80 1.0/M6\*45/Cr-Zr-Cu
- XCU0746-82 1.2/M6\*45/Cr-Zr-Cu
- XCU0747-78 0.8/M6\*40/Cr-Zr-Cu
- XCU0747-80 1.0/M6\*40/Cr-Zr-Cu
- XCU0747-82 1.2/M6\*40/Cr-Zr-Cu

### 1-3 Gas diffuser



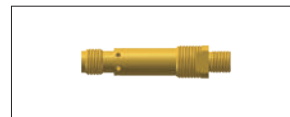
- ICF0031 Bakelite gas diffuser
- ICF0977 Ceramic gas diffuser

### 1-4 Insulator



- ICS6602 PAN Insulator

### 1-5 Guide rod



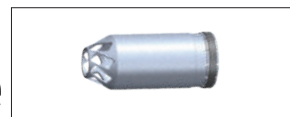
- AE11-15-002 PAN guide rod/L=68.5/H62
- AE11-15-001 PAN guide rod/L=68.5/T1

### 1-6 Torch head



- AA14-31-202 PAN Torch head/31 °/Short/Split Style

### 1-7 Fume removal nozzle



- AB51-42-002 Fume removal nozzle/cone/8-hole

### 1-8 Fume extraction box



- CB08-42-001 Robot Fume extraction box box kit/31 °/black

### 1-9 Dust absorption tube



- AD05-06-001 Dust absorption tube/φ47\*φ40

## 2-1 Anti collision device



Purchase number	Description
BA02-30-801	iHIT mini hollow anti-collision device

### Technical Parameter

Size: Maximum outer diameter 83mm, height 90mm  
 Weight: approximately 1100 g  
 Trigger pressure: approximately 5KG in the X and Y axis directions,  
 and approximately 45KG in the Z axis direction  
 Maximum offset: approximately 10 ° in the X and Y planes;  
 Approximately 5mm in the Z plane  
 Instant stop: The deviation between X axis and Y axis is around 1.5°  
 The deviation of the Z axis is around 1mm  
 Repeatability: less than 0.3mm (at 300mm from the robot flange)  
 Safety switch: 12V DC 2A

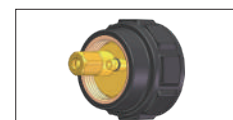
## 2-2 Flange



Purchase number	Description
AF06-85-001	Customized conversion flange

Note: Flange interface can be customized as required.

## 3-1 Cable

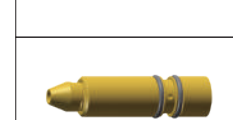


EUR

- CA06-2087-01 Air cooled cable group/PAN rear interface



PAN



USA



Note: The length of cable sets can be customized as required.

## 3-2 Liner



EUR

- IIC0534-05 liner Φ1.2-Φ1.6/1.8 M/BLACK/ROBOT/EUR



PAN

- IIC0113 Steel liner Φ1.2-Φ1.6/1.8 M/BLACK/ROBOT/PAN



### PRODUCT ADVANTAGES

- Convenient installation and simple operation
- Fairshaped channel, dust absorbed precisely
- Standardized parts reduce maintenance costs
- Available for all hollow welding robots

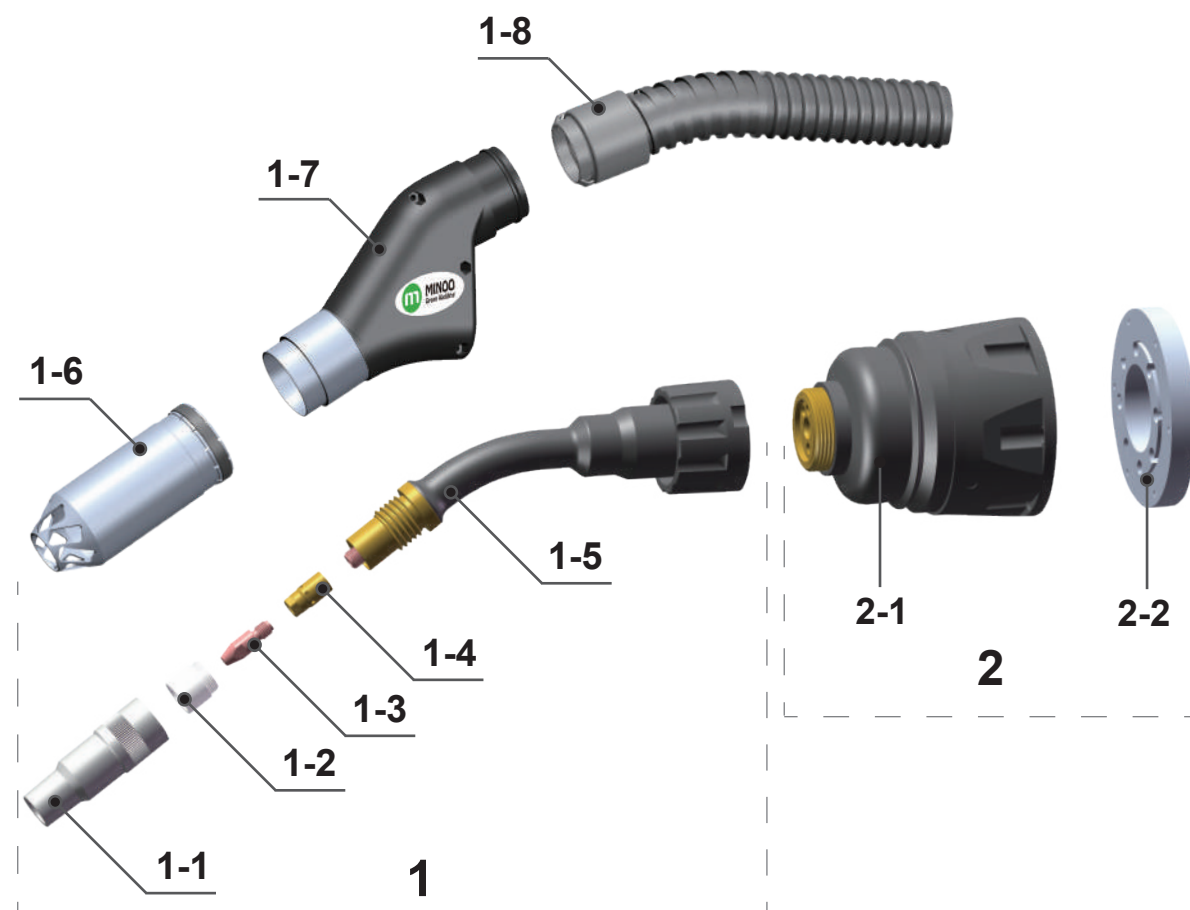
**MINOO** Robot-Environmental Protection Fume Extraction Torch System, use the most convenient connecting techniques, with the ability of fast exchangeable spareparts. Because of the streamline module design, which decrease much of the space the Fume Extraction device occupies, will be competent for job in narrow space and improve the Fume Extraction efficiency over 95%, and optimize tremendously the environment of working area. Through the innovative and easy torch structure the more environmental protection and more convenient precise welding will become reality.

### SPECIFICATIONS

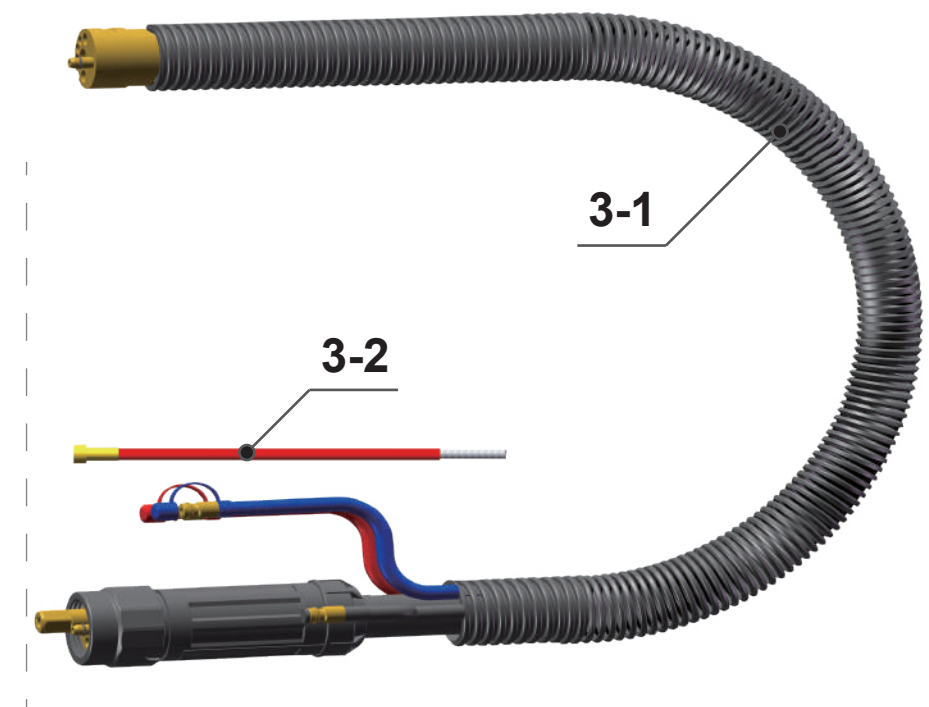
Cooling mode:	Water-cooled
Rated value:	550A CO2/500A , MIXED GAS
Duty cycle:	100%
Diameter of welding wires:	0.8-1.6mm
Angle of gun neck:	35°
Instant stop:	The deviation between X axis and Y axis is around 1.5° The deviation of the Z axis is around 1mm



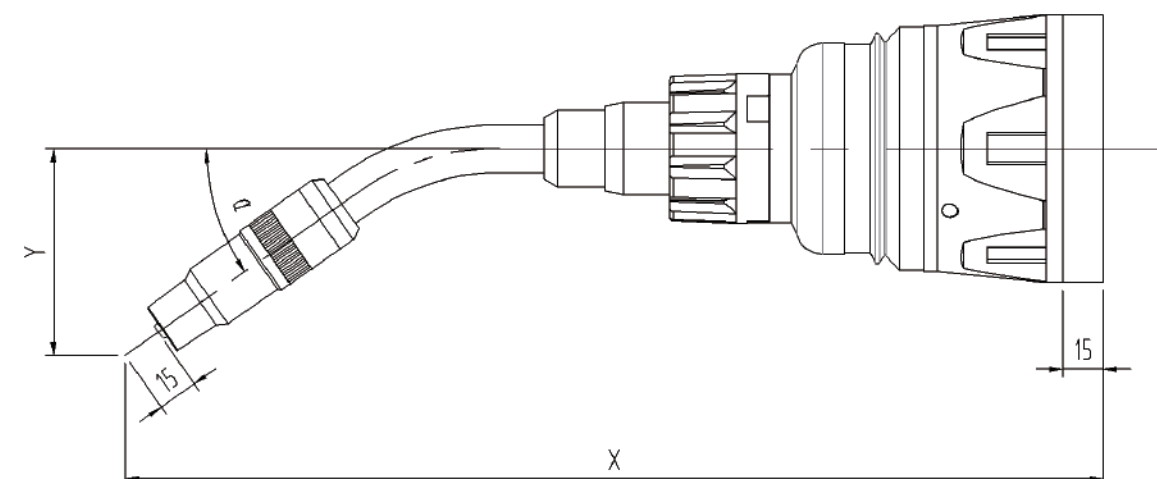
● **ROBOT W550**  
**Fume Extraction Torch**  
**Water Cooled**



- 1-1 Gas nozzle
- 1-2 Insulator
- 1-3 Contact tip
- 1-4 Contact tip holder
- 1-5 Torch head
- 1-6 Fume removal nozzle
- 1-7 Fume extraction box
- 1-8 Dust absorption tube
- 2-1 Anti collision device
- 2-2 Flange
- 3-1 Cable
- 3-2 Liner



TCP			3
Gun neck angle $\alpha$	X(mm)	Y(mm)	Code
35°	361.7	80.7	AA28-35-001



## ● ROBOT W550 Fume Extraction Torch ordering information

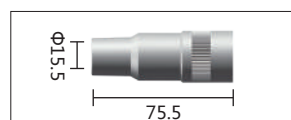
### Complete



Purchase number	Description
BBE57-1150-01	Fume Extraction Torch/PAN rear interface

Purchase number	Description
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#### 1-1 Gas nozzle



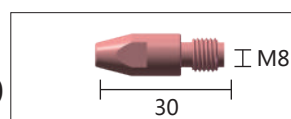
AB51-27-003	Bottle shaped nozzle/ $\phi 15.5/L=75.5$
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#### 1-2 Insulator



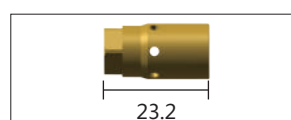
AG07-20-001	Insulator
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#### 1-3 Contact tip



XCU0005-78	0.8/M8*30/Cr-Zr-Cu
XCU0005-80	1.0/M8*30/Cr-Zr-Cu
● XCU0005-82	1.2/M8*30/Cr-Zr-Cu
XCU0005-84	1.4/M8*30/Cr-Zr-Cu
XCU0005-86	1.6/M8*30/Cr-Zr-Cu

#### 1-4 Guide rod



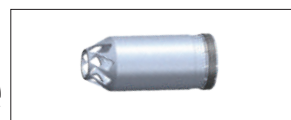
● AE11-12-003	Guide rod/M8/Cr-Zr-Cu
AE11-12-004	Guide rod/M8/Brass

#### 1-5 Torch head



AA28-35-001	Water cooled Torch head/35 °/standard
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#### 1-6 Fume removal nozzle



AB51-42-006	Fume removal nozzle/cone/8-hole
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#### 1-7 Fume extraction box



CB57-42-001	Robot Fume extraction box box kit/31 °/black
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#### 1-8 Dust absorption tube



AD05-06-001	Dust absorption tube/ $\phi 47^* \phi 40$
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### 2-1 Anti collision device

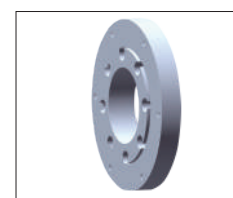


Purchase number	Description
BA02-31-501	iHIT hollow anti-collision device

#### Technical Parameter

Size: Maximum outer diameter 100mm, height 120mm  
 Weight: approximately 1700 g  
 Trigger pressure: approximately 3KG in the X and Y axis directions, and approximately 30KG in the Z axis direction  
 Maximum offset: approximately 10 ° in the X and Y planes; Approximately 5mm in the Z plane  
 Instant stop: The deviation between X axis and Y axis is around 1.5°  
 The deviation of the Z axis is around 1mm  
 Repeatability: less than 0.3mm (at 300mm from the robot flange)  
 Safety switch: 12V DC 2A

### 2-2 Flange



Purchase number	Description
AF06-100-01	Customized conversion flange

Note: Flange interface can be customized as required.

### 3-1 Cable

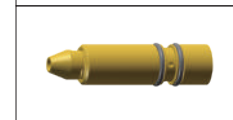


EUR

Purchase number	Description
CA57-1910-06	Water cable group/EUR rear interface



PAN



USA



Note: The length of cable sets can be customized as required.

### 3-2 Liner



EUR

Purchase number	Description
● IIC0560-05	liner $\phi 1.2-\phi 1.6/1.8$ M/RED/ROBOT/EUR
IIC0534-05	liner $\phi 1.2-\phi 1.6/1.8$ M/BLACK/ROBOT/EUR



GC360



GC500

### PRODUCT ADVANTAGES

- Strong and durable, without fear of collision
- Convenient installation and simple operation
- Standardized parts reduce maintenance costs

**MINOO** GC series environmental protection robot welding gun is a new type of torch with integrated welding dust extraction function specially developed for collaborative robots. This welding gun is light weight, durable and has a high load capacity. It not only meets the high welding load requirements of the robots, but also has simultaneous removal and filtration of welding dust during the welding process, protecting the health of welding operators and optimizing the air quality of the working environment.

### SPECIFICATIONS GC360

Cooling mode: Air-cooled
Rated value: 360A CO2/290A , MIXED GAS
Duty cycle: 100%
Diameter of welding wires: 0.8-1.2mm
Angle of gun neck: 35°

### SPECIFICATIONS GC500

Cooling mode: Air-cooled
Rated value: 500A CO2/400A , MIXED GAS
Duty cycle: 100%
Diameter of welding wires: 1.2-1.6mm
Angle of gun neck: 35°





## PRODUCT ADVANTAGES

- Strong and durable, without fear of collision
- Convenient installation and simple operation
- Standardized parts reduce maintenance costs

**MINOO** GC series environmental protection robot welding gun is a new type of torch with integrated welding dust extraction function specially developed for collaborative robots. This welding gun is light weight, durable and has a high load capacity. It not only meets the high welding load requirements of the robots, but also has simultaneous removal and filtration of welding dust during the welding process, protecting the health of welding operators and optimizing the air quality of the working environment.

## SPECIFICATIONS

Cooling mode: Air-cooled
Rated value: 500A CO2/450A MIXED GAS
Duty cycle: 100%
Diameter of welding wires: 0.8-1.2mm
Angle of gun neck: 35°



● ROBO  
FUME EXTRACTION TORCH

FUME EXTRACTION DEVICE

The fume extraction system is integrated onto the torch body, vacuuming the welding smoke to protect the welder's respiratory system (the portable fume extractor machine is needed to use at the same time ) and reduce environmental pollution. best choice of healthier and environmental.



	MNFC-120A	MNFC-130A
Aspirating volume:	200±10m <sup>3</sup> /h	200±10m <sup>3</sup> /h
Motor Power:	1.2KW	2.2KW
Blower loading pressure:	25000Pa	25000Pa
Dust Outlet Diameter:	40mm	50mm
Filter Material:	PET	PET
Fiterable Fume Size:	0.3μm	0.1μm
Filterability:	99.90%	99.90%
Filter Cartridge Qty:	1(Φ200*170mm)	1(Φ200*170mm)
Filter Area:	1.3m <sup>2</sup>	12m <sup>2</sup>
Voltage:	220V/50HZ	380V/50HZ
Air compression:	0.5~0.6Mpa	0.5~0.6Mpa
Fume Cartridge Volume:	1L	5L
Fume removal Method:	Manual, pulse cleaning (customized)	Manual, pulse cleaning (customized)
Machine Dimension:	W600*280*475mm	W600*695*1200mm
Weight:	24KG	96KG±5KG



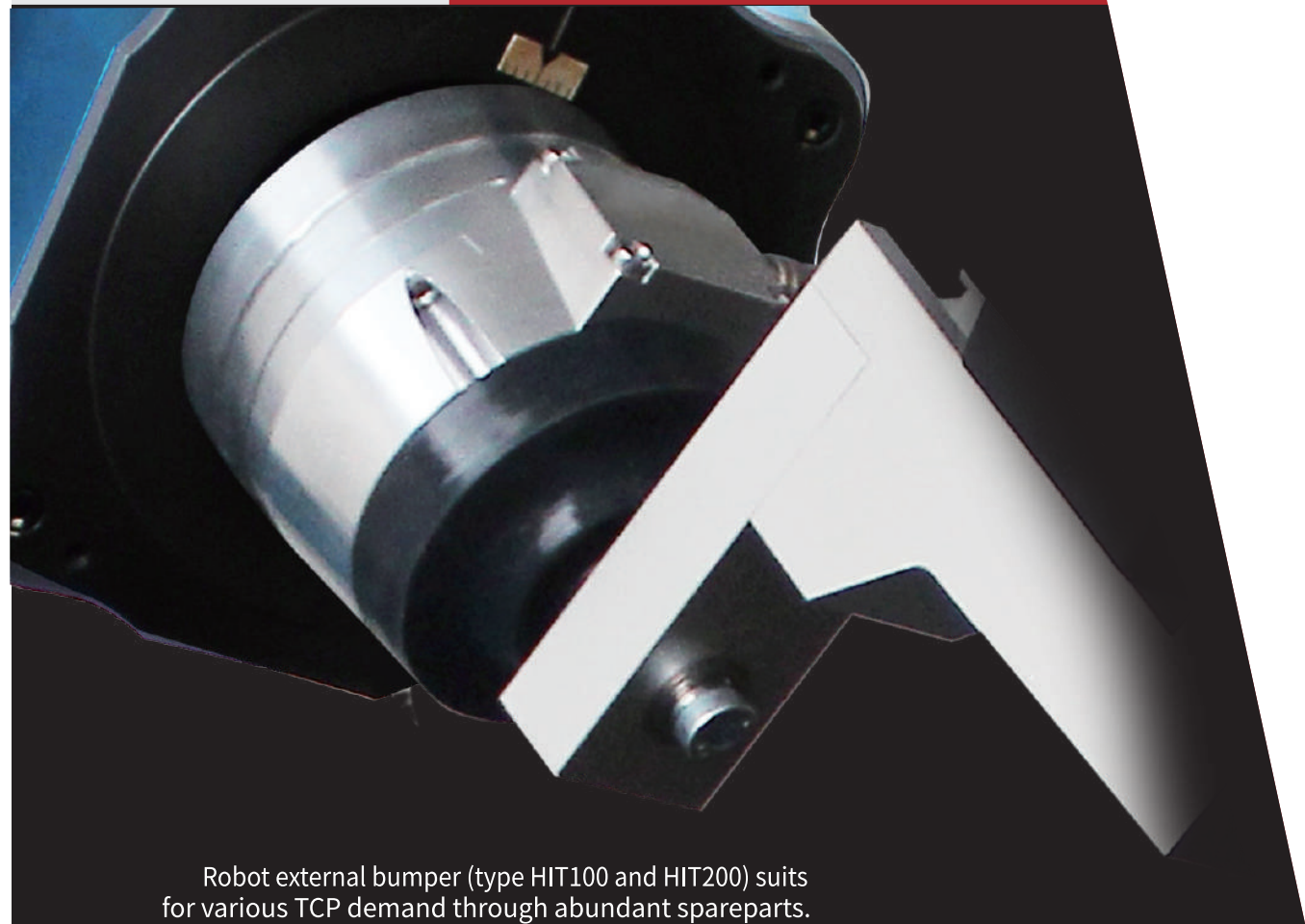


**MINOO  
ROBO**

**ROBOT**  
Anti-collision device



**MINOO  
ROBO**



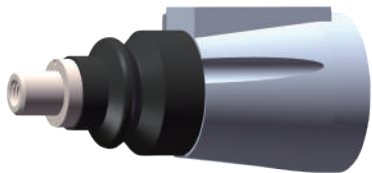
Robot external bumper (type HIT100 and HIT200) suits for various TCP demand through abundant spareparts. Sensitivity of safe switch could be adjusted according to demand. Welding of Robot torch proceed in much safer and more reliable condition.

### PRODUCT ADVANTAGES

- Sense 360° bump deviation in all directions
- Stop instantly against bumping
- Design of precise buffering area reduce halting time
- Portable structure, fast and convenient maintenance

## ROBO Anti-collision device

### HIT100

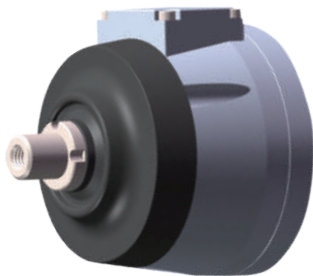


Purchase number	Description
BA03-20-001	HIT100/independence/3kg
BA03-20-002	HIT100/independence/5kg

#### Technical Parameter

Size: Maximum outer diameter175mm,height50mm  
Weight: approximately 530 g  
Trigger pressure: approximately 3KG in the X and Y axis directions,  
and approximately 30KG in the Z axis direction  
approximately 5KG in the X and Y axis directions,  
and approximately 45KG in the Z axis direction  
Maximum offset: approximately 10 ° in the X and Y planes;  
Approximately 5mm in the Z plane  
Instant stop: The deviation between X axis and Y axis is around4°  
The deviation of the Z axis is around 1mm  
Repeatability: less than 0.3mm (at 300mm from the robot flange)  
Safety switch: 30V DC 0.1A

### HIT200



Purchase number	Description
BA01-20-001	HIT200/independence/5kg
BA01-20-002	HIT200/independence/10kg
BA01-20-003	HIT200/independence/15kg

#### Technical Parameter

Size: Maximum outer diameter83mm,height90mm  
Weight: approximately 810 g  
Trigger pressure: approximately 5KG in the X and Y axis directions,  
and approximately 45KG in the Z axis direction  
approximately 10KG in the X and Y axis directions,  
and approximately 85KG in the Z axis direction  
approximately 15KG in the X and Y axis directions,  
and approximately 155KG in the Z axis direction  
Maximum offset: approximately 15 ° in the X and Y planes;  
Approximately 5mm in the Z plane  
Instant stop: The deviation between X axis and Y axis is around1.5°  
The deviation of the Z axis is around 1mm  
Repeatability: less than 0.3mm (at 300mm from the robot flange)  
Safety switch: 30V DC 0.1A





**MINOO  
ROBO**

**ROBOT**  
Anti-collision device



**MINOO  
ROBO**



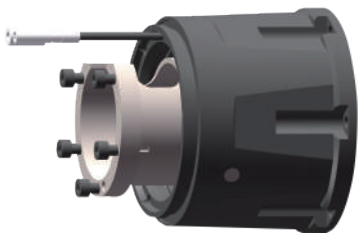
The ROBOT Anti-collision device has a powerful anti-collision function, and its sensitive safety switch ensures the safe welding work. It always protects faster robots with stronger power, and workpieces that are prone to collision factors.

### PRODUCT ADVANTAGES

- High flexibility and direct access to the best location
- Convenient installation, simple operation, and reducing repair and maintenance costs
- Reasonable buffer design for all-round protection
- Precise buffer zone, high reset precision, all for safe production

## • ROBO Anti-collision device

### iHIT mini



#### Purchase number

BA02-30-001  
BA02-30-002  
BA02-30-003

#### Description

iHITmini/3kg  
iHITmini/5kg  
iHITmini/7.5kg

#### Technical Parameter

Size: Maximum outer diameter 85mm, height 89mm  
Weight: approximately 650 g  
Trigger pressure: approximately 3KG in the X and Y axis directions,  
and approximately 30KG in the Z axis direction  
approximately 5KG in the X and Y axis directions,  
and approximately 45KG in the Z axis direction  
Maximum offset: approximately 10° in the X and Y planes;  
Approximately 5mm in the Z plane  
Instant stop: The deviation between X axis and Y axis is around 1.5°  
The deviation of the Z axis is around 1mm  
Repeatability: less than 0.3mm (at 300mm from the robot flange)  
Safety switch: DC12V 2A

### iHIT



#### Purchase number

BA02-31-001

#### Description

iHIT/3kg

#### Technical Parameter

Size: Maximum outer diameter 100mm, height 80mm  
Weight: approximately 800 g  
Trigger pressure: approximately 3KG in the X and Y axis directions,  
and approximately 30KG in the Z axis direction  
Maximum offset: approximately 10° in the X and Y planes;  
Approximately 5mm in the Z plane  
Instant stop: The deviation between X axis and Y axis is around 1.5°  
The deviation of the Z axis is around 1mm  
Repeatability: less than 0.3mm (at 300mm from the robot flange)  
Safety switch: DC12V 2A

## MTCS2000 Structure :



### PRODUCT ADVANTAGES

- It provides efficient cleaning for various robot welding torch
- Precise nozzle positioning
- The splash nozzle is designed to remove slag stacking efficiently
- Precise wire cutting to guarantee welding stability
- Anti-spatter agent quantity is adjustable

**MINOO** multi-functional cleaning station has functions of cleaning, wire cutting and spraying anti-spatter agent. Each function can be independently controlled. It can feedback signals of reamer retraction, clamp and release, and wire cutting retraction. It's also equipped with a torch calibration device and stand. The cleaning station is compatible with all brand of welding robots in the market.

### SPECIFICATIONS

Air source pressure: Oil-free compressed air 0.6~0.8Mpa  
 Air supply connection size: Connector ø8  
 Control signal: DC 24V  
 External system interface: 9-hole aviation socket  
 Welding torch cleaning cycle: ≤5s  
 Wire cutting cycle: ≤2s  
 Anti-spatter agent spraying cycle: ≤3s  
 Wire cutting performance: Maximum ø2.0mm steel wire  
 Size: 248\*283\*955mm  
 Weight: 22KG

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## MTCS3000 Structure :



### PRODUCT ADVANTAGES

- It provides efficient cleaning for various robot welding torch
- Precise nozzle positioning
- The splash nozzle is designed to remove slag stacking efficiently
- Precise wire cutting to guarantee welding stability
- Anti-spatter agent quantity is adjustable

**MINOO** multi-functional cleaning station has functions of cleaning, wire cutting and spraying anti-spatter agent. Each function can be independently controlled. It can feedback signals of reamer retraction, clamp and release, and wire cutting retraction. It's also equipped with a torch calibration device and stand. The cleaning station is compatible with all brand of welding robots in the market.

### SPECIFICATIONS

Air source pressure: Oil-free compressed air 0.6~0.8Mpa  
 Air supply connection size: Connector  $\varnothing 8$   
 Control signal: DC 24V  
 External system interface: 9-hole aviation socket  
 Welding torch cleaning cycle:  $\leq 5s$   
 Wire cutting cycle:  $\leq 2s$   
 Anti-spatter agent spraying cycle:  $\leq 3s$   
 Wire cutting performance: Maximum  $\varnothing 2.0mm$  steel wire  
 Size: 274\*276\*949mm  
 Weight: 23KG

### Shanghai Innotec Welding Technology Co.,LTD.

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